

# Shear strength model for UHPC members incorporating fiber orientation and cross-sectional shape effects: Model formulation and database evaluation

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## ABSTRACT

A model for calculating the shear strength of ultra-high performance concrete (UHPC) members is presented. The model employs a hybrid approach that integrates theoretical formulations based on the Modified Compression Field Theory with elements derived from experimental observations and analytical studies to account for the implications of cross-sectional shape effect and the fiber orientation. Additionally, a new expression for determining the angle of the diagonal compressive stresses in UHPC members is introduced, developed from compatibility conditions. An extended database was compiled from the literature, containing 534 experimental results of shear-critical UHPC beams, covering a wide range of test parameters from 51 distinct studies. The accuracy of the proposed model was verified against this database. A reasonably good performance was achieved in calculating the shear strength of UHPC beams with a coefficient of determination of 0.95, an average ratio for the experimental-to-calculated strength of 1.05, and a coefficient of variation of 0.27.

## 1. Introduction

The utilization of ultra-high performance concrete (UHPC) holds potential to revolutionize infrastructure design and construction and reduce maintenance costs [1,2]. The superior mechanical properties and durability of UHPC facilitate the development of innovative, sustainable structural members with thinner sections and reduced amount of conventional steel reinforcement, compared to conventional concrete members [3–7]. A major barrier to the broader application of UHPC members lies in the development of reliable design guidelines, with flexural and shear strength models being of primary importance. While the flexural mechanisms in UHPC members are relatively well-understood and the recently developed flexural strength models give accurate results [8–10], the shear-carrying mechanisms have proven to be more challenging to characterize. Table 1 and Fig. 1 summarize four existing shear strength models and their performance calculating the nominal shear strength of specimens reported in the literature, including a total of 212 beams. References and details of the specimens included in this comparison are provided in Table 2 in the following section. These models include the fib Model Code [11], Association Française de Génie Civil (AFGC) code [12], PCI design

guidelines [13], and the AASHTO guide specifications [14], respectively. The database compiled for this assessment includes prestressed and non-prestressed specimens with varying cross-sectional shapes, described in detail in the following sections. To objectively evaluate the models' ability to predict shear strength, specimens with conventional transverse reinforcement were excluded, focusing on cases where UHPC material serves as the primary shear-resisting mechanism. The comparison was conducted following the expressions summarized in Table 1, without applying safety factors, to assess these models' accuracy in calculating the nominal strength compared to experimentally-measured values. As shown in Fig. 1, the accuracy of the existing models varies significantly across the range of experimental results.

The novel shear strength model proposed in this paper, was developed to employ a hybrid approach that integrates theoretical formulations based on the modified compression field theory (MCFT) [15] with factors derived from experimental and analytical studies to account for the influence of cross-sectional shape and fiber orientation. The MCFT serves as the foundation for numerous shear strength models for conventional concrete as well as UHPC in international design codes and specifications, including PCI Bridge Design Manual [13], AASHTO LRFD

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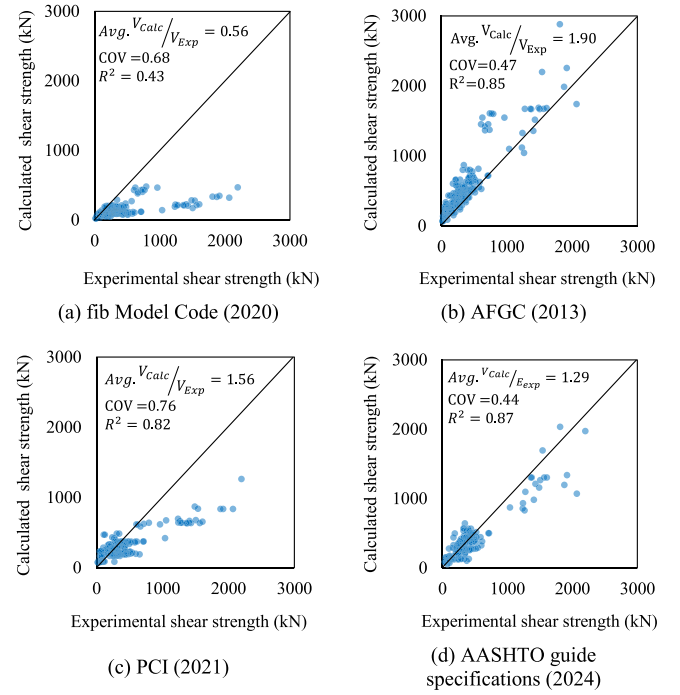
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**Table 1**  
Existing shear strength models for UHPC members – the UHPC contribution.

|                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| fib Model Code (2020)              | $V_{Rd,F} = \left( \frac{0.18}{\gamma_c} K \cdot \left( 100 \rho_l \left( 1 + \frac{7.5 f_{Rt,uk}}{f_{ctk}} \right) f_{ctk} \right)^{1/3} + 0.15 \sigma_{cp} \right) b_w d$ <p>Where:<br/> <math>V_{Rd,F}</math> (N): Contribution of UHPC and fibers to the shear resistance in UHPC members.<br/> <math>\gamma_c</math>: Safety factor for UHPC with no fibers (recommended to be taken as 1.5).<br/> <math>K</math>: The size effect, taken as <math>1 + \sqrt{200/d}</math> (mm)<br/> <math>\rho_l</math>: longitudinal reinforcement ratio.<br/> <math>f_{Rt,uk} = f_{R,3}/3</math> (MPa), where <math>f_{R,3}</math> is the residual flexural tensile strengths corresponding to crack mouth opening displacement of 3.5 mm.<br/> <math>f_{ctk} = 2.12 \ln(1 + 0.1(f_{ck} + 8))</math> (MPa), where <math>f_{ck}</math> is the cylindrical compressive strength.<br/> <math>\sigma_{cp}</math> (MPa): Is the prestressing stress acting on the section<br/> <math>b_w</math> (mm): Is the minimum cross section web width<br/> <math>d</math> (mm): Is the effective depth of the section</p>                                                                                                                                                                                         |
| AFGC (2013)                        | $V_{Rd,F} = V_{Rd,c} + V_{Rd,f} \quad V_{Rd,c} = \frac{0.24}{\gamma_{cf} \gamma_E} k f_{ck}^{0.5} b_w z \quad \text{Where:}$ <p><math>V_{Rd,c}</math> (N): Concrete contribution to the shear resistance in UHPC members.<br/> <math>\gamma_{cf}</math>: Factor for UHPC in tension and is recommended to be taken equal to 1.3.<br/> <math>\gamma_E</math>: Factor to account for uncertainty in extrapolating the model developed for UHPC and is recommended to be taken equal to 1.15.<br/> <math>k</math>: Is a factor to account for the prestressing effects in UHPC beams and is taken as <math>1 + 3\sigma_{cp}/f_{ck}</math>, for <math>\sigma_{cp} \geq 0</math>.<br/> <math>z</math> (mm): Effective shear depth and is taken equal to 0.9<br/> <math>d \quad V_{Rd,f} = \frac{A_{fv} \sigma_{Rd,f}}{\tan(\theta)}</math> Where:<br/> <math>V_{Rd,f}</math> (N): The fiber contribution to the shear resistance in UHPC members.<br/> <math>A_{fv}</math> (mm<sup>2</sup>): The effective fiber contribution area, taken equal to <math>b_w z \quad \sigma_{Rd,f}</math> (MPa): The residual tensile strength of the fiber reinforced member.<br/> <math>\theta</math> (Degrees): The angle between principal compression stress and beam's horizontal axis (taken as 30°).</p> |
| PCI design guide (2021)            | $V_{UHPC} = 1.33 f_{tr} b_v d_v \cot \theta \quad \text{Where:}$ <p><math>f_{tr} = 5.17 \text{ MPa}</math> for UHPC meeting the minimum PCI-UHPC tensile requirements.<br/> <math>b_v</math> (mm): Minimum web width.<br/> <math>d_v</math> (mm): The effective shear depth.<br/> <math>\theta = 29 + 3500 \epsilon_s</math>, where <math>\epsilon_s</math> is the net longitudinal strain at the centroid of the tension reinforcement.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| AASHTO guide specifications (2024) | $V_{UHPC} = \gamma_u f_{t,loc} b_v d_v \cot \theta \quad \text{Where:}$ <p><math>\gamma_u</math>: Reduction factor to account for the variability in the UHPC tensile stress parameters (taken as 0.85).<br/> <math>f_{t,loc}</math> (MPa): The localization tensile stress of the UHPC obtained from direct tension test.<br/> <math>\theta</math> (Degree): Is solved iteratively through the following equation for members without transverse reinforcement:<br/> <math display="block">\epsilon_{t,loc} = \frac{\epsilon_s}{2} (1 + \cot^2 \theta) + \frac{2 f_{t,loc}}{E_c} \cot^4 \theta + \frac{2 \rho_{v,sl} f_{v,sl}}{E_c} \cot^2 \theta (1 + \cot^2 \theta) \sin \alpha</math> <math>\epsilon_{t,loc}</math>: Crack localization strain of UHPC for use in design<br/> <math>E_c</math> (MPa): Modulus of elasticity of UHPC<br/> <math>\rho_{v,sl}</math>: Conventional steel transverse reinforcement ratio<br/> <math>f_s</math> (MPa): Stress in the conventional transverse reinforcement</p>                                                                                                                                                                                                                                                                               |

Bridge Design Specifications [16], Canadian Standards Association [17], and the fib Model Code [11]. In the absence of transverse reinforcement, the primary shear-resisting mechanisms in UHPC members differ from those in conventional concrete, where shear resistance largely depends on the aggregate interlock mechanism. For UHPC however, the aggregate interlock mechanism is substantially reduced due to the absence of coarse aggregates, while the presence of fiber reinforcement facilitates stress redistribution across the cracks, playing a crucial role in the shear response. The model developed in this paper incorporates these



**Fig. 1.** Performance of existing shear strength models compared to experimental data.

particularities in calculating the shear strength of UHPC members.

The accuracy of the proposed model was validated against experimental results collected from the literature. A database was assembled, containing data from 534 tests of shear-critical UHPC beams from 51 experimental studies. A significant challenge in the validation process was determining the UHPC direct tension strength, required for the shear strength model, for test programs that did not report this mechanical property. The UHPC direct tension strength was reported for only 106 out of the 534 shear tests compiled from the literature. Previous studies addressed this challenge by developing empirically-based equations to estimate the UHPC direct tension strength [18,19]. In this study, a machine learning (ML) model was employed [20], which calculates the direct tension strength of UHPC based on the mix composition. Ultimately, this study aims to advance UHPC implementation in the construction industry by offering a robust hybrid methodology, mechanics-based and data-driven, for evaluating the shear strength of UHPC members.

## 2. Shear-critical UHPC beams database

A comprehensive database was compiled for the validation of the proposed shear strength model, and to study key influencing factors affecting the shear strength of UHPC beams. A summary of the experimental studies included in the database and the test parameters of each study is provided in Table 2. The latest updated version of the database, including the data processing results, discussed in this section, are available online in the data repository [21]. The database contains the geometric and material properties of the specimens, in addition to key test results such as the cracking shear load ( $V_{cr}$ ), experimental shear capacity ( $V_{exp}$ ), and experimentally-measured inclination of the critical shear crack with respect to the longitudinal axis of the beam ( $\theta_{exp}$ ).

### 2.1. Database overview

The database includes a diverse range of cross-sectional shapes, such as I-sections, T-sections, rectangular sections, hollow-box sections, composite sections, and optimized sections. Additionally, the beams

**Table 2**

Database summary.

| Research study        | Cross section         | Number of beams | Test parameters                                                                                                                                                 |
|-----------------------|-----------------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| [22]                  | I                     | 7               | Fiber type, fiber content, and prestressing levels                                                                                                              |
| [23]                  | I                     | 20              | Fiber content, stirrup content                                                                                                                                  |
| [24]                  | I                     | 9               | UHPC mix, fiber type, fiber content, transverse reinforcement content, long. reinforcement type, a/d ratio                                                      |
| [25]                  | I                     | 10              | a/d ratio, web opening, transverse reinforcement ratio, diagonal shear links                                                                                    |
| [26]                  | Rec. & I              | 9               | long. reinforcement type, transverse reinforcement ratio                                                                                                        |
| [27]                  | I                     | 4               | Fiber content, transverse reinforcement content                                                                                                                 |
| [28]                  | I                     | 7               | Fiber content, fiber type, a/d ratio, prestressing level                                                                                                        |
| [29]                  | I                     | 6               | Transverse reinforcement ratio, a/d ratio                                                                                                                       |
| [30]                  | I                     | 8               | Fiber type, a/d ratio                                                                                                                                           |
| [31]                  | I                     | 12              | Fiber content, a/d ratio                                                                                                                                        |
| [32]                  | I                     | 11              | UHPC mix, fiber properties, curing regime, long. reinforcement type, transverse reinforcement content                                                           |
| [33]                  | I                     | 11              | Fiber content, long. reinforcement content, section shape, a/d ratio                                                                                            |
| [34]                  | I                     | 4               | a/d ratio                                                                                                                                                       |
| [13]                  | Optimized & Composite | 18              | Fiber type, fiber content, curing regime, prestressing level, section height, web width, transverse reinforcement ratio, a/d ratio, bursting reinforcement      |
| [35]                  | I                     | 6               | UHPC mix, section height, web width, prestressing level                                                                                                         |
| [36]                  | T                     | 3               | a/d ratio                                                                                                                                                       |
| [37]                  | T                     | 7               | Fiber type, fiber content, transverse reinforcement content                                                                                                     |
| [38]                  | T                     | 18              | Cross section height, web width, a/d ratio, long. reinforcement type, long. reinforcement ratio, transverse reinforcement type, transverse reinforcement ratio  |
| [39]                  | Rec.                  | 10              | fiber content, a/d ratio, long. reinforcement ratio, transverse reinforcement ratio                                                                             |
| [40]                  | Rec.                  | 10              | web width, a/d ratio, long. reinforcement type, long. reinforcement ratio, transverse reinforcement type, transverse reinforcement ratio                        |
| [39]                  | Rec.                  | 10              | fiber content, a/d ratio, long. reinforcement ratio, transverse reinforcement ratio                                                                             |
| [40]                  | Rec.                  | 24              | Fiber type, fiber content, a/d ratio                                                                                                                            |
| [41]                  | Rec. & T-             | 32              | Web horizontal reinforcement, transverse reinforcement ratio, fiber content, section type, transverse reinforcement angle, a/d ratio, long. reinforcement ratio |
| [42]                  | Rec.                  | 18              | Fiber content, UHPC mix, a/d ratio, long. reinforcement ratio                                                                                                   |
| [43]                  | Rec.                  | 12              | Fiber type, fiber content, long. reinforcement ratio, transverse reinforcement ratio                                                                            |
| [44]                  | Rec.                  | 4               | Transverse reinforcement ratio                                                                                                                                  |
| [45]                  | Rec.                  | 28              | Section shape, long. reinforcement type, long. reinforcement ratio, a/d ratio                                                                                   |
| [46]                  | Rec.                  | 16              | Fiber type, fiber ratio                                                                                                                                         |
| [47]                  | Rec.                  | 10              | Fiber type, fiber content, a/d ratio                                                                                                                            |
| [48]                  | Rec.                  | 8               | long. reinforcement ratio, a/d ratio                                                                                                                            |
| [49]                  | Rec.                  | 16              | Fiber content, horizontal web reinforcement ratio, long. reinforcement ratio, a/d ratio                                                                         |
| [50]                  | Rec.                  | 10              | Fiber content, a/d ratio, Transverse reinforcement ratio                                                                                                        |
| [51]                  | Rec.                  | 5               | a/d ratio, transverse reinforcement ratio                                                                                                                       |
| [52]                  | I                     | 12              | Fiber type, fiber content, a/d ratio                                                                                                                            |
| [53]                  | I                     | 8               | a/d ratio, prestressing level, transverse reinforcement ratio                                                                                                   |
| [54]                  | Rec.                  | 12              | a/d ratio, transverse reinforcement ratio                                                                                                                       |
| [55]                  | I                     | 8               | a/d ratio, long. reinforcement ratio, transverse reinforcement ratio                                                                                            |
| [56]                  | T                     | 11              | Fiber type, fiber content, a/d ratio                                                                                                                            |
| [57]                  | Rec.                  | 10              | Fiber content, a/d ratio, transverse reinforcement ratio                                                                                                        |
| [58]                  | Rec.                  | 14              | Fiber content, a/d ratio, long. & transverse reinforcement ratio, long. reinforcement type                                                                      |
| [59]                  | T                     | 13              | Fiber content, a/d ratio, prestressing level, long. reinforcement ratio, transverse reinforcement ratio                                                         |
| [60]                  | Rec.                  | 11              | Fiber content, a/d ratio, long. reinforcement ratio, transverse reinforcement ratio                                                                             |
| [61]                  | Hollow box            | 10              | Fiber type, fiber content, a/d ratio, transverse reinforcement type, transverse reinforcement ratio                                                             |
| [62]                  | I                     | 9               | Fiber content, a/d ratio, section height                                                                                                                        |
| [63]                  | I                     | 14              | Fiber content, section height, prestressing level, transverse reinforcement ratio                                                                               |
| [64]                  | I                     | 2               | Transverse reinforcement ratio                                                                                                                                  |
| [65]                  | Rec.                  | 8               | Fiber content, a/d ratio, transverse reinforcement ratio                                                                                                        |
| [66]                  | I                     | 7               | Prestressing levels, fiber content, fiber type                                                                                                                  |
| [67]                  | Rec.                  | 12              | Fiber content, a/d ratio, coarse aggregate effect                                                                                                               |
| [68]                  | Rec.                  | 6               | Fiber content, a/d ratio                                                                                                                                        |
| [69]                  | Rec.                  | 6               | Fiber content, size effect                                                                                                                                      |
| [70]                  | Composite             | 2               | a/d ratio                                                                                                                                                       |
| Total number of beams |                       | 538             |                                                                                                                                                                 |

included in the database had various fiber reinforcement properties, prestressing levels, reinforcement ratios (longitudinal and transverse), shear-span-to-depth (a/d) ratios, web openings, curing regimes, and cross-sectional variations. An overview of the characteristics of the database is shown in Fig. 2. It can be seen that 68 % of the beams in the database do not have conventional transverse steel reinforcement, and 26 % are prestressed. Regarding the cross-sectional characteristics, 53 % have rectangular cross sections, 35 % have I-sections, 6 % are T-section beams, and 6 % include other types such as box-girders, composite sections, and optimized I-sections. Among all beams, 81 % had straight fiber reinforcement, 9 % had a combination of straight and hooked fiber reinforcement, 3 % used only hooked fibers, and 7 % incorporated other types, such as organic, polyethylene, and basalt fibers.

The main failure modes observed experimentally in UHPC beams are

diagonal tension failure, shear compression failure, and diagonal compression failure, as defined by Zhang et al. (2024) [69]. Diagonal tension failure (DTF) occurs when the tensile stresses along a diagonal crack exceed the UHPC tensile strength, leading to the formation and propagation of diagonal cracks, as shown in Fig. 3(a) [69]. Shear compression failure (SCF) results from a combination of high shear and compression stresses, resulting in crushing of the UHPC in the web region, accompanied by opening of diagonal cracks, as shown in Fig. 3(b) [69]. Diagonal compression failure (DCF) develops when the compressive stresses along a diagonal crack path exceed the concrete's compressive strength, leading to steep diagonal cracks accompanied by crushing along the beam's compression strut as shown in Fig. 3(c) [69]. The primary differences lie in the governing failure mechanisms: diagonal tension failure is governed by the tensile stresses, shear

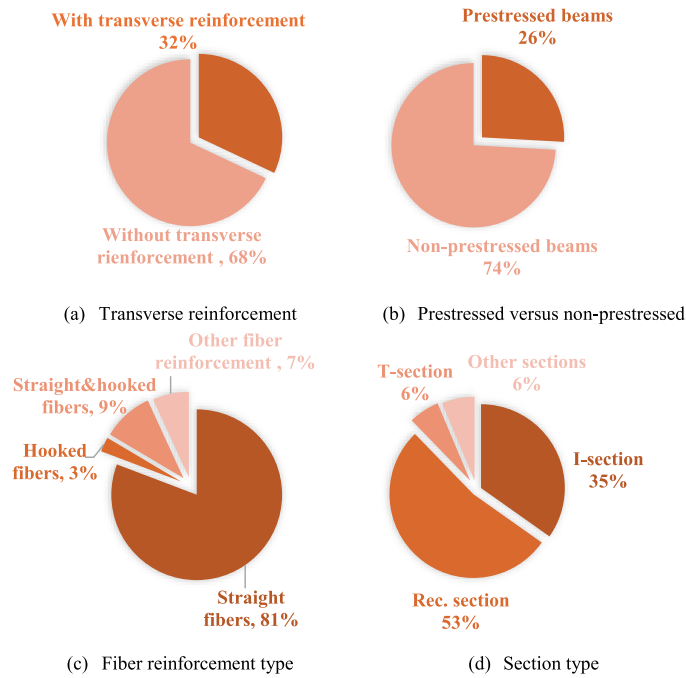


Fig. 2. Database characteristics overview.

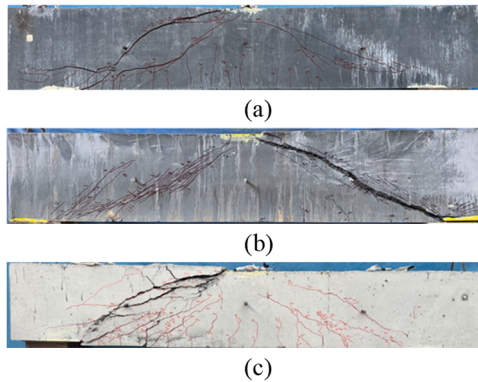


Fig. 3. Illustration of typical crack patterns for various shear failure modes (a) Diagonal tension failure (b) Shear compression failure (c) Diagonal compression failure [69].

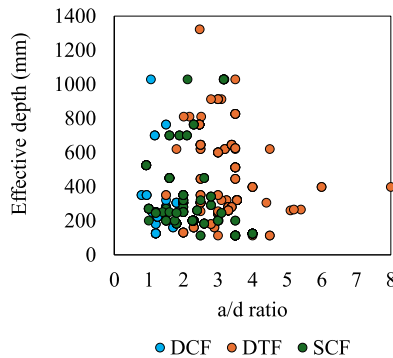


Fig. 4. Shear failure mechanisms across different shear-span-to-depth ( $a/d$ ) ratios and effective depths ( $d$ ).

compression failure by combined shear and compressive stresses, and diagonal compression failure by high diagonal compressive stresses [71, 72].

Fig. 4 summarizes the different types of shear failure modes for the beams in the database, across different shear-span-to-depth ( $a/d$ ) ratios and effective beam depths ( $d$ ). It can be observed that DCF is generally prevalent in shear-critical beams with  $a/d$  ratios lower than 2.0, while DTF mainly occurs in shear-critical beams with  $a/d$  ratios greater than 2.0. Lastly, SCF occurs in beams with  $a/d$  values ranging from 1.0 to 4.0.

A frequency distribution analysis of the database is presented in Fig. 5. The analysis indicates that most of the shear-critical UHPC beams have an  $a/d$  ratio less than 4.0. Additionally, the majority of the beams have a height of less than 500 mm and web widths less than 175 mm, with a large number of beams having web widths as thin as 50 mm. The majority of the beams had web heights less than 400 mm. The UHPC compressive strength ( $f'_c$ ) ranged between 100 and 225 MPa and the UHPC direct tension strength ( $f'_t$ ) followed a similar distribution to the compressive strength with values ranging between 5 and 16 MPa. The cracking shear load ( $V_{cr}$ ) ranged from 50 and 400 kN, while the ultimate shear resistance ( $V_u$ ) had values between from 100 and 4000 kN. Lastly, the experimental value of the inclination of the critical shear crack with respect to the longitudinal axis of the beam ( $\theta_{exp}$ ) values ranged between  $20^\circ$  and  $50^\circ$ .

## 2.2. Geometric properties

The database includes a wide range of cross-sectional geometries. To ensure consistency across different experimental programs, the terminology defined in Fig. 6 was used to describe the cross-sectional properties of the specimens. Therefore,  $b_{tf}$  represents the top flange width,  $h_{tf}$  is the top flange height,  $h_{tt}$  is the top transition height,  $b_{tt}$  is the top transition width,  $h_w$  is the height of the web,  $b_w$  is the minimum web width,  $h_{bt}$  is the bottom transition height,  $b_{bt}$  is the bottom transition width,  $b_{bf}$  is the bottom flange width,  $h_{bf}$  is the bottom flange height, and  $H$  is the height of the cross section.

## 2.3. Compressive strength

The database includes the UHPC compressive strength ( $f'_c$ ) of the beam specimens, as measured from tests on cubes and cylinders of varying sizes. To standardize these values across the dataset, conversion factors developed in previous studies were applied [73,74]. This approach enabled the conversion of all compressive strength measurements to equivalent standard compressive strength values as measured on  $100 \times 200$  mm cylinders, ensuring uniformity across the dataset. Table 3 provides the conversion factors used for the specimens based on their shape and geometry.

## 2.4. Tensile strength

Previous research has shown a significant correlation between the shear behavior of UHPC beams and the uniaxial tension behavior of the UHPC material, characterized through direct tension tests [66,75]. This is due to the direct tension test's accurate representation of the tensile stress state in the critical shear region in UHPC members, unlike other tests such as the flexural tension test results. However, a major challenge in further evaluating this relationship has been the limited availability of experimental programs conducting direct tension tests to characterize the uniaxial tension response of UHPC [18]. To overcome this limitation, the authors have previously developed a machine learning (ML) model that calculates the direct tension characteristics of UHPC mixes based on their specific mix design [20], including the tensile cracking stress ( $f_{cr}$ ), peak direct tension strength ( $f'_t$ ), and strain at peak direct tension strength ( $\epsilon'_t$ ). The ML-predicted direct tension strength values are included in the database for the tests that did not report this property, which was instrumental in the validation of the shear strength model. Data for each test is explicitly annotated indicating whether the direct tension test results were obtained from actual experimental

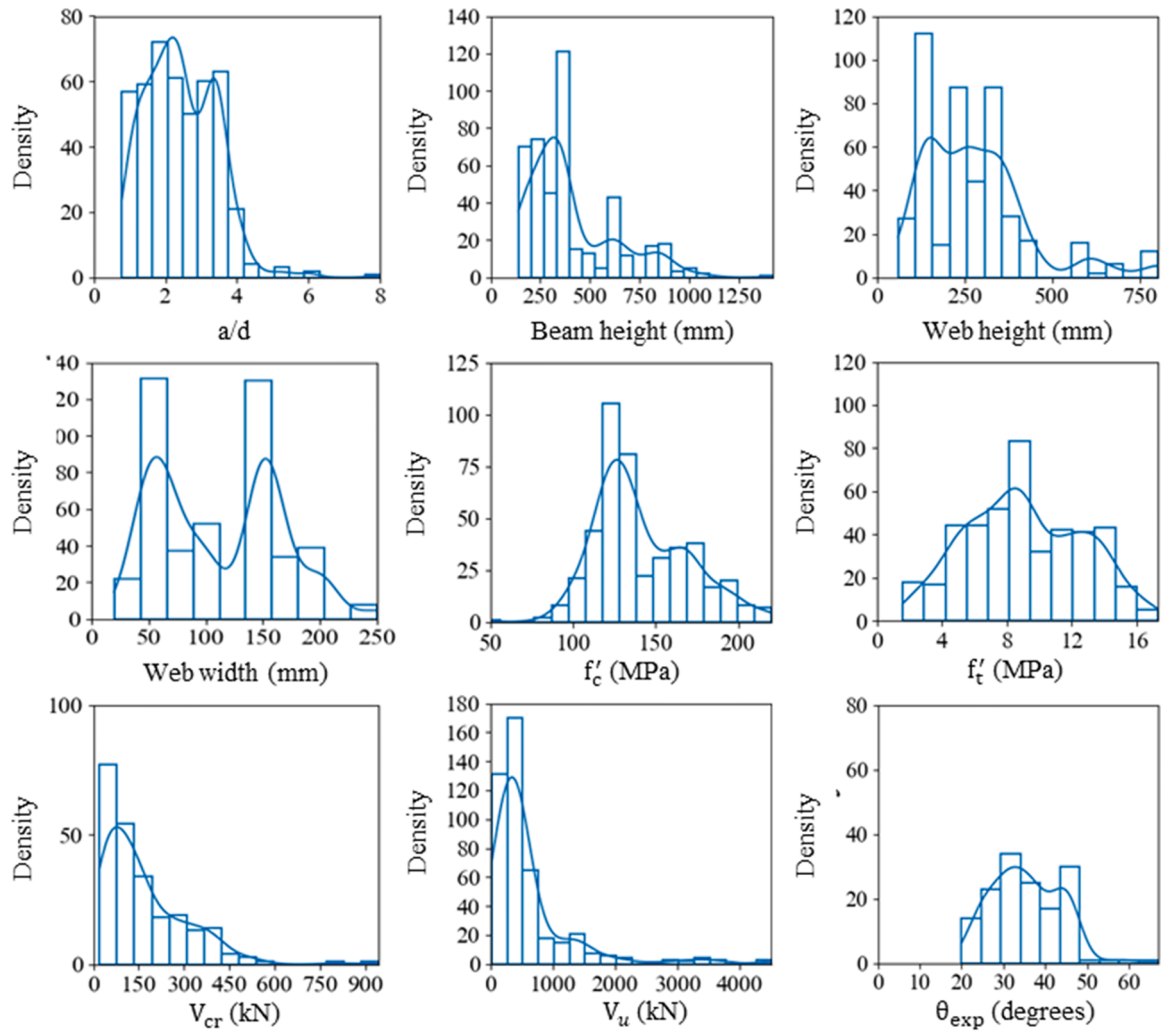


Fig. 5. Frequency analysis of the UHPC beams in the database.

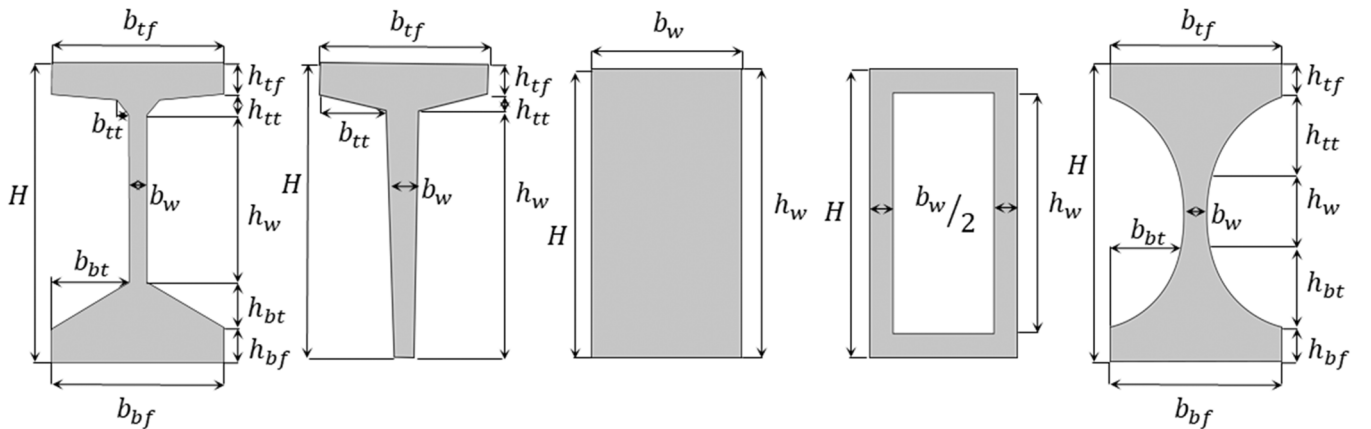


Fig. 6. Geometric properties of UHPC beams in the database.

measurements or estimated using the ML algorithm [20].

### 2.5. Longitudinal reinforcement

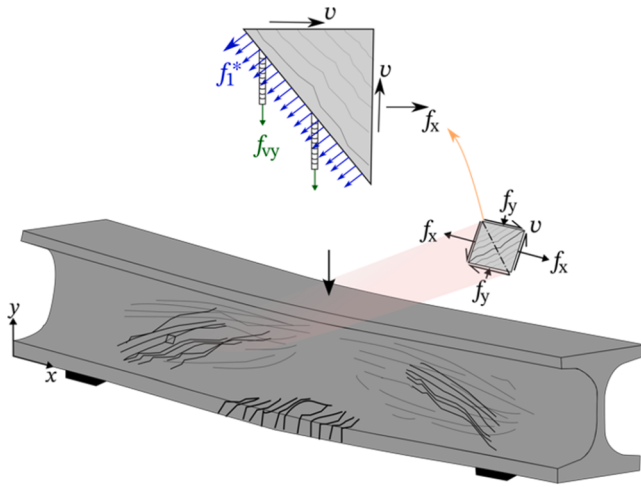
The database also includes comprehensive details on the longitudinal and transverse reinforcement for each beam, including the reinforcement area and yield strength for both mild reinforcing steel and the

prestressed reinforcement. Currently, it contains only prestressed UHPC members and does not contain any post-tensioned members.

For experimental programs that reported prestressing forces and losses, these values were directly extracted. In cases where such values were not reported, the prestressing forces were estimated based on a prestressing stress of 75 % of the specified tensile strength of prestressing steel ( $f_{pu}$ ) which conforms with AAHSTO specifications [16]. In

**Table 3**Conversion factors for  $f'_c$  to standard  $100 \times 200$  mm cylindrical specimen [73,74].

| Specimen type     | Cube | Cube | Cube | Cube | Cube | Cylinder        | Cylinder        | Cylinder         | Cylinder         |
|-------------------|------|------|------|------|------|-----------------|-----------------|------------------|------------------|
| Dimensions (mm)   | 150  | 100  | 70   | 50   | 40   | $50 \times 100$ | $75 \times 150$ | $100 \times 200$ | $150 \times 300$ |
| Conversion factor | 1.10 | 0.98 | 0.92 | 0.94 | 1.10 | 1               | 1               | 1                | 1.04             |

**Fig. 7.** Stresses in a shear-critical beam.

addition, prestressing loss was estimated following an approach that accounted for immediate and time-dependent losses such as elastic shortening ( $\epsilon_{es}$ ), UHPC shrinkage strain ( $\epsilon_{sh}$ ), and relaxation of prestressing steel ( $\Delta f_p$ ). The net longitudinal tensile strain in the section at the centroid of the tension reinforcement ( $\epsilon_s$ ) was calculated as:

$$\epsilon_s = \frac{P_{pbot}^*}{A_{pbot} E_{pbot}} + \frac{P_{ptop}^*}{A_{ptop} E_{ptop}} - \epsilon_{es} - \epsilon_{sh} \quad (1)$$

$$\epsilon_{es} = \frac{P_{pbot} + P_{ptop}}{A_c E_c} \quad (2)$$

where  $P_{pbot}^*$  and  $P_{ptop}^*$  are the bottom and top effective prestressing forces after relaxation,  $A_{pbot}$  and  $A_{ptop}$  are the bottom and top cross-sectional areas of the prestressed reinforcement, and  $E_{pbot}$  and  $E_{ptop}$  are the Young's modulus of elasticity for the bottom and top prestressed reinforcement, respectively. The effective prestressing forces,  $P_{pbot}^*$  and  $P_{ptop}^*$ , are assumed equal to 0.95 of the initial prestressing force. This value was based on the relaxation from prestressing the strands at 75 % of  $f_{pu}$  and testing conducted 28 days after beam preparation [76].  $A_c$  is the gross cross-sectional area, and  $E_c$  is the modulus of elasticity of concrete.

Based findings from literature, an average 28-day value of  $0.5 \times 10^{-3}$  was used for the shrinkage strain,  $\epsilon_{sh}$ , common for UHPC mixes because of low water-to-cement (w/c) ratios and lack of coarse aggregate [77, 78]. This value was applied for all specimens, except for the beams that were reported to have had post-curing thermal treatment.

### 3. Shear strength model for UHPC members

The proposed approach bears similarity with the simplified modified compression field theory [79], and El-Helou & Graybeal model for shear-critical UHPC members [80]. It introduces new parameters to explicitly account for the cross-sectional shape effect and fiber orientation. In addition, the model proposes a simplified approach for calculating the inclination of compressive stresses. These enhancements improve the accuracy and applicability of the model for predicting the behavior of shear-critical UHPC members.

The recent industry trends of using UHPC beams with cross sections of varying widths across the height, as shown in Fig. 6, motivated this study to investigate the effect of cross-sectional shape on the behavior of shear-critical UHPC beams. The MCFT, originally formulated for membrane elements with uniform thickness, was adapted here through an analytical study utilizing nonlinear finite element analysis (NLFEA) formulation to examine the effects of varying cross-sectional widths along the height and to evaluate the shape effect on the behavior of shear-critical UHPC beam [81].

Previous experimental programs have also demonstrated that various factors – such as casting methods, beam dimensions, and the rheology of the UHPC mix – can induce significant fiber orientation effects in UHPC beams [82]. These factors collectively influence the alignment of fibers, which in turn affects the isotropy of the UHPC material [83–85]. Despite this evidence, existing models typically address fiber orientation by simplifying the issue, often incorporating only a fraction of the direct tension strength of UHPC to account for these effects. In contrast, the proposed model offers a more comprehensive approach by integrating key parameters that significantly impact fiber orientation. Specifically, the shear strength model presented in this study introduces a detailed fiber orientation component. This component accounts for both the height of the UHPC beam ( $H$ ), and the ratio of web width ( $b_w$ ) to the maximum fiber length ( $l_f$ ).

#### 3.1. The cross-sectional shape effect on the shear strength of UHPC members

The model specifically addresses the behavior of an element located in a region of a shear-critical UHPC beam shown in Fig. 7. With the fundamental assumption that the shear stresses are constant over the effective depth, this element can be facilitated to calculate the shear strength employing equilibrium equations, compatibility conditions, and constitutive relationships. The constitutive models employed were previously developed by the authors to reflect the behavior of the UHPC material [81].

The shear strength model proposed in this paper is based on strain compatibility and equilibrium conditions expressed for a rectangular membrane element with uniform thickness, as shown in Fig. 7. A basic assumption of this model, which conforms with the simplified MCFT, [79] is that the clamping stresses ( $f_y$ ) in the beam's critical shear region are negligible, as shown in Fig. 7. The model also assumes that the conventional transverse reinforcement reaches yield state ( $f_{vy}$ ) at ultimate shear strength, in UHPC beams that are not governed by concrete crushing; the validity of this assumption is further discussed in the subsequent sections. Based on these assumptions, the shear stresses ( $v$ ) acting on the element shown in Fig. 7 at ultimate strength can be expressed as:

$$v = f_1^* \cot \theta + \rho_v f_{vy} \cot \theta \quad (3)$$

Where  $f_1^*$  is the effective principal tensile strength, which is a function of the direct tension strength and the fiber orientation,  $\rho_v$  is the conventional steel reinforcement ratio in the y-direction, and  $f_{vy}$  is the yield strength of the conventional steel reinforcement in the y-direction.

A previously developed NLFEA approach which is based on the MCFT formulations was utilized to analyze the shape effect in shear-critical UHPC beams [81]. Fig. 8 summarizes the model's formulation and its validation procedure using UHPC panels and shear-critical beams reported in the literature. A more comprehensive information on the

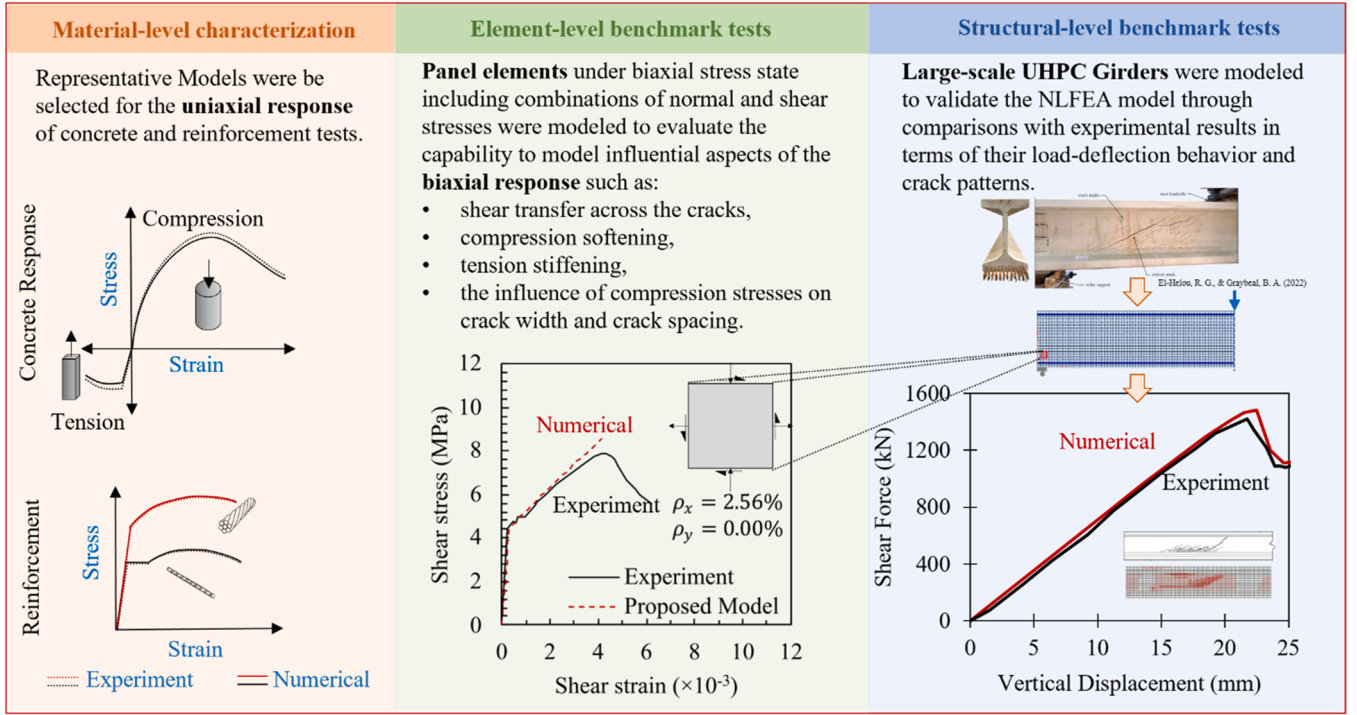


Fig. 8. NLFEA validation process using UHPC panels and shear-critical beams reported in the literature [81,86,87].

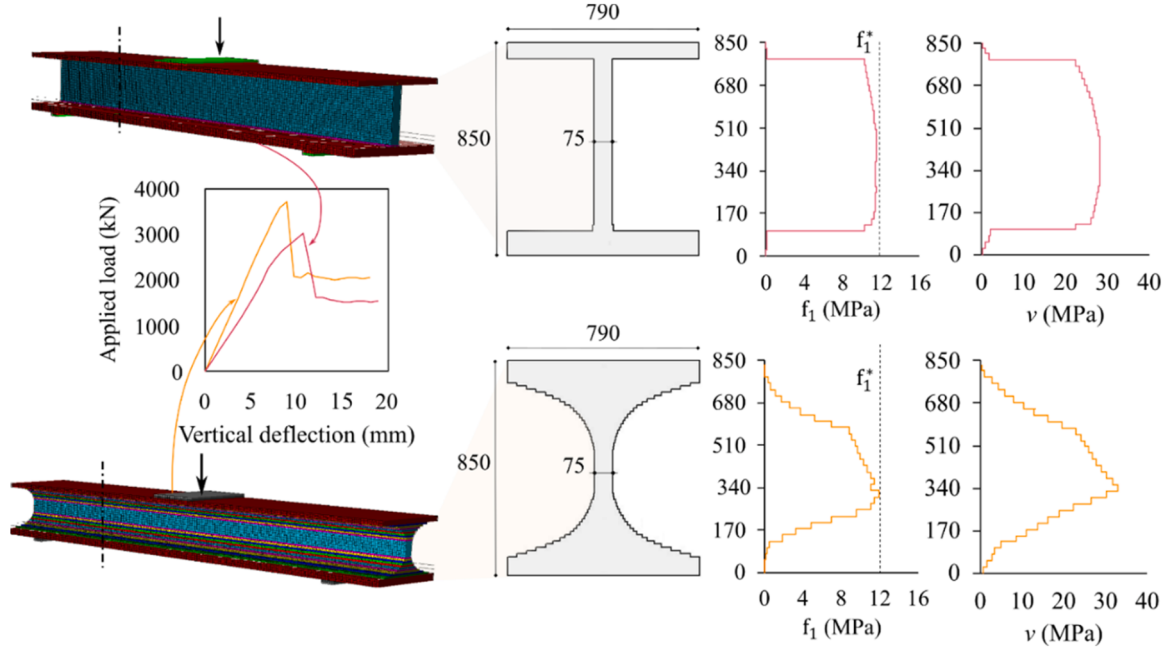


Fig. 9. Shear stresses and principal tensile stresses profiles at peak load (dimensions shown in mm).

formulation and validation of the NLFEA approach is provided in a separate publication by the authors [81].

NLFEA was utilized to analyze the distribution of shear and principal tensile stresses in the critical shear section, at a distance ( $d_v$ ) away from the support in a conventional I-section and optimized sections with varying thicknesses, as shown in Fig. 9. The analysis results show that for sections with varying thicknesses, the assumption originally adopted by the MCFT provisions of having an approximately constant shear and tensile stresses along  $d_v$  is not valid. As a result, the terms  $v$  and  $f_1^*$  in Eq. 3 vary along the depth of the shear-critical UHPC section to become

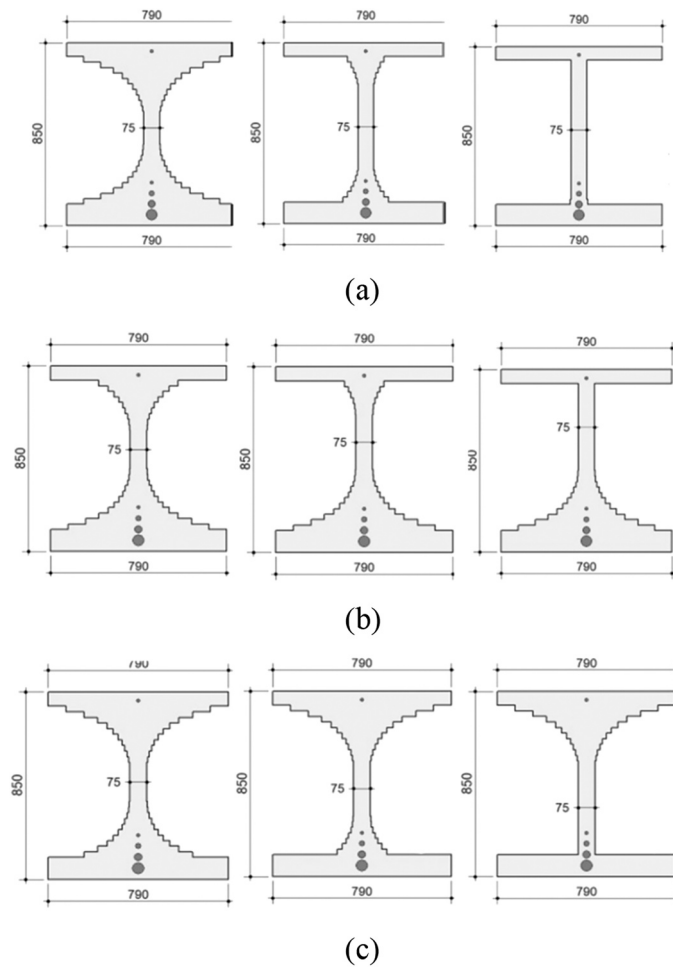
$$v(y) = f_1(y) \cot \theta + \rho_v f_{vy} \cot \theta \quad (4)$$

where  $v(y)$  and  $f_1(y)$  are the shear stresses and effective principal tensile stresses measured at a depth ( $y$ ) from the bottom of the beam.

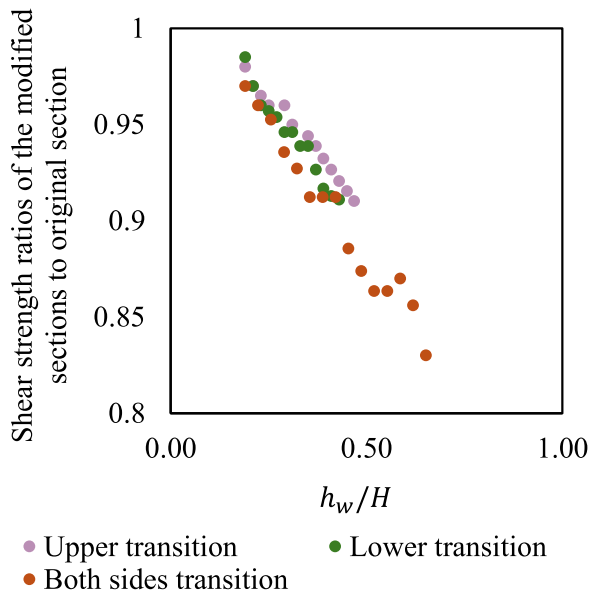
For the case of conventional UHPC sections,  $V_{UHPC}$  is calculated by multiplying the term  $f_1^* \cot \theta$  by the cross-sectional area contributing to the shear resistance,  $b_v d_v$ ,  $V_{UHPC}$  becomes

$$V_{UHPC} = f_1^* b_v d_v \cot \theta \quad (5)$$

However, for optimized sections, since  $f_1$  is not constant across  $d_v$ ,



**Fig. 10.** Cross-sectional variation considered for the analysis of shape effect: (a) Transition from both the top and bottom (b) Transition from the top (c) Transition from the bottom (dimensions in mm).



**Fig. 11.** Analytical shear strength ratios of the specimens with cross-sectional transition to the control specimen.

determining  $V_{UHPC}$  requires the calculation of the area extending throughout  $d_v$  between the centroids of the resultant internal tension force ( $y_t$ ) and compression force ( $y_c$ ), leading to the following expression:

$$V_{UHPC} = d_v \cot \theta \int_{y_t}^{y_c} f_1(y) b_w(y) dy \quad (6)$$

Where  $f_1(y)$  is the principal tensile stress at depth  $y$  in the beam and  $b_w(y)$  is the web width at depth  $y$  in the beam.

An analytical study was conducted based on shear-critical tests reported in the literature, with details on the physical and mechanical properties of the specimens provided in the shear-critical beams database [13,21]. This study aimed to evaluate the shape effect on the behavior of beams using the NLFEA approach previously developed [81]. The study was conducted by gradually reducing the transition between the web and the flange regions and comparing the results with the control specimen with no change in the transition region, as shown in Fig. 10. The analytical study was structured into three distinct phases:

- (a) Simultaneous Transition Alteration:** In this initial phase, modifications were made to both the bottom and top transitions concurrently.
- (b) Top Transition Alteration:** The second phase of analysis focused solely on adjusting the top transition.
- (c) Bottom Transition Alteration:** The final phase focused on modifying only the bottom transition.

Shown in Fig A.1 in the appendix are the results presented in terms of the shear strength ratios of the modified to the original section and the web width to full height ratios. The results show a general trend of shear capacity decrease for all transition cases, indicating that the bottom transition has a more significant influence. The plots also show that the shear capacity stabilizes beyond a certain  $h_w/H$ , as the transition falls outside the effective shear depth and thus exerts minimal influence on shear capacity. The average results compared to the control models are shown in Fig. 11 for the analyzed shear-critical beams.

Based on the results shown, the average results compared to the specimen with no transitions between the web and the flange are shown in Fig. 12. Based on these results, a simplified parameter was introduced in this study to characterize the shape effect on the behavior of shear-critical UHPC beams based on the trend line for the average results. This parameter, is denoted as " $\zeta$ ," and is expressed as:

$$\zeta = 1.27 - \frac{1}{3} h_w / H \leq 1.2 \quad (7)$$

The shape effect factor was set to be less than 1 when  $h_w/H$  for beams with rectangular cross sections. This adjustment increases the model's conservatism, aligning with findings from previous studies. These studies highlighted that flanges in certain sections provide confinement in shear-critical UHPC beams, optimizing the strain at peak tensile strength—a benefit absent in hollow box and purely rectangular sections [66,87]—a benefit which is not present in hollow box and rectangular sections.

### 3.2. The fiber orientation effect on the shear strength of UHPC members

The efficacy of fiber reinforcement in UHPC is influenced not only by the fibers' physical properties but also by their orientation. The orientation of the fibers significantly influences the isotropy of the UHPC members [88], potentially causing variations in the mechanical properties. One of the main factors affecting the orientation of fibers in UHPC members is known as the wall effect. This effect stems from a geometric constraint where fibers are restricted from free rotation at distances less than half of the fiber's length away from the formwork [82]. This results in a parallel fiber orientation near any solid boundary within the

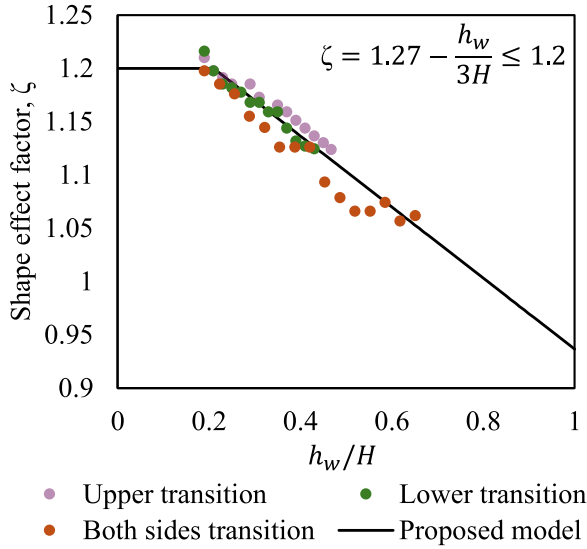


Fig. 12. Comparison between the trend line of the analytical shear strength ratios of the specimens with cross-sectional transition to the control specimen and the proposed model.

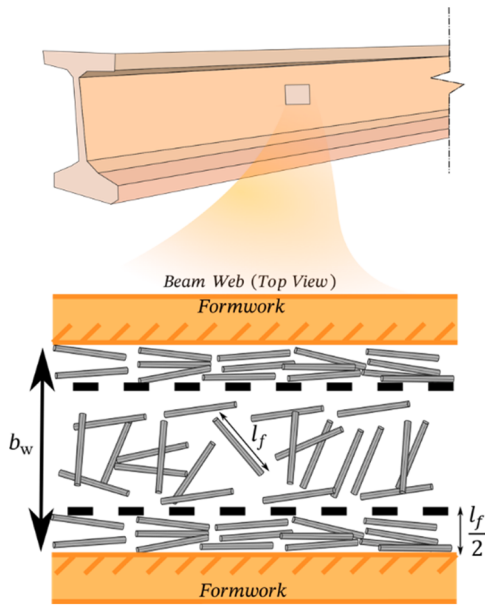


Fig. 13. Wall effect on the orientation of fiber reinforcement in UHPC beams webs.

material flow. Fig. 13 provides a visual depiction of how the wall effect influences fiber orientation in the web regions of UHPC beams. This effect increases as the beam web thickness decreases.

Previous experimental programs also illustrated that the fibers are mainly oriented in the horizontal plane rather than the transverse direction. Nevertheless, fibers tend to orientate towards the transverse direction as the depth of the beam increases [82,88]. Following these observations, a comprehensive analysis of the fiber orientation effect was conducted based on the web width, average fiber length, and the overall member height, summarized in the following sub-section and resulting in the implementation of a fiber orientation parameter to the shear strength model proposed in this paper.

### 3.3. Proposed shear strength model

The nominal shear resistance ( $V_n$ ) of UHPC beams is calculated as:

$$V_n = V_{UHPC} + V_s + V_p \leq V_{n_{max}} + V_p \quad (8)$$

$$V_{UHPC} = \zeta \phi \psi f'_t b_w d_v \cot \theta \quad (9)$$

$$V_s = \frac{A_v f_{vy}}{s} d_v \cot \theta \quad (10)$$

$$V_{n_{max}} = 0.25 f'_c b_w d_v \quad (11)$$

Where:  $V_{UHPC}$  is the nominal shear contribution of UHPC,  $V_s$  is the shear resistance provided by the transverse reinforcement,  $V_p$  is the component of prestressing force in the direction of the shear force,  $V_{n_{max}}$  is the maximum nominal shear resistance governed by UHPC crushing,  $d_v$  is the effective shear depth taken as the distance between the resultants of the tension and compression forces due to flexure, this value is taken as the maximum between  $0.9d$  and  $0.72H$ , where  $d$  is the effective depth from extreme compression fiber to the centroid of the tension force in the tension reinforcement,  $b_w$  is the effective web width taken as the minimum web width within  $d_v$ ,  $\theta$  is the angle of inclination of diagonal compressive stresses,  $f_{vy}$  is the yield strength of the conventional transverse reinforcement,  $A_v$  is the area of transverse reinforcement, and  $f'_c$  is the compressive strength of the UHPC strength incorporated in the shear-critical member.

The maximum nominal shear resistance,  $V_{n_{max}}$ , is an upper limit on the strength, originally proposed in the simplified MCFT for conventional concrete members and adopted for shear-critical UHPC members governed by web crushing in the FHWA AASHTO guide specifications [79]. This specification is based on a conservative compression softening assumption of  $0.5 f'_c$  under biaxial tension-compression stresses, this value is similar to the value proposed by the authors in a previous study [81], assuming a strain at peak compressive strength value ( $\epsilon'_c$ ) of  $-0.0035$  for UHPC mixes [80].

The fiber orientation factor,  $\phi$ , was developed through regression analysis. This analysis, summarized in Fig. 14, considered the relationship between the ratio between the experimental shear strengths and the nominal ones determined analytically with the proposed model (without  $\phi$ ) across various ( $b_w/l_f$ ) and ( $H$ ) values. The coefficients were determined by optimizing the fit between the calculated and experimental data. Based on this analysis, the proposed expression for  $\phi$  is given by:

$$\phi = \left(1 - 0.2 \frac{H}{1000}\right) \left(1 - 2 \frac{b_w/l_f}{1000}\right) \quad (12)$$

In a similar manner, a size effect factor ( $\psi$ ) was adopted for UHPC members with no fiber reinforcement, similar to the model proposed in a previous study by other researchers [89]. This factor addresses the relationship between the calculated shear strength (without considering size effects) and experimental results, as depicted in Fig. 15. The analysis demonstrates that  $\psi$  effectively adjusts the predicted shear strength to account for variations in  $d_v$ . Based on the analysis results, the size effect factor is expressed as:

$$\psi = \frac{1300}{1300 + d_v} \quad (13)$$

### 3.4. Determination of the diagonal compressive stresses inclination angle

The next step in the design process is to determine  $\theta$  as a function of the axial strain at the mid web region in the critical shear section,  $\epsilon_x$ . A compatibility-based expression was derived in a previous study by others, combining the compatibility relationships to determine  $\epsilon_x$  based on multiple input parameters including  $\epsilon'_t$ ,  $f'_t$ ,  $E_c$ , and the stress in the transverse reinforcement in the y-direction ( $f_{sy}$ ) [80]. By assuming that

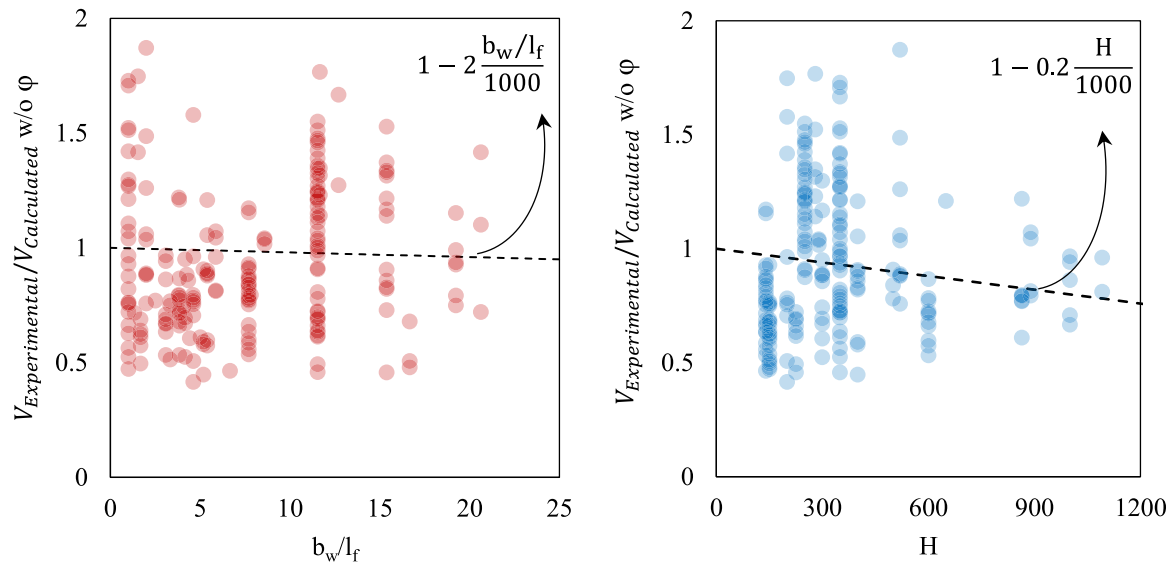


Fig. 14. Empirical derivation of the fiber orientation coefficient,  $\phi$ , in terms of the beam dimensions and fiber reinforcement length.

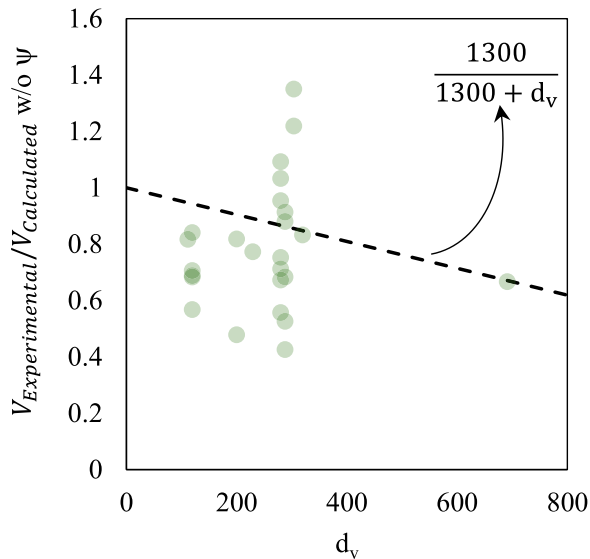


Fig. 15. Empirical derivation of the size effect factor,  $\psi$ , in terms of the beam effective shear depth.

Table 4

Properties of the UHPC specimens (El-Helou & Graybeal 2022).

| ID    | $f'_c$<br>MPa | $f'_t$<br>MPa | $f_{cr}$<br>MPa | $\epsilon'_t$<br>$\times 10^{-3}$ | $b_w$<br>mm | H<br>mm | $A_{pbor}$<br>mm <sup>2</sup> | a/d<br>- |
|-------|---------------|---------------|-----------------|-----------------------------------|-------------|---------|-------------------------------|----------|
| H-P1  | 137.0         | 11.3          | 10.5            | 3.7                               | 76          | 889     | 4552.8                        | 3.5      |
| J-P1  | 158.0         | 8.6           | 7.9             | 5.2                               | 76          | 889     | 4552.8                        | 3.5      |
| J-P1S | 152.0         | 9.3           | 8.9             | 4.4                               | 102         | 889     | 3414.6                        | 3.5      |
| H-P2  | 140.0         | 10.7          | 10.8            | 3.2                               | 76          | 889     | 4552.8                        | 3.5      |
| H-P3  | 158.0         | 10.9          | 10.6            | 2.8                               | 76          | 1092    | 4552.8                        | 3.5      |

Notes:  $f'_c$ : UHPC compressive strength;  $f'_t$ : UHPC tensile strength;  $f_{cr}$ : UHPC cracking stress;  $\epsilon'_t$ : UHPC strain at peak tensile;  $b_w$ : Web width; H: Height;  $A_{pbor}$ : Prestressed steel reinforcement area; a/d: Shear-span to depth ratio.

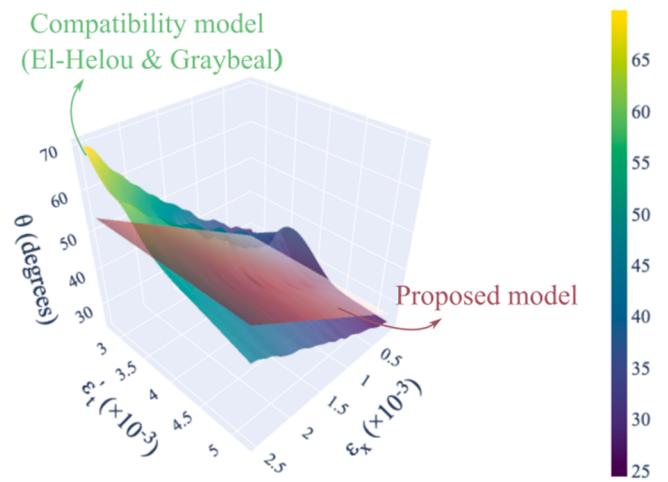


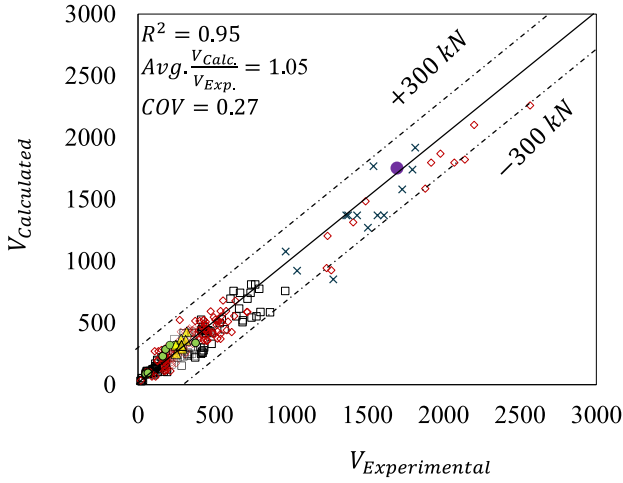
Fig. 16. Comparison between the compatibility model results for calculating  $\theta$  and the proposed simplified model results.

the compressive stresses remain at the elastic stage at shear failure, the following relation relates the cracking angle with  $\epsilon_x$

$$\epsilon'_t = \epsilon_x (1 + \cot^2 \theta) + \frac{f'_t}{\alpha E_c} \cot^4 \theta + \frac{\rho_y f_{sy}}{\alpha E_c} \cot^2 \theta (1 + \cot^2 \theta) \quad (14)$$

where  $f_{sy}$  is assumed equal to  $f_{ty}$  in this study, and  $\alpha$  is a factor to account for the compression softening effect on the compressive strain in UHPC composites. Previous studies showed that compression softening has minimal effect on the compressive strain, as such, in this study,  $\alpha$  was set equal to 1 [81,90].

Eq. 15 was used to estimate  $\theta$  for the beams tested by El-Helou & Graybeal (2022) [87], a total of six shear-critical bulb-tee pretensioned bridge girder specimens were loaded until failure. These girders were constructed using two different UHPC mixes from separate concrete plants. The mixes were labeled as mix "H" and mix "J," both containing 2 % steel fibers by volume. Four of the girders were 9.75 m long and 0.90 m high, while the other two measured 11.60 m in length and



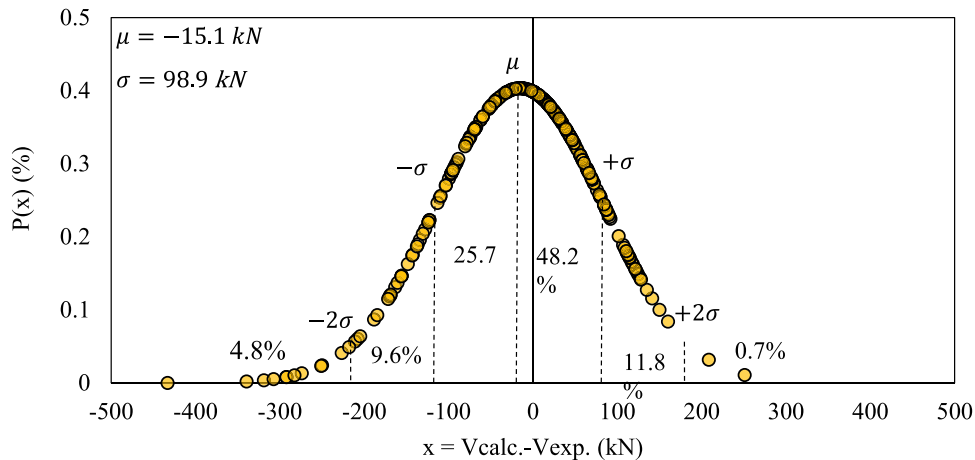
□ Rectangular ◇ I ● T × Optimized ▲ Hollow-box ● Composite

**Fig. 17.** Comparison between calculated and experimental shear strengths for various cross sections.

1.10 m in height. The study explored various factors crucial to the shear design of UHPC bridge girders, such as the mechanical properties of different UHPC mixes, girder height (ranging from 0.90 to 1.10 m), web width (0.08–0.1 m), bottom prestressing area ( $A_{pbot}$ ) (0–4522 mm<sup>2</sup>), and the addition of vertical steel reinforcement in the web (0.00–1.29 %). The research aimed to evaluate how these variables affected the shear performance of UHPC girders. Table 4 provides a summary of the specimens included in this validation study.

Fig. 16 presents a 3D contour plot illustrating the relationship between the beams' mechanical properties and  $\theta$  to different values of  $\epsilon_x$  and  $\epsilon'_t$ . The first part of the plot was generated using interpolated surface data obtained from the calculated results from Eq. 15 for the beams in Table 4. The second part of the plot, represented by a plane surface, corresponds to the simplified model developed by the authors. This model, formulated through regression analysis based on the outputs of Eq. 15, provides an accessible and practical means to estimate  $\theta$  while maintaining reasonable accuracy. This regression-based approach balances computational efficiency with usability, making it particularly beneficial for engineering applications where simplified calculations are preferred. Therefore, the inclination of the diagonal compressive stresses,  $\theta$ , is calculated as:

$$\theta = 26 + 11000\epsilon_x \quad (15)$$



**Fig. 18.** Comparison between  $V_{calc.}$  and  $V_{exp.}$  with normal distribution of errors.

The shear stresses are assumed to be uniform over the effective shear depth in this model. The highest longitudinal strain  $\epsilon_x$  can be approximated as the strain in the flexural tension reinforcement [91]. The determination of  $\epsilon_x$  is calculated as

$$\epsilon_s = \frac{\left( \frac{|M_u|}{d_v} + 0.5N_u + |V_u - V_p| - A_{ps}f_{po} - \gamma_{lf}f_{t,cr}A_{ct} \right)}{E_sA_s + E_pA_{ps}} \quad (16)$$

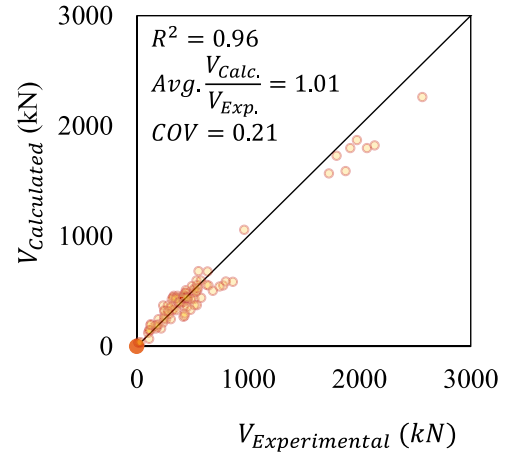
In the case where the  $\epsilon_s$  is negative or is less than the cracking tensile strain ( $\epsilon_{t,cr}$ ), the value of  $\epsilon_s$  is recalculated as:

$$\epsilon_s = \frac{\left( \frac{|M_u|}{d_v} + 0.5N_u + |V_u - V_p| - A_{ps}f_{po} \right)}{E_sA_s + E_pA_{ps} + E_cA_{ct}} \quad (17)$$

**Table 5**

Performance indicators of the proposed model for the different section types.

| Section     | Avg. $\frac{V_{Calculated}}{V_{Experimental}}$ | COV  | R <sup>2</sup> |
|-------------|------------------------------------------------|------|----------------|
| Rectangular | 1.04                                           | 0.29 | 0.87           |
| I           | 1.09                                           | 0.28 | 0.96           |
| T           | 1.40                                           | 0.16 | 0.83           |
| Optimized   | 0.99                                           | 0.12 | 0.71           |
| Hollow box  | 1.22                                           | 0.12 | 0.54           |



**Fig. 19.** Comparison between shear design model calculation results and experimental data results for transversely reinforced shear-critical UHPC beams.

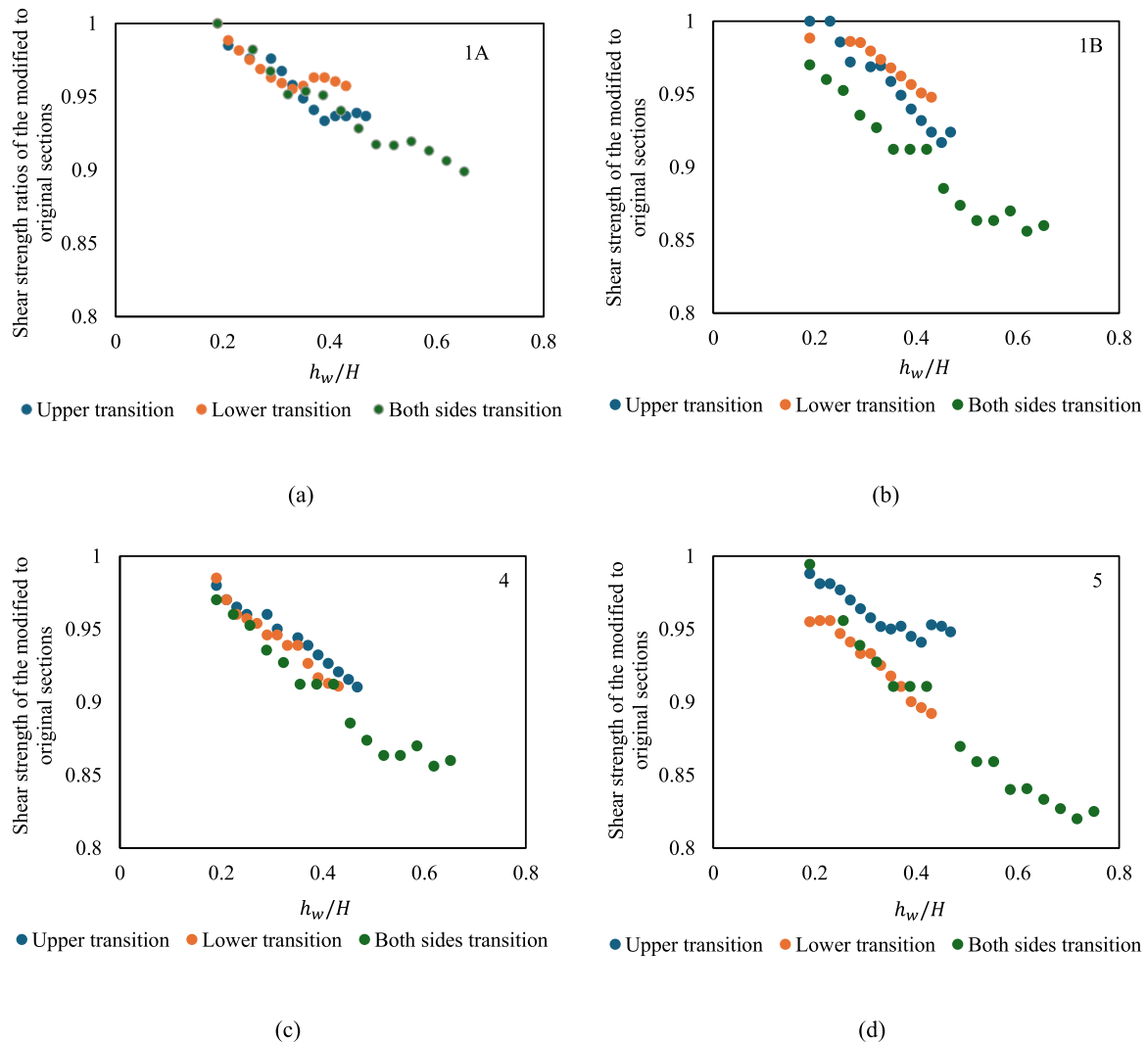


Fig. A.1. Parametric analysis results for the shape effects for beams tested by Tadros et al. [13].

where:  $|M_u|$  is the absolute value of the moment at the section, not taken less than  $|V_u - V_p|d_v$ ,  $N_u$  is the factored axial force,  $V_u$  is the factored shear force acting on the section,  $V_p$  is the prestressing force component parallel to the shear loading direction taken positive if resisting the applied shear load,  $A_{ps}$  area of prestressing steel on the flexural tension side of the member, and  $f_{po}$  is a parameter taken as the modulus of elasticity of prestressing steel multiplied by the locked-in difference in strain between the prestressing steel and the surrounding UHPC.  $E_s$  is the modulus of elasticity of the nonprestressed steel reinforcement,  $A_s$  and  $A_{ct}$  are the areas of non-prestressed steel on the flexural tension side of the member at the section, and the area of UHPC on the flexural tension side of the member, respectively. The value of  $\epsilon_x$  is taken equal to  $0.5 \times \epsilon_s$  for simplification purposes.

#### 4. Model validation

The accuracy of the model was evaluated by comparing the nominal shear strength values of members in the database with the analytical results calculated using the novel model developed. UHPC members with  $a/d$  ratios less than 2.0 were excluded, as their behavior aligns with deep beam action, making sectional analysis methods unsuitable for accurately predicting their shear strength.

In the process of calculating  $\theta$  for the members in the database,  $M_u$  was calculated at the critical shear crack location assumed to be at a

distance equal to  $d_v$  away from the applied point load. As shown in Fig. 17, the proposed model had reasonable accuracy in predicting the shear strength for the shear-critical UHPC members in the database, including members with different cross sections, reinforcement types, and fiber reinforcement types with an  $R^2$  equal to 0.95, an average calculated-to-experimental results ratio (Avg.  $V_{calc.}/V_{exp.}$ ) of 1.05, and a coefficient of variation (COV) equal to 0.27. The results show that the proposed model predicted results are within a  $\pm 300$  kN interval within the experimental capacity.

Fig. 18 presents a detailed analysis of the error distribution of the difference between  $V_{calc}$  and  $V_{exp}$  which is denoted as  $(x)$  in the figure, the results showed that the mean  $x$  value ( $\mu$ ) is equal to  $-15.1$  kN and the standard deviation ( $\sigma$ ) is equal to  $98.9$  kN, the results indicate that 73.9 % of the errors fall within one standard deviation of the mean, 21.4 % lie between one and two standard deviations away from the mean, and only 5.5 % exceed two standard deviations. This distribution suggests a strong concentration of data around the mean, with minimal outliers, reinforcing the reliability of the predictive model. The corresponding probability density function  $P(x)$  for each point is calculated as:

$$P(x) = \frac{1}{\sigma\sqrt{2\pi}} \exp\left(-\frac{(x-\mu)^2}{2\sigma^2}\right) \quad (18)$$

**Table A.2**

UHPC shear-critical beams database Key parameters characteristics.

| Author | Year | a/d     | $d_e^*$  | $H_w^{**}$ | $b_w^{***}$ | $\rho_f\%^{****}$ | Fiber type | $\rho_v\%^{*****}$ | Shear capacity |
|--------|------|---------|----------|------------|-------------|-------------------|------------|--------------------|----------------|
|        |      | -       | mm       | mm         | Mm          | -                 | -          | -                  | kN             |
| [92]   | 2005 | 3.0     | 600      | 400        | 50          | 0–2.5             | S&H        | 0.0                | 330–497        |
| [93]   | 2018 | 3.6     | 320      | 140        | 60          | 0–2.0             | S          | 0.0–2.1            | 51–578         |
| [24]   | 2010 | 2.5     | 305      | 140        | 65          | 2.0–2.5           | S          | 0–0.6              | 441–638        |
| [26]   | 2013 | 1.8     | 305      | 240        | 150         | 0.9–1.0           | S          | 0–0.25             | 1136–1818      |
| [27]   | 2019 | 4.4     | 305      | 130        | 50          | 0.0               | -          | 0.0                | 38             |
| [94]   | 2008 | 3.8     | 317.5    | 160        | 60          | 2.5               | S          | 0.0                | 134–293        |
| [29]   | 2010 | 2.3     | 763      | 442        | 99          | 1.5–2.5           | S          | 0–0.8              | 1880–2140      |
| [30]   | 2013 | 1.8–4.5 | 620      | 450        | 50          | 1.0–1.5           | S          | 0.0                | 330–582        |
| [31]   | 2012 | 2.5–3.4 | 645      | 400        | 50          | 1.0–2.0           | S          | 0.0                | 297–614        |
| [95]   | 2017 | 2.0     | 305      | 140        | 65          | 0–2.5             | S          | 0–0.1              | 181–630        |
| [33]   | 2008 | 4–8     | 397      | 230        | 50          | 1.0–3.0           | S          | 0.0                | 220–600        |
| [96]   | 2004 | 5.1     | 240      | 150        | 70          | 2.5               | S          | 0.0                | 273            |
| [97]   | 2005 | 2.0–2.5 | 810      | 381        | 148         | 2.0               | S          | 0.0                | 2200–3450      |
| [13]   | 2022 | 1.5–2.5 | 790–1374 | 148–660    | 76          | 0.0–2.0           | S          | 0.0–1.7            | 1279–2258      |
| [35]   | 2022 | 3.5     | 826–1029 | 406–610    | 76–102      | 2.0               | S          | 0.0–5.2            | 1236–1491      |
| [36]   | 2022 | 1.1–3.2 | 1029     | 370        | 70          | 2.0               | S          | 1.6                | 1622–2800      |
| [37]   | 2019 | 3.17    | 1029     | 105        | 40          | 0.5–2.0           | S          | 0.0–0.74           | 52–97          |
| [39]   | 2019 | 1.8–2.6 | 183      | 225        | 150         | 1.0–2.0           | S          | 0.1–0.3            | 104–186        |
| [40]   | 2019 | 1.5–3.3 | 260      | 350        | 165         | 0.0–2.25          | S&H        | 0.0                | 104–674        |
| [41]   | 2019 | 1.5–3.5 | 200      | 250        | 150         | 1.0–3.0           | S          | 0–0.6              | 250–774        |
| [42]   | 2018 | 2.5–4   | 112      | 140        | 100         | 0.0–2.0           | S          | 0.0                | 36–125         |
| [43]   | 2013 | 2.0     | 130      | 150        | 100         | 0.0–2.0           | S          | 0.0                | 18–30          |
| [44]   | 2016 | 3.0     | 240      | 290        | 150         | 1.5               | S          | 0–0.9              | 172–441        |
| [45]   | 2018 | 1.2     | 125      | 152        | 152         | 2.0               | S          | 0.0                | 332–476        |
| [46]   | 2019 | 4.0     | 124      | 150        | 100         | 0.0–1.5           | S          | 0.0                | 36–72          |
| [98]   | 2022 | 1.5–3.3 | 280      | 350        | 165         | 0.0–1.5           | H          | 0.0                | 77–678         |
| [48]   | 2022 | 1.5–3.0 | 350      | 350        | 250         | 2.7               | S          | 0.0                | 608–1293       |
| [49]   | 2022 | 0.9     | 525      | 600        | 150         | 0.0–3.0           | S          | 0–0.4              | 609–1392.2     |
| [50]   | 2021 | 2.0–3.4 | 280      | 350        | 200         | 0.0–2.0           | S          | 0–0.5              | 111–347        |
| [51]   | 2018 | 0.8–0.9 | 350      | 350        | 80          | 1.5               | H          | 0.5–1.7            | 415–530        |
| [99]   | 2019 | 2.0     | 350      | 350        | 70          | 0.8               | S          | 0.0                | 224–316        |
| [52]   | 2020 | 1.3     | 223      | 60         | 50          | 1.5–2.5           | S          | 0.0                | 140–198        |
| [53]   | 2019 | 1.1–3.0 | 250      | 170        | 50          | 1.6               | S          | 0.6–1.3            | 249–378        |
| [54]   | 2022 | 1.2–2.1 | 700      | 800        | 200         | 2.0               | S          | 0.0–0.5            | 3075–4461      |
| [55]   | 2022 | 1.6–2.6 | 450      | 320        | 100         | 2.0               | S          | 0.0–0.7            | 222–488        |
| [56]   | 2021 | 2.0–3.0 | 255      | 240        | 140         | 0.0–1.5           | S          | 0.0                | 163–248        |
| [57]   | 2017 | 1.8–2.6 | 183      | 225        | 150         | 1.0–2.0           | S          | 0.3                | 104–186        |
| [58]   | 2020 | 1.5–2.3 | 200      | 250        | 150         | 1.0–3.0           | S          | 0.0–0.8            | 301–651        |
| [59]   | 2023 | 1.0–1.5 | 270      | 260        | 50          | 1.0–2.0           | S          | 0.0–0.8            | 317–590        |
| [60]   | 2023 | 1.2–1.6 | 250      | 300        | 150         | 1.0–3.0           | S          | 0.0–0.4            | 445–720        |
| [61]   | 2023 | 1.7–2.9 | 160      | 100        | 60          | 1.0–2.0           | S-PE       | 0.0–0.4            | 255–441        |
| [62]   | 2015 | 5.2–5.4 | 265      | 150        | 70          | 1.0               | S          | 0.0                | 364–366        |
| [63]   | 2017 | 2.5–3.5 | 445–625  | 250        | 40          | 1.5               | S          | 0.0                | 340–446        |
| [64]   | 2019 | 2.8–3.5 | 512–913  | 290–678    | 40–50       | 1.0–2.0           | S          | 0.0–0.5            | 380–1083       |
| [65]   | 2010 | 2.8     | 180      | 120        | 20          | 0.0–1.0           | S          | 0.0–0.1            | 92–115         |
| [66]   | 2022 | 1.5–2.5 | 320      | 320        | 200         | 1.0–2.0           | S          | 0.0                | 646–991        |
| [67]   | 2024 | 1.6     | 450      | 270        | 65          | 0.0–2.0           | S&H        | 0.0                | 607–919        |
| [68]   | 2020 | 1.5–3.3 | 260      | 300–350    | 150         | 0.0–1.5           | H          | 0.0                | 60–363         |
| [69]   | 2023 | 1.2–3.1 | 245      | 300        | 200         | 1.0–2.0           | S          | 0.0                | 292–1487       |
| [70]   | 2024 | 1.3–2.8 | 291–345  | 715        | 100         | 2.0               | S          | 0.0                | 1864–3203      |

\* $d_e$ : effective depth\*  $H_w$ : height of the web\*  $b_w$ : width of the web\*  $\rho_f\%$ : fiber reinforcement ratio\*  $\rho_v\%$ : transverse reinforcement ratio

## 5. Discussion of model predictions

An evaluation for the accuracy of the proposed model compared to the actual results for shear-critical UHPC beams spanning was conducted spanning a wide range of parameters, the specific ranges of these parameters are detailed in Table A.2 in the appendix. The analysis compared the model's performance across different cross-sectional shapes, including rectangular, I-sections, composite sections, T-sections, hollow-box sections, and optimized sections of varying widths, as illustrated in Fig. 17. The comparison results, along with an overview of performance indicators, are presented in Table 5.

The model performed reasonably well in calculating the capacity of

the shear-critical I-section and optimized section beams. While the model exhibited reduced accuracy when calculating the capacity of T-section beams, it should be noted that only 6 out of the 311 beams in the database were T-sections. As such, the variability in these results is to be expected given the limited data available for this beam type.

Additionally, the model was assessed for its performance in predicting the behavior of with conventional shear reinforcement, as shown in Fig. 19. The results indicate that the model can accurately calculate the shear capacity of transversely reinforced shear-critical UHPC beams with an  $R^2$  equal to 0.96, and an average calculated-to-experimental results ratio of 1.01, and a coefficient of variation (COV) equal to 0.21. This suggests that the model's assumption regarding transverse

reinforcement yielding at the ultimate shear capacity of UHPC beams is valid.

## 6. Conclusions

This study introduces a hybrid model for evaluating the shear strength of UHPC members. The following conclusions can be made:

1. The MCFT formulation is a valid platform for developing a shear strength model suited for UHPC members. The defining characteristic of the approach presented in this paper lies the integration of the MCFT theoretical formulations with elements derived from experimental observations and analytical studies to account for the implications of cross-sectional shape effect and the fiber orientation.
2. Utilizing a previously developed ML model for characterizing the uniaxial direct tension behavior of UHPC was crucial for verifying the accuracy of the shear strength model proposed in this paper. This necessity arose because many experimental studies did not characterize the direct tension behavior of the UHPC mix used in the beams tested.
3. The analysis of failure modes at different effective depths shows that the presence of fiber reinforcement in shear-critical UHPC beams minimizes the size effect.
4. The proposed hybrid model proved to be an effective tool in predicting the shear strength of UHPC members. An indication of the accuracy of the model consists of the coefficient of determination  $R^2$  of 0.95, average actual-to-predicted strength equal to 1.05, and a coefficient of variation of 0.27.
5. The model demonstrated reliable results in calculating the shear strength of shear-critical UHPC members with various cross-sectional shapes, including rectangular, I-sections, T-sections, hollow-box sections, and optimized sections. This accuracy is attributed to the inclusion of the shape effect in the model.
6. The model had reasonable accuracy in estimating the shear strength of transversely reinforced shear-critical UHPC beams across various transverse reinforcement ratios.

## CRediT authorship contribution statement

**Anca Ferche:** Writing – review & editing, Supervision, Project administration, Investigation. **Amjad Diab:** Writing – original draft, Methodology, Investigation.

## Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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## Appendix A

Fig A.1  
Table A.2

## Data availability

Data available in online repository. The database link is provided in the paper

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