

DOE's Critical Minerals and Materials Portfolio

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- February 2020: DOE and DoD brought together ~30 people from federal agencies that fund research in batteries. Group was interested in re-convening and formalizing.
- September 2020: Charter was signed among 4 agencies to formalize the group. Leadership team from the agencies convened monthly to set and execute the strategy for the group.
- November 2020: Developed quarterly cadence for meetings among interested agencies for information exchange. Membership increases.
- February 2021: E.O. 14017 required report on critical minerals and batteries to be sent to the White House in 100 days. Communication channels established through FCAB supported lead author agencies.

Background

- Today, FCAB is made up of 19 federal agencies with over 80 different offices involved
- FCAB general members meet quarterly
- FCAB's leadership group includes members from charter agencies, chair, and task group leads and meets monthly
- FCAB's executive steer group, which includes leadership from all charter agencies, meets twice a year

Task Group Work

Task Groups are formed to advance specific initiatives. Task group structure may shift and change over time reflecting the evolving needs and focus areas.

Task Group Active in 2024	Focus Area
Domestic and Global Markets	Provide as-needed analysis and data related to global and domestic markets.
Minerals, Refining & Materials	Support access to raw and refined materials. Support the growth of a U.S. materials-processing. Encourage alternatives for critical minerals.
Cell & Pack	Stimulate the U.S. electrode, cell, and pack manufacturing sectors.
Reuse & Recycling	Drive domestic end-of-life reuse and critical materials recycling in a competitive value chain.
Innovation, IP, & Tech Transfer	Maintain and advance U.S. battery technology leadership through support of R&D, STEM education, and government collaboration
Workforce	Develop the workforce for domestic battery manufacturing industry
Battery Investments and Tracking	Track government supply chain investments to understand any gaps that need to be addressed by government or private industry

Communication Channels

Government agencies

ABMI, CMI, DPA Task Groups Networking

Li-Bridge Alliance Featured Presentations

Industry Stakeholders

Research community

National Laboratories Academics

Collaborative Efforts

2021

- Battery Test Protocol
- Battery Policy and Incentive Database
- National Blueprint for Lithium Batteries
- EO 14017 America's Supply Chains "100 Day Review"
 - Large Capacity Batteries
 - Critical Minerals & Materials
- End-of-Year Report

2022

- EO 14017 America's Supply Chains "1-yr Reports"
 - America's Strategy to Secure the Supply Chain for a Robust Clean Energy Transition
 - <u>Securing Defense-Critical Supply Chains</u>

Critical Materials / Battery RDD&D Program

 The Program coordinates efforts funded by annual appropriations, BIL, and IRA – spanning basic science to deployment – and aligned with DOE's CMM pillars

ARPA-E	International Affairs	Office of Policy	
			/

Supply Chain Vulnerabilities: Lithium-Ion Batteries

- Up-to-mid stream capabilities are geographically concentrated
- Lack of midstream capabilities are a gap that limit growth of upstream supply and downstream value-add manufacturing

Geographic concentration of supply chain stages for lithium in lithium-ion batteries

Criticality Results

- \$363 million in FY2023 appropriated for critical minerals and materials
- **Bipartisan Infrastructure Law (BIL) provided over \$8 billion** in funding dedicated to critical minerals and materials advancement, such as:

- 30D Clean Vehicle Credit has critical mineral sourcing requirement
- 45X Advanced Manufacturing Production Credit has 10% production credit for critical mineral and electrode active material production
- 48C Advanced Energy Project Credit has investment tax credit for critical mineral production
- Loan authority
 - \$3.6B credit subsidy for Title 17
 - \$3B credit subsidy for Advanced Technology Vehicles Manufacturing (ATVM) loan program
 - BIL : Added "supply of critical minerals/materials" to the list of eligible technologies

Recent funding opportunities, selections, and awards include:

\$2.8 billion for battery materials processing and battery manufacturing recycling\$74 million to advance domestic battery recycling and reuse

\$107 million to expand critical materials production capacity for lithium-ion batteries

\$350 million for **long-duration energy storage** demonstration \$30 million lab call for **long-duration energy storage**

\$16 million for front-end engineering design studies for the **REE demonstration facility** \$11 million for **lithium extraction and conversion from geothermal brines**

\$39 million for the Mining Innovations for Negative Emissions Resource Recovery **MINER** program

\$17.5 million to **commercialize critical material-free permanent magnets** through the SCALEUP program

Domestic Advancements in the last 10 years

- Prior to BIL/IRA, DOE CMM efforts were generally focused on fundamental discovery and R&D for new and novel technologies.
 - We needed to *build the foundation* of next-generation technology that is environmentally and technically sustainable in the US
- Post-BIL/IRA, DOE has established offices and long-term funding for commercialization and deployment of large-scale processing projects.
 - BIL is maturing technologies developed through prior R&D investments
- DOE-funded commercial battery materials projects via MESC and LPO to date can support 20-40% of EV battery mineral demand by 2030:
 - 20-30% of cobalt, graphite, and nickel demand
 - 40+% of lithium demand
 - These projects include recycling, harvesting from alternate feedstocks, direct lithium extraction, and other highly innovative and sustainable methodologies
- Over **\$120 billion of private sector investments** announced so far in U.S. battery manufacturing and supply chain investments under President Biden

- Equipment sourcing
- Long Lead Times
- Capital availability
 - Mineral price volatility, high startup costs, long permitting timelines, and the current interest rate environment are keeping private capital on the sidelines
 - Companies are increasingly willing to navigate DOE grant / loan programs to advance mineral processing projects
- Price Volatility
- Geopolitical Stability and Resource Nationalism
 - Globally, export restrictions on critical raw materials increased 5 times over last decade
 - China increased number of restrictions on critical raw materials needed for EVs

Multilateral Efforts

- G20 Energy Transitions Working Group and Ministerial Meetings
 - Mobilize political commitment to *diversified* and *responsible* supply chains for critical minerals and materials
- G7 Experts Group on Critical Minerals
 - 1. Forecast Long-Term Supply & Demand
 - 2. Responsibly Develop Resources & Supply Chains
 - 3. Increase Minerals Recycling & Share Capabilities
 - 4. Save with Innovations
 - 5. Prepare for Supply Disruptions

- International Energy Agency (IEA) Critical Minerals Working Party
 - Enhance security of supply
 - Create market transparency
 - Develop sustainable and responsible supplies
- International Organization for Standardization (ISO) Standards
 - DOE monitors critical mineral and material related standards for manufacturing and production
- Conference on Critical Materials and Minerals (CCMM)
 - Technical exchange platform with subset of allies on critical material policy, research and development (R&D), shared challenges

Bilateral Cooperation

- Friendshoring & nearshoring examples:
 - Canada
 - Australia
 - Japan
 - South Korea
 - Western Hemisphere

Key Bilateral Relationships for Cooperation on Critical Minerals

- Technical collaboration:
 - Identifying shared risks and opportunities in creating domestic and regional supply chains, improving diversification
 - Identify opportunities to increase mineral production efficiency & circular economy
 - Improve the attractiveness to the market of specific projects
 - Create opportunities to access finance

- Disruptive Innovation
 - DOE's CORE-CM Initiative coalitions are evaluating the potential for regional CM supply chains to be built using secondary/unconventional (e.g., coal) feedstocks
- Advancements to the State-of-the-Art
 - The Critical Materials Innovation Hub (CMI Hub) translated basic science discovery on mechanisms for separation of rare earth elements into engineered chemicals being commercialized through a public-private partnership
 - Innovative recycling technologies are accelerated through BIL provisions
- Deployment Ready!
 - Under BIL 40207, DOE has awarded \$2.8 billion in cost-share grants across the EV battery supply chain, including recycling infrastructure
 - Under the Advanced Technology Vehicles Manufacturing (ATVM) the Loan Programs
 Office has closed \$100M and committed another \$3,075M of loans for critical minerals
 projects

Office of Manufacturing and Energy Supply Chains

MESC was founded in 2022 to secure and strengthen critical manufacturing and energy supply chains

MESC's investment activities are underpinned by robust analytical modeling

MESC's Core Functions

Manufacturing Investing

Strengthening and securing supply chains needed to modernize the nation's energy infrastructure, while supporting a clean and equitable energy transition

Workforce Investing

Supporting workforce education and training through the direct funding of cutting-edge energy manufacturing programs

Manufacturing Analytics Backbone

Robust modeling to guide and support DOE strategy and investments, private sector collaborative investments, and policy recommendations to broader USG

Our strategic investment in critical materials, workforce, and essential manufacturing enables DOE's other major project offices (OCED, GDO, etc.) by de-risking the supply chains for transmission, hydrogen, carbon capture, and other emerging clean technology projects.

Domestic public/private investments in the battery supply chain have grown greatly over the last several years

Over \$100B announced

Over 200 new or expanded minerals, material processing, and manufacturing facilities

Enough to power 10M EVs each year

Over 75,000 new jobs

Based on publicly available information. Many facilities are conditional on financing, funding, site control, and other factors.

The USA is forecast to have enough cell manufacturing capacity to meet the Biden administration's EV sales goals for 2030

Source:

Assessment of Light-Duty Plug-in Electric Vehicles in the United States, 2010 – 2021: Announced Battery

Plant Capacity in North America. Argonne National Laboratory. November 2022.

U.S. DEPARTMENT OF ENERGY

The USA does not have enough known reserves of battery critical minerals and materials to supply the 2030 demand

Materials Demand for 50% LDV Goal

/1 Does not include Salton Sea or Smackover brines

Internal MESC Analysis based on 15.2 M domestic vehicles sold by 2030 in US, <u>EIA AEO Sales Projection</u>. Assumes: 1) linear-rate increasing pack sizes to 100 kWh by 2030; 2) linear-rate of adoption; 3) 50% LFP and 50% NMC 811 in market, 100% Graphite anodes (SG/NG blend)

■2025 ■2027 ■2030

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Critical Mineral Related MESC funding

		Project	Federal Investment	
Advanced Energy Manufacturing and Recycling Grants Program (40209)	Boston Metals	Ultrapure chromium metal, alloys & parts for clean power, fuel cells & green steel	\$50 million	
	CorePower Magnetics	Advanced magnetic amorphous alloys for transformers and motors	\$20 million	
	Albemarle	Lithium spodumene concentrate production from hard rock and brines	\$150 million	
	American Battery Technology Company	Lithium direct extraction from domestic brine sources for lithium hydroxide production	\$58 million	
	Anovion	Synthetic graphite production	\$117 million	
Battery Materials Processing Grant Program	Novonix	Synthetic graphite production	\$100 million	
(40207 b)	Ascend Elements	Precursor and cathode active material production from recycled critical mineral feedstocks	\$316 million, \$164 million	
	Cirba Solutions	Battery recycling for high purity critical minerals	\$75 million	
	Talon Nickel	Nickel sulfate production	\$114 million	
	Applied Materials	Lithium metal anodes	\$100 million	
Rare Earth Elements Demonstration Facility Grant Program	The University of North Dakota	Recover and refine rare earth elements and critical minerals from North Dakota lignite mine wastes	\$8 million	
	West Virginia University	Rare earth elements and critical minerals using acid mine drainage and mineral tailings feedstocks	\$8 million	
Qualifying Advanced Energy Project Tax Credit (48C)	3C) \$800 million in investment credits towards critical materials recycling, processing, and refining facilities			
			24	

MESC's current battery portfolio spans the supply chain

CATHODE		A N O D E		Battery Materials	RECYCLING
ALBEMARLE New lithium processing plant that uses domestic sustainably extracted spodumene Location: Kings Mountain, NC	Commercial production of Lithium Iron Phosphate cathode powder Location: St. Louis, MO	ANOVIEN TECHNOLOGIES First U.Sowned and operated large-scale production of synthetic graphite anode material Location: Bainbridge, GA	Construct an advanced prelithiation and lithium anode manufacturing facility Location: Lynchburg, VA	Mexichem. First U.S. manufacturing plant for lithium hexafluorophosphate (LiPF6) electrolyte salt Location: St. Gabriel, LA	Cirba Solutions Expansion and upgrade of lithium-ion recycling facility Location: Lancaster, OH
6 K Demonstration to produce multiple battery chemistries more cost effectively and sustainably Location: Jackson, TN	Two awards, First commercial-scale, integrated metal extraction and pCAM facility in the USA Location: Hopkinsville, KY	GROUPIZ Commercial manufacturing of next-generation silicon- carbon composite anode material Location: Moses Lake, WA	Construct a commercial-scale silicon anode production facility Location: Moses Lake, WA	Solvay A new battery-grade polyvinylidene fluoride (PVDF) facility Location: Augusta, GA	MINERAL PROCESSING MINERAL PROCESSING Construct an advanced domestic battery minerals processing facility Location: Beulah, ND
Demonstration of battery- grade lithium hydroxide from unconventional sedimentary resources Location: Tenopah, NV		NOVONIX Mass production of lower carbon intensity synthetic graphite anode materials Location: Chattanooga, TN			

In November, DOE released an announcement for a second round of funding for 40207 b & c program

Application Window Closed January 9, 2024 Selectees expected late Summer 2024 Fund Awarding Expected: \$2.5 billion with additional industry-matched cost-share

Topic Areas	Title
1	Commercial-scale Lithium Separation from Domestic Sources
2	Commercial-scale Separation, Processing, and Recovery of Battery Critical Minerals (non-Lithium)
3	Commercial-scale Domestic Processing of Crucial Precursor Materials for Battery Manufacturing
4	Commercial-scale Domestic Production of Battery Cathode/ Anode Materials and Cathode/ Anode Electrodes
5	Commercial-scale Domestic Production of Electrolyte Salts and Electrolyte Solvents
6	Commercial-scale Domestic Production of Cell Manufacturing for Small and Specialized Markets
7	Commercial-scale Domestic Production of Non-Lithium Based Battery Cell and Systems
8	Commercial-scale Domestic Manufacturing of Other Cell Components (Open Topic)

<u>Biden-Harris Administration Announces \$15.5 Billion to Support a Strong and Just Transition to Electric Vehicles, Retooling</u> <u>Existing Plants, and Rehiring Existing Workers | Department of Energy</u>

48C Program invests in projects that re-equip, expand, or establish manufacturing facilities

- \$10B of Federal tax (credits up to 30%) administered by the Department of Treasury and Internal Revenue Service, supported by DoE
- Round one of applications has closed and will provide \$4B of funding
- Round two applications are under review

For manufacturing or recycling of clean energy and energy efficiency technologies

To process, refine, or recycle critical materials

Re-equips manufacturing facility to reduce GHG emissions by 20%

reclamation fulfill a critical role in the battery materials supply chain

- Under the BIL Sections 40207(e)(f), federal investments are designated to accelerate battery reverse logistics, second use, and material recovery

DoE and EPA are working together to develop a producer responsibility framework and provide grants for battery collection and recycling projects

Department of Energy

- Retailer collection systems
- Battery material processing program
- Battery manufacturing and recycling
- Li-ion battery recycling prize competition
- EV battery design, recycling and reuse program
- RD&D on cost reduction for battery logistics and processing

- Best practices for battery recycling
- Voluntary battery labeling program

NQ

Thank you

energy.gov/mesc

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Office of Manufacturing and Energy Supply Chains, U.S. Department of Energy

Deployment • Innovation • Liftoff Financing American Energy

Title 17 Clean Energy • Advanced Transportation Tribal Energy • CO₂ Transportation Infrastructure University of Texas-Austin Workshop on Critical Minerals, National Security, and the Clean Energy Transition

David Kovatch, Senior Advisor

April 18, 2024

What is the Loan Programs Office (LPO)?

LPO is...

the premier public financing partner

accelerating high-impact energy and manufacturing investments to advance America's economic future.

How do we do it?

- By **providing attractive debt financing** for high-impact, large-scale (\$100M+) energy infrastructure projects in the U.S.
- With tens of billions of dollars

in available loan and loan guarantee authority.

Via seven loan programs & project categories supporting both innovative and commercial technologies.

LPO Administers Loan Programs that:

Provide a bridge to bankability for emerging clean energy and decarbonization technologies on a path to commercial liftoff

Enable the expansion of domestic manufacturing and supply chains to support a cleaner and stronger energy economy

Make the clean energy transformation affordable and achievable for workers, consumers, and communities who stand to benefit from LPO support

Monthly Application Activity Report December 2023

Estimated Remaining Loan Authority for LPO Financing Programs

What LPO Offers Borrowers

LPO loans and loan guarantees are

differentiated in the clean energy debt capital marketplace in **three primary ways:**

Access to Patient Capital

that private lenders cannot or will not provide.

Flexible Financing

customized for the specific needs of individual borrowers.

Committed DOE Partnership

offering specialized expertise to borrowers for the lifetime of the project.

Monthly Application Activity Report March 2024

\$262.2 BILLION

CURRENT AMOUNT OF LOANS REQUESTED BROKEN DOWN BY PROJECT TECHNOLOGY SECTORS

Renewables Deployment	Transmission		Clean Fuels & Products		
	Advanced Vehicles & Compo- nents	Carbon Manage	ment	Adva Fossi	nced il
Virtual Power Plants	Offshore	Storage		Hydrogen	
	wind		d	Clean Energy Supply	Critical Materials
		Nuclear		Chain	EV Charging

- 1) Active applications include applications that have been submitted by the project sponsor(s) through LPO's online application portal and are in different stages of active review and engagement by LPO and the applicant.
- 2) Individual requested loan amounts are estimated and potential, subject to change, and not necessarily representative of final financing terms. Requested loan amounts in current active applications *do not* affect available LPO loan authority. Figure rounded down to the nearest \$0.1 billion.
- 3) Current rolling average of new active applications per week over the previous 24 weeks. Figure rounded down to the nearest 0.1 application per week.

Title 17 Clean Energy Financing

Loan guarantees for the deployment of innovative energy projects at commercial scale

Four Project Categories

- 1. Innovative Energy (1703)
- 2. Innovative Supply Chain (1703)
- 3. State Energy Financing Institution (SEFI)-Supported (1703)
- 4. Energy Infrastructure Reinvestment (EIR) (1706)

Project Eligibility

- 1. Project located in the United States.
- 2. Be an energy project.
- 3. Achieve significant and credible GHG or air pollution reductions.
- 4. Have a reasonable prospect of repayment.
- 5. Involve technically viable and commercially ready technology.
- 6. Include a Community Benefits Plan.

Loan Guarantee Features

 LPO can offer 100% guarantee of U.S. Treasury's Federal Financing Bank (FFB) loans or partial guarantees of commercial loans.

(Title 17)

- Senior secured debt priced competitively with commercial rates.
- DOE can serve as sole lender or as a co-lender.
- Structures may include project finance or structured corporate financing.

Advanced Transportation Financing (ATVM)

Manufacturing of vehicles, components, and EV charging infrastructure

Project Eligibility

- 1. New facilities or reequip/modernize/expand existing facilities in the U.S. and/or related engineering integration for eligible vehicles
- 2. Light-duty vehicles that meet specified fuel economy requirements or ultra-efficient vehicles.
- 3. Manufacturing lending authority has been expanded to facilities for the manufacturing of medium- and heavyduty vehicles, locomotives, maritime vessels including offshore wind vessels, aviation, and hyperloop.
- 4. Applicable across the value chain including materials, components, suppliers, OEMs, EV charging or alternative fueling infrastructure.

Direct Loan Features

- Direct Ioan from U.S. Treasury's Federal Financing Bank (FFB).
- Senior secured, fixed rate debt.
- Pricing equal to U.S. Treasury-equivalent yield curve with zero credit spread.
- Debt amount based on credit profile, business plan, market risk, technology, cash flows, project risk allocation and other relevant factors.
- Tenor of up to 25 years or useful life of the assets financed.
- DOE can serve as sole lender or as a co-lender.
- Structures may include corporate, structured corporate or project finance loans.

A History of Portfolio Success

Over \$26 billion in loans and commitments to the U.S. battery, EV, and critical minerals sectors

Advanced Vehicles & Components | \$21.3 Billion

Accelerated domestic electric vehicles manufacturing. (ABS, CelLink, BlueOval SK, Ford, Nissan, SK Siltron, Tesla, Ultium Cells)

Critical Minerals and Materials | \$3.2 Billion

Supporting domestic supply chains for electric vehicles battery manufacturing in the U.S. (Rhyolite Ridge, Syrah Vidalia, Thacker Pass)

Recycling \$2.375 Billion

Supporting domestic supply chains for electric vehicles battery manufacturing in

the U.S. (Li-Cycle, Redwood Materials)

Good Governance in Portfolio Management

Proactive risk & portfolio management as responsible stewards of taxpayer resources

Program Management Operations Strategic Improvements

- Fill key positions in management with experienced professionals
- Clarify authorities & accountabilities of managers
- Establish and effectively communicate clear goals for management
- Proactively protect the taxpayers' interest
- Engage in **long-run strategic planning** for the programs
- Improve reporting to the public
- Strengthen & restructure internal oversight of the programs
- Establish external oversight

Portfolio Surveillance Strategic Improvements

- Create a comprehensive management information reporting system
- Establish a protocol for timely reporting of critical information
- **Incorporate lessons learned** into policies, procedures, reporting and decision making

Portfolio Impact

Climate & Economy

LPO-supported projects reduce greenhouse gas emissions and create American jobs

NOTE: Emissions and job impacts attributable to LPO-supported portfolio projects, cumulative through **Q4 FY2023**.

The LPO Loan Transaction Process

LPO engages early with applicants and remains a partner throughout the lifetime of the loan

