

# A 0.025-mm<sup>2</sup> 0.8-V 78.5-dB SNDR VCO-Based Sensor Readout Circuit in a Hybrid PLL- $\Delta\Sigma$ Structure

Wenda Zhao<sup>1</sup>, Student Member, IEEE, Shaolan Li<sup>2</sup>, Member, IEEE, Biying Xu,  
Xiangxing Yang<sup>1</sup>, Student Member, IEEE, Xiyuan Tang<sup>1</sup>, Member, IEEE,  
Linxiao Shen<sup>1</sup>, Student Member, IEEE, Nanshu Lu,  
David Z. Pan<sup>1</sup>, Fellow, IEEE, and Nan Sun, Senior Member, IEEE

**Abstract**—This article presents a capacitively coupled voltage-controlled oscillator (VCO)-based sensor readout featuring a hybrid phase-locked loop (PLL)- $\Delta\Sigma$  modulator structure. It leverages phase-locking and phase-frequency detector (PFD) array to concurrently perform quantization and dynamic element matching (DEM), much-reducing hardware/power compared with the existing VCO-based readouts' counting scheme. A low-cost in-cell data-weighted averaging (DWA) scheme is presented to enable a highly linear tri-level digital-to-analog converter (DAC). Fabricated in 40-nm CMOS, the prototype readout achieves 78-dB SNDR in 10-kHz bandwidth, consuming 4.68  $\mu$ W and 0.025-mm<sup>2</sup> active area. With 172-dB Schreier figure of merit, its efficiency advances the state-of-the-art VCO-based readouts by 50 $\times$ .

**Index Terms**—Analog-to-digital converter (ADC), continuous-time  $\Delta\Sigma$  modulator (CT $\Delta\Sigma$ ), phase-frequency detector (PFD), phase-locked loop (PLL), sensor readout, voltage-controlled oscillator (VCO), VCO-based ADC.

## I. INTRODUCTION

WITH the booming trend of Internet-of-Things (IoT) and the growing focus on medical healthcare, the need for miniaturized sensors and readout circuits have been boosted to reach a whole new level. Specifically, high-performance sensor readouts have been one of the key focuses for the circuit design society in recent years. With the huge amount of sensors and their readouts to be integrated into a miniaturized form and deployed wirelessly, area and power have become more and more critical along with the conventional performance requirements for sensor readouts, such as noise and dynamic range (DR).

Manuscript received June 30, 2019; revised September 27, 2019 and November 14, 2019; accepted December 2, 2019. Date of publication December 30, 2019; date of current version February 25, 2020. This article was approved by Guest Editor Qun Jane Gu. This work was supported by NSF under Grant 1704758. (Corresponding author: Wenda Zhao.)

W. Zhao, B. Xu, X. Yang, X. Tang, L. Shen, N. Lu, D. Z. Pan, and N. Sun are with the Department of Electrical and Computer Engineering, The University of Texas at Austin, Austin, TX 78712 USA (e-mail: wendazhao@utexas.edu; nansun@mail.utexas.edu).

S. Li is with the School of Electrical and Computer Engineering, Georgia Institute of Technology, Atlanta, GA 30313 USA (e-mail: shaolan.li@ece.gatech.edu).

Color versions of one or more of the figures in this article are available online at <http://ieeexplore.ieee.org>.

Digital Object Identifier 10.1109/JSSC.2019.2959479

0018-9200 © 2019 IEEE. Personal use is permitted, but republication/redistribution requires IEEE permission.  
See <https://www.ieee.org/publications/rights/index.html> for more information.

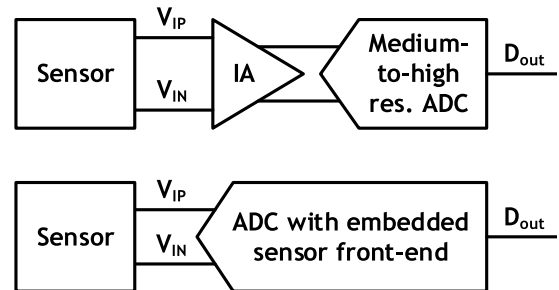


Fig. 1. Conceptual block diagram of the conventional IA + ADC sensor readout architecture (top) and direct digitizing readout architecture with a sensor front-end embedded ADC (bottom).

Existing sensor readout circuits can be broadly categorized into two general architectures: 1) classic instrumentation amplifier (IA) + analog-to-digital converter (ADC) architecture and 2) ADC direct digitizing architecture. The conceptual block diagram of the two architectures is shown in Fig. 1.

IA + ADC has been the predominant architecture for the last 10–20 years. In earlier designs, high-gain IAs ( $\sim$ 40–60 dB) were used so that medium-resolution ADCs with lower design complexity can be used for converting sensor output signals that typically have a small range [1]–[4]. Although many efforts have been devoted to improving the performance and power efficiency of the IA which is the critical component of the system [5]–[8], due to the high-gain IA easily saturating the system, the applications of this approach are limited to those of which have no presence of large artifacts (e.g., temperature sensing). To address the concern of limited DR and support for applications in which large artifacts may exist, such as closed-loop neural stimulation/recording and wearable sensors, recent designs propose using moderate/low-gain IAs with high-resolution ADCs, where the ADCs are typical  $\Delta\Sigma$ s [9]–[11]. Yet, despite a better DR and lower IA complexity, the ADCs are now required to have very low noise as well. Thus, the designs taking this approach typically have high power consumption to ensure low noise on both the IA and the ADC. Moreover, they hardly benefit from process scaling due to their analog-intense nature.

As emerging IoT and biomedical applications further tightening area and power budgets, direct-digitizing sensor

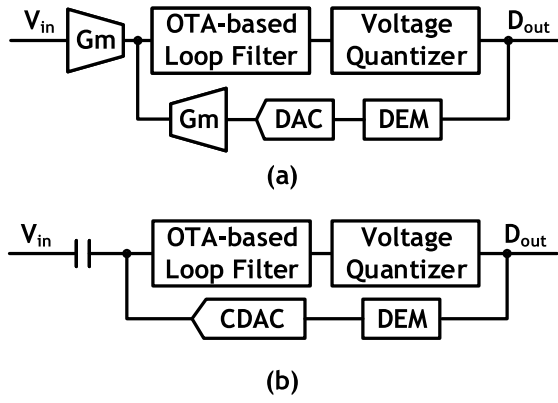


Fig. 2. Block diagram of two voltage-domain direct-digitizing readout architectures. (a) CF-CT $\Delta\Sigma$ M. (b) Capacitively coupled CT $\Delta\Sigma$ M.

readouts have drawn rising interests for their potential area efficiency improvements while achieving a high DR. Direct-digitizing sensor readouts are widely designed in modified forms of a continuous-time  $\Delta\Sigma$  modulator (CT $\Delta\Sigma$ M), where the IA in the classic architecture can be viewed as being embedded in the loop of the CT $\Delta\Sigma$ M as the first stage. The sample-less front-end and typical high DR of the CT $\Delta\Sigma$ M framework suits well for sensor readout. Fig. 2 shows two commonly used direct digitizing readout architectures: 1) CT $\Delta\Sigma$ Ms with current-feedback (CF) first stage [12]–[15] and 2) CT $\Delta\Sigma$ Ms featuring capacitive-coupling (CC) and Gm-C integrators [16], [17]. CF-CT $\Delta\Sigma$ M provides high input impedance and common-mode rejection ratio (CMRR), but it suffers from large non-linearity because the input is directly connected to the gate of a Gm stage. CC-CT $\Delta\Sigma$ M demonstrate improved noise, wider input CM range, better linearity, and gain accuracy. However, it has a lower input impedance since chopping is applied to a much larger input capacitance.

Overall, while direct-digitizing readout leveraging voltage-domain CT $\Delta\Sigma$ Ms achieves high DR with a smaller area, the power-area-performance tradeoff still exists for two main reasons.

- 1) Voltage-domain loop filters are still analog-intense building blocks which are hard to operate under low-supply voltage with stringent requirements on noise, linearity, input/output signal swing, and so on.
- 2) For applications requiring high-linearity, such as temperature sensing, accelerometer, or precision MEMS microphones, explicit dynamic element matching (DEM) block is needed to guarantee multi-bit digital-to-analog converter (DAC) linearity, leading to considerable power and hardware overhead.

Recently, phase-/time-domain analog processing techniques attract increasing attention [18]–[21]. One notable example of this framework is the use of ring voltage-controlled oscillators (VCOs) as loop filter and quantizer in the phase domain.

The key concept of the VCO-based framework is to translate the amplitude-coded information into the frequency/phase domains, such that part of the information processing and quantization can take place in the frequency/phase domain decoupled from voltage amplitude. This translation makes

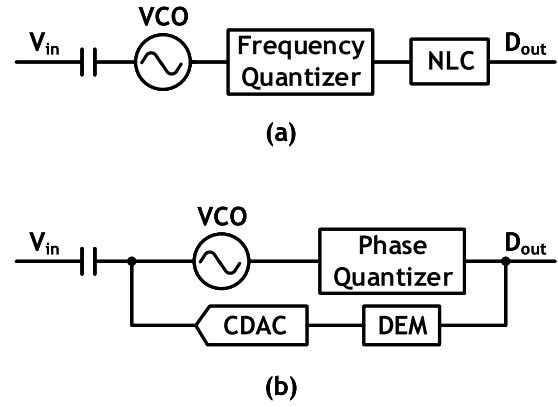


Fig. 3. Block diagram of two approaches of VCO-based sensor readout. (a) Frequency-based quantization. (b) Phase-based quantization.

the VCO-based framework to be more robust against process scaling effects, such as supply voltage reduction. Moreover, the phase integration not being limited by voltage swing naturally bestows the VCO integrator infinite dc gain. The multi-stage ring-VCO provides intrinsic multi-level quantization without needing multi-level reference voltage generation. Its digital-alike output allows more processing in the digital domain, which can greatly benefit from process scaling. With these benefits, the VCO-based structure exhibits the great potential to leverage technology scaling to further improve the area and power efficiency of direct-digitizing readouts.

As shown in Fig. 3, the existing VCO-based sensor readout can be categorized into two main approaches according to the way of processing information: 1) frequency-based quantization and 2) phase-based quantization.

The frequency-based quantization scheme typically utilizes the VCO as a voltage-to-frequency translator, and the digital output is generated by mapping the VCO output frequency to a range of digital codes. Thus, the implementations typically have an open-loop architecture, which is inherently stable [19], [20] but allows the VCO directly seeing the full-swing input signal. Since the VCO tuning gain is non-linear and process-voltage-temperature (PVT) sensitive, frequency-based sensor readout implementations typically require complicated non-linearity correction (NLC) and tuning to function reliably. Yet, the linearity achieved is still limited to  $-71$ -dB total harmonic distortion (THD) for 8-mV peak-to-peak (mVpp) input swing [19], and 79-dB spurious-free DR (SFDR) for 100-mVpp input swing with NLC [20].

On the other hand, in the phase-based quantization scheme, VCO can be viewed as a voltage-to-phase integrator and, thus, can be used as a loop filter in a  $\Delta\Sigma$ M [21]. With the VCO placed in a closed-loop, the VCO non-linearity and PVT sensitivity can be greatly suppressed. The inherently ideal frequency-phase integration of the VCO integrator provides infinite dc gain, which facilitates strong noise shaping and benefits high DR design. However, the counter-based quantization scheme applied in the majority of existing VCO-based readouts is not efficient enough when using the VCO phase information (more in Section II-A). In addition, in a closed-loop  $\Delta\Sigma$ M with multi-bit quantizer, the linearization

of a multi-bit feedback DAC may require excess DEM block which may not only bring extra complexity and power/area overhead but also bring excess delay that might affect system stability.

Although the VCO-based concept shows attractive potential, existing VCO-based sensor readouts have yet to fully demonstrate it. In practical designs, special considerations are needed in VCO-based readouts to address the poor VCO linearity and PVT robustness, and inefficient frequency/phase quantization schemes [19]–[21]. To the best of our knowledge, existing works on VCO-based sensor readout have yet to simultaneously realize high resolution [ $>12.5$  effective number of bits (ENOB)], small area ( $<0.05 \text{ mm}^2$ ), and low power efficiency factor (PEF) ( $<10$ ).

In this article, we present a closed-loop CC-VCO-based sensor readout featuring a hybrid phase-locked loop (PLL)- $\Delta\Sigma$  structure to maximize the merits of VCO quantizer.

- 1) A hardware-efficient phase-frequency detector (PFD) array-based phase quantizer is proposed to directly extract the magnitude and polarity of the phase difference of the dual VCO, addressing the inefficient VCO phase information usage issue in the prior counting scheme [19]–[21].
- 2) The PFD array outputs directly facilitate tri-level DAC control with intrinsic clocked averaging (CLA), further obviating the high cost for the classic barrel-shifter in closed-loop direct-digitizing sensor readout.
- 3) A low-cost in-cell DEM scheme is proposed to guarantee linearity of the tri-level capacitive-DAC (CDAC) without requiring an accurate mid-level reference voltage ( $V_{\text{REFCM}}$ ).

In addition, this article also implements a four-time expandable input range with little extra hardware. It allows the readout to embed the function of a variable gain amplifier (VGA), bringing the flexibility of multi-usage and artifact tolerance. The prototype chip fabricated in 40-nm CMOS measured a 78.5-dB SNDR with a 100-mVpp input range and 10-kHz bandwidth (BW) while consuming 4.68  $\mu\text{W}$ . With a  $36\text{-nV}/\sqrt{\text{Hz}}$  input-referred noise (IRN) power spectral density (PSD), the PEF is calculated to be 8.9, which shows ten-time improvement comparing with the state-of-the-art [10] that achieves similar SNDR. Since the proposed system can also be viewed as a VCO-based  $\Delta\Sigma$  ADC refined for sensor readout, we also borrow the Schreier figure of merit ( $\text{FoM}_S$ ) [22] to provide another view of its power efficiency. A  $\text{FoM}_S$  of 172 dB is achieved by the proposed system, demonstrating  $50\times$  efficiency improvement over prior VCO-based sensor readouts [19]–[21].

This article is an extension of a previous work reported in [23] and is organized as follows. Section II reviews the prior counting scheme and then describes the architecture of the proposed VCO-based sensor readout using a hybrid PLL- $\Delta\Sigma$  structure. Circuit implementation is discussed in Section III. Section IV presents the measurement results and comparison. The conclusion is drawn in Section V.

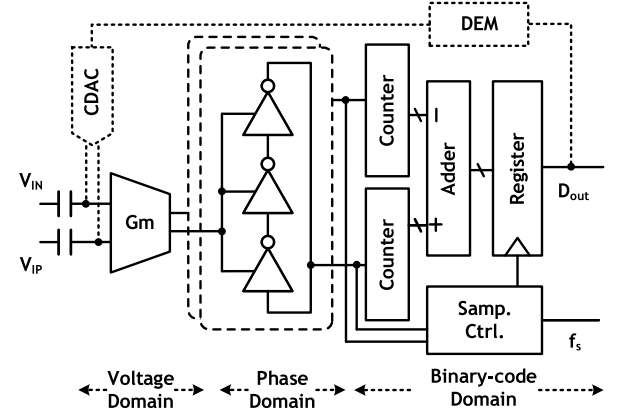


Fig. 4. Conceptual block diagram of VCO-based readouts using counting scheme.

## II. PROPOSED HYBRID PLL- $\Delta\Sigma$ VCO-BASED SENSOR READOUT ARCHITECTURE

### A. Review of the Counting Scheme in VCO-Based Readout

As mentioned earlier, the majority of existing VCO-based readouts share a common limitation of employing a counting scheme for the frequency/phase quantizer, as shown in Fig. 4. This scheme digitizes the frequency/phase of the VCO by counting its edges. Despite the concept is straightforward, it is sub-optimum in terms of complexity and power. First, it requires the VCOs to run at a very high frequency (multiples of the system rate) in order to get a good resolution. This necessitates not only large bias current for the VCOs but also fast counters and adders, which makes it challenging to use a low supply. Furthermore, since the counters and adders run asynchronously to the sampling clock, a dedicated sampling control is required to avoid sampling the counter/adder's metastable region [24]. For instance, the sampler implements a triple-sampled voting method in [20], and a handshaking method is reported by [21]. These concerns are further stressed in phase-based closed-loop designs due to the loop delay consideration.

From an information processing point of view, the counting scheme only utilizes phase as a medium for binary-code conversion and place most of the processing in the binary-code domain. In fact, the VCO phase also provides useful information, such as pulsewidth and delay, which can enable a more efficient quantizer but is forfeited during counting.

### B. Overview of the Proposed System

To effectively utilize phase information, we naturally turned to a classic phase information processing block, the PLL, to seek for notions that can be transferred to VCO-based sensor readout design. The block diagram of a conventional PLL is shown in the bottom left of Fig. 5(a). As shown in the diagram, to lock the output phase ( $\Phi_{\text{OUT}}$ ) with respect to a stable phase/frequency reference ( $\Phi_{\text{REF}}$ ),  $\Phi_{\text{OUT}}$  first goes through a frequency divider to generate an intermediate signal ( $\Phi_{\text{DIV}}$ ) that has the phase information of  $\Phi_{\text{OUT}}$  while having a frequency close to  $\Phi_{\text{REF}}$ . Then, PFD takes in  $\Phi_{\text{REF}}$  and

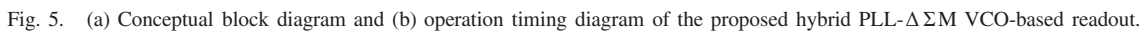


Fig. 5(a) shows the conceptual diagram of the proposed design, and Fig. 5(b) shows the operation timing diagram. In this PLL- $\Delta\Sigma$  hybrid structure, the 15-stage ring VCO assumes the role of the loop filter. Any perturbation at the VCO input, i.e., the virtual ground node (①), either coupled from input or CDAC, is reflected to the dual-VCO phase difference (②) through the Gm-CCO-based VCO.

$$\begin{aligned} Loop\ Gain &= K_{INT} \cdot K_{PFD} \cdot K_{DAC} \\ &= (K_{VCO} \cdot T_S \cdot 2\pi) \cdot \left(\frac{30}{4\pi}\right) \cdot \left(\beta \cdot \frac{V_{FS}}{30}\right) \end{aligned} \quad (1)$$

where  $K_{INT}$ ,  $K_{PFD}$ , and  $K_{DAC}$  represents the gain of phase integrator, PFD, and feedback CDAC, respectively. In addition, in the equation,  $K_{VCO} = G_m \cdot K_{CCO}$  is the VCO tuning gain, consisting of the transconductance of the  $G_m$  stage and the CCO current to frequency conversion gain,  $T_S$  is the period



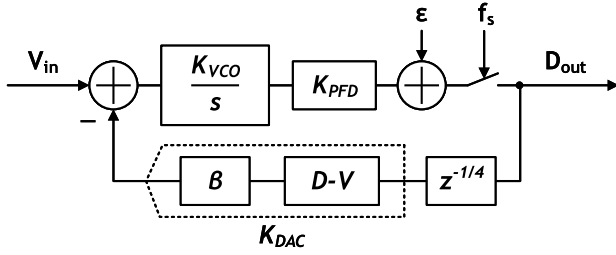


Fig. 6. Signal diagram of the proposed system.

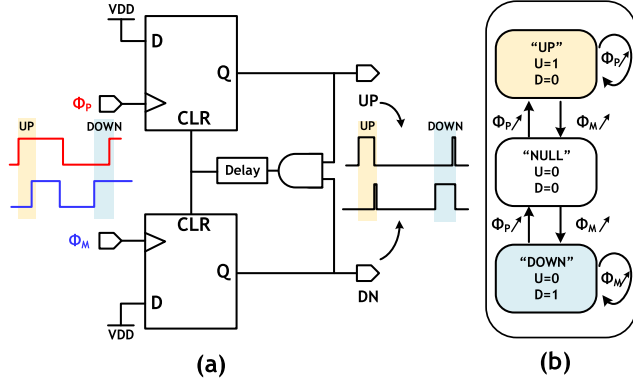


Fig. 7. (a) Schematic and (b) state diagram of the PFD.

of the clock (CLK) controlling the DFFs after the PFD array, i.e., the sampling period,  $\beta$  is the capacitive feedback factor of the loop, and  $V_{FS}$  is the full swing of the CDAC reference voltage. A more detailed loop analysis of the proposed system is given in the Appendix.

### C. Multi-PFD Quantization Scheme

Inherited from PLL architecture, PFD was chosen to efficiently translate phase information. Before discussing our multi-PFD quantization scheme, we first briefly review the operation theory of a single PFD. The schematic and state diagram of the PFD is shown in Fig. 7. The classic PFD structure is used in this design [25].

The PFD can essentially be considered as a finite-state-machine that is triggered by the input signals. As shown in Fig. 7, assuming the PFD starts from the initial null state where both UP and DN are 0. When the rising edge of  $\Phi_P$  arrives, UP will become 1 while DN stays at 0, entering the “UP” state. Similarly, when the rising edge of  $\Phi_M$  arrives, DN will become 1 and UP stays at 0, entering the “DOWN” state. The state will remain until the rising edge of the other signal arrives to clear the state of either “UP” or “DOWN.” This phase translation not only achieves phase difference-based PWM but also extracts the lead-lag information simultaneously.

Unlike classic PLLs, where only one PFD with an external clock is used, this design incorporates two changes to the PFD usage that transform it into an efficient quantizer. First, the dual-VCO scheme is adopted, allowing the PFD to be self-referenced without needing an external phase [26]. Second, and more importantly, an array of 15 PFDs is used to detect every delay stage of the VCOs. Through this, multi-level

quantization of the phase difference can be directly generated in the form of thermometer code, which can be readily used by the DAC control, without needing an additional logic operation. Compared with prior VCO-based readouts, this approach avoids the formers’ “phase-binary-thermometer” conversion routine [20], [21], thus effectively shortening the loop critical path, leading to lower quantizer power.

To elucidate this mechanism, Fig. 8 presents an illustration using a five-stage case. As is known, in each oscillation cycle, the transition edge goes through the ring twice. Leveraging this fact, we can conceptually visualize the VCO’s operation as two half-cycles forming a  $2\pi$  radian, as shown in Fig. 8(a). In the odd half cycle, the odd-numbered cells experience a rising transition (annotated in black), whereas even-numbered cells rise in the even half cycle. In the center of the graph, we use a “phase vector/pointer” to indicate the currently active transition location in VCOs. The phase vector is blue for the outer ring and is red for the inner ring. If there is animation, the phase vectors will move in a counterclockwise manner, with a speed depending on the corresponding VCO’s frequency. Since the PFDs only care about the rising transition, if we observe the PFDs in an odd-then-even order (i.e., 1-3-5-2-4), it can be seen that all “adjacent” PFDs are updated with an identical delay when in the steady-state. In other words, the aggregated PFD outputs ( $D_{\Delta\phi}[n] = UP[n] - DN[n]$ ) naturally form an array of PWM waveforms that are evenly phase-shifted over  $2\pi$ , as shown in Fig. 8(c). Such a uniform phase shift allows the temporal information of the waveform to be linearly converted to the spatial pattern. That is, the expected number of “1”s (or “-1”s) in the array at any instance will reflect the pulsewidth. For this reason, it quantizes the phase as thermometer codes. Note that owing to the lead-lag detection capability of the PFD,  $D_{\Delta\phi}[n]$  by definition is a tri-level PWM waveform. Though only the leading case is shown in Fig. 8(c), the discussion earlier also holds in the lagging case. Accordingly, the PFD array provides  $2N$ -level quantization for an  $N$ -stage ring VCO.

The dual-VCO multi-PFD scheme also enables simultaneous phase information extraction of all ring VCO stages, thus breaking the link between VCO free-running frequency ( $f_{VCO}$ ) and phase quantizer resolution, essentially allowing an arbitrary  $f_{VCO}$ . This means that the VCO in the proposed scheme can run at a much lower frequency compared with the conventional counter-based phase quantizer, where VCO frequency is required to be relatively high. In this design, with a sampling frequency of 2.5 MHz, the VCO free-running frequency is only 660 kHz. Putting it all together, the absence of high-speed counter/adder/glitch-free sampler and the lower VCO speed requirements bestow this article significant hardware/power reduction.

Noteworthy, the PFD array is not necessarily the only way to implement PWM-based phase quantization. An array of exclusive-OR (XOR) gates can also provide similar PWM-based thermometer codes [29]. Yet, the XOR array is not able to distinguish the lead-lag of the VCOs’ phases, thus losing half of the resolution. As an upgrade to the XOR method, the phase-extended quantizer (PEQ) reported recently can realize both PWM and lead-lag detection [27], which

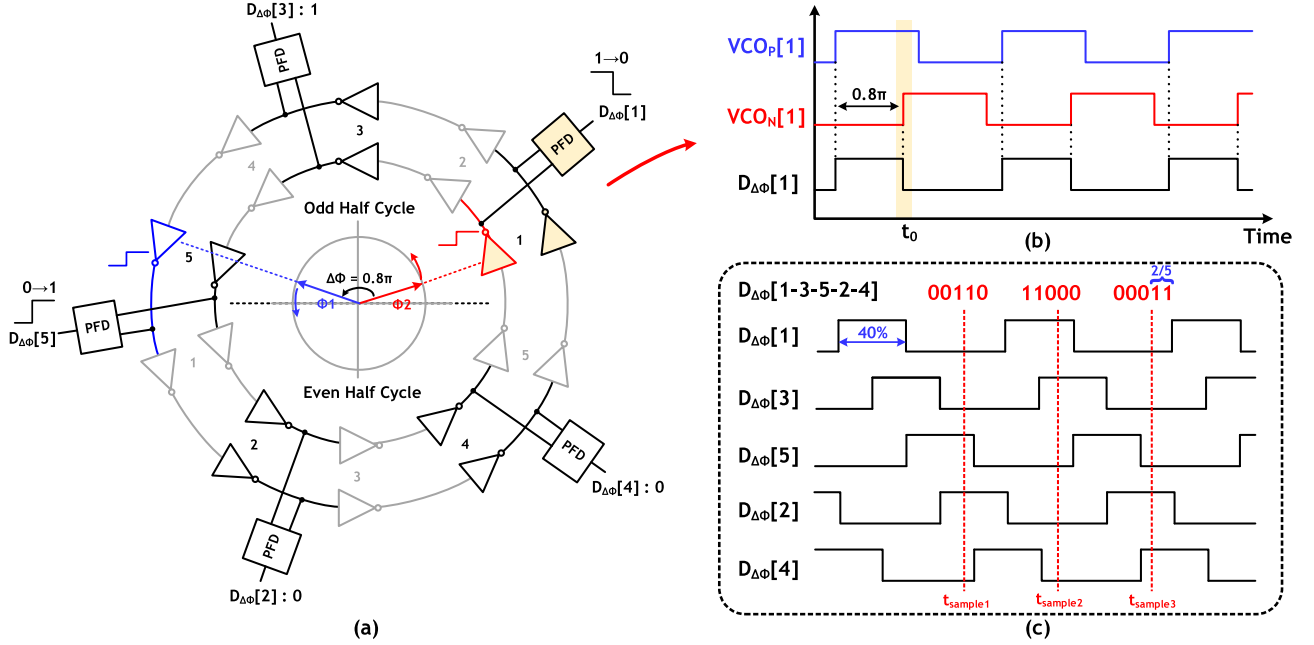


Fig. 8. (a) Conceptual representation of a full VCO period as two half cycles. The black delay cells are the ones that experiences rising in its corresponding half cycle. The blue and red phase pointer indicate the active transition at time  $t_0$ . (b) Waveforms of a single VCO-PFD slice. (c) Aggregated waveforms from all PFD outputs ( $D_{\Delta\Phi}[n] = UP[n] - DN[n]$ ) in steady state.

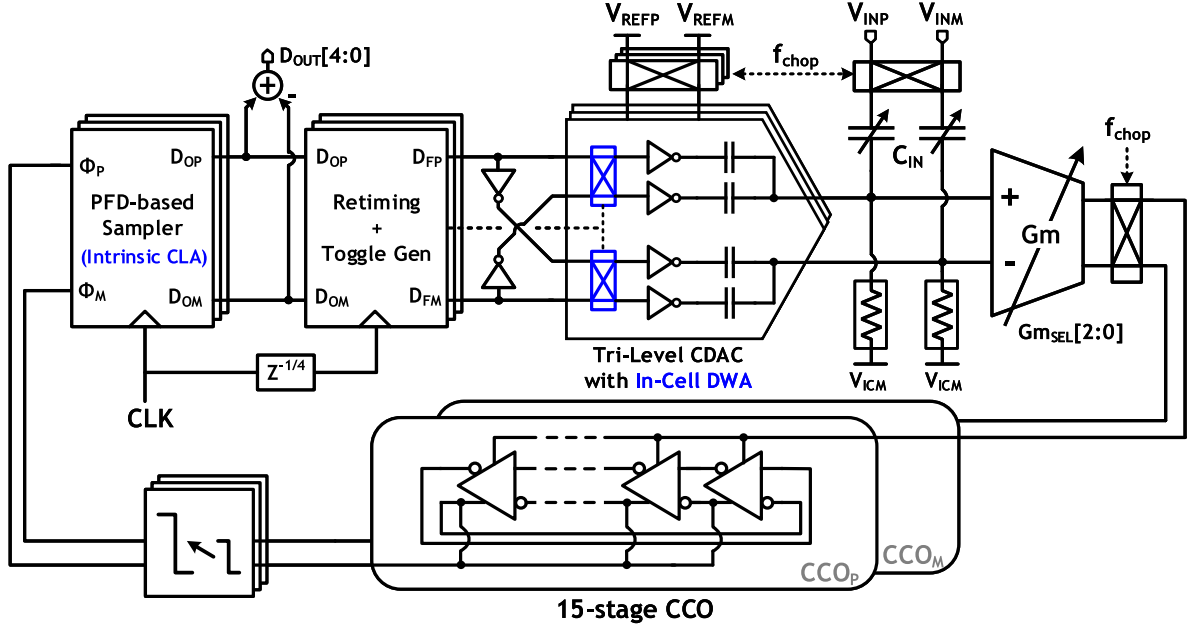


Fig. 9. Simplified schematic of the proposed VCO-based readout.

is functionally equivalent to the PFD array. Nevertheless, the PEQ is oriented to remove the pre-sampler delay for higher speed general-purpose CT- $\Delta\Sigma$ Ms, and thus, is higher in complexity and power. On the other hand, though the PFD incurs some pre-sampler delay, in the context of bio/sensor readouts where speed constraints are much relaxed, it does not pose a threat to the loop stability. Hence, the PFD array is deemed a more energy-efficient choice. According to our post-layout simulation, the worst delay from the PFD is within 1 ns across all corners and the temperature range of  $-30^\circ\text{C}$ – $100^\circ\text{C}$ , which is negligible compared with the system sampling period being 400 ns. Moreover, the proposed

PFD-based approach is more advantageous over PEQ as it incurs less logic switching power. In addition, with the lead-lag information directly extracted from a single-ring VCO delay stage, the layout complexity is greatly relaxed as well. A more detailed comparison is provided in Table I.

### III. CIRCUIT IMPLEMENTATION

The simplified schematic of the proposed VCO-based readout is shown in Fig. 9. For simplicity, we use block diagrams to represent: 1) the PFD-based sampler discussed in Section II-C; 2) the simple retiming logic; and 3) the proposed in-cell



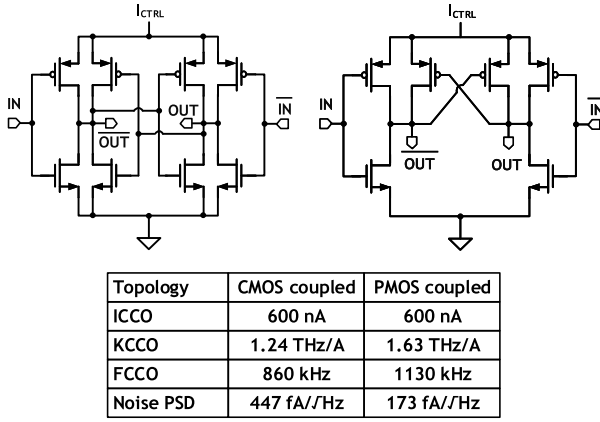


Fig. 12. Schematic of CMOS-coupled (top left) and pMOS-coupled (top right) CCO delay cells and their phase noise comparison (bottom).

applied for specific applications requiring ultra-high input impedance.

This article is designed to have a nominal input range of 100 mVpp. By exploiting the CC-feedback structure, the range can be reconfigured to 200/400 mVpp by simply disconnecting partial  $C_{IN}$ . This expandable range increases the system's tolerance for large inputs, which can be used for artifact protection and a wider range of sensors. To maintain loop stability, the  $G_m$  is designed to be adjustable through parallel connection controlled by  $G_{mSEL}[2:0]$ , as shown in Fig. 10.

### B. Low Noise CCO

As labeled in Fig. 10, the CCOs are directly biased by branching the current difference between the pMOS and nMOS pair. With the multi-phase PFD quantizer allowing lower VCO speed, the sub- $\mu A$   $I_{CCO}$  results in low output swing ( $\approx 0.3$  V), thus level-shifting is needed between the VCO and the quantizer. To facilitate robust level-shifting, the CCO delay cells are implemented as pseudodifferential inverters, as shown in Fig. 12 (top). The pMOS cross-coupled pair guarantees 180° out-of-phase with minimum noise addition. A simulated phase noise comparison between the pMOS-coupled CCO delay cell and CMOS cross-coupled CCO delay cell is shown in Fig. 12 (bottom). As shown in Fig. 12, the pMOS cross-coupled CCO delay cell not only provides higher tuning gain under the same bias current but also contributes less noise. Intuitively, in the CMOS-coupled design, the cross-coupled nMOS can be viewed as a common-source stage from the small-signal noise perspective. However, the cross-coupled pMOS essentially works as a common-gate stage since the source node of the pMOS connects to the high-impedance  $G_m$  output instead of the supply. Therefore, the cross-coupled pMOS structure not only reduces the CCO delay cell loading to increase  $f_{CCO}$  but also contributes less noise compared with the CMOS-coupled structure. The level shifter [34] consumes no static power and is designed to produce a sharp rising, which helps reducing PFD ambiguity. The level-shifter delay across process and temperature corners remains within 2% of the entire sampling period, and thus, has a negligible effect on system performance across PVT variations.

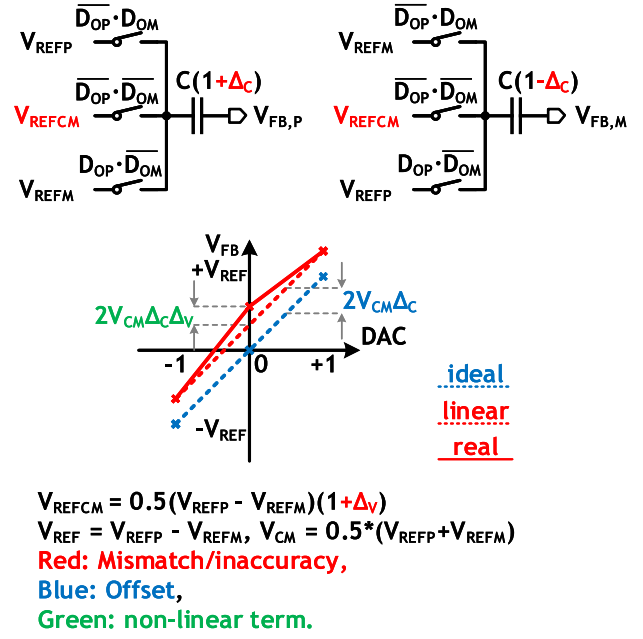


Fig. 13. Illustrations of the conventional tri-level DAC in a fully differential setup (top) and the transfer curve of the tri-level DAC with offset/nonlinear terms caused by capacitor mismatch and  $V_{REFCM}$  inaccuracy (bottom).

### C. Tri-Level Capacitive Feedback DAC

As per the PFD's logic discussed in Section II-C, the output of a quantizer slice ( $D_{OP}(i)$  and  $D_{OM}(i)$ ) has three possible codes: "10," "00," and "01," which can be interpreted as "+1," "0," and "-1" from a DAC control perspective. An intuitive DAC scheme is the direct tri-level mapping to  $V_{REFP}$ ,  $V_{REFCM}$ , and  $V_{REFM}$ , as shown in Fig. 13. However, as shown in the bottom digital-to-analog conversion plot, an offset term  $2V_{CM} \cdot \Delta_C$  is added to the tri-level DAC outputs due to differential capacitor mismatch ( $\Delta_C$ ), where  $V_{CM} = (V_{REFP} + V_{REFM})/2$  is the ideal mid-level reference voltage. Moreover, if the mid-level reference voltage ( $V_{REFCM}$ ) also exhibits inaccuracy ( $\Delta_V$ ) with respect to the ideal value ( $V_{CM}$ ), a mid-level non-linear term will appear as  $2V_{CM} \cdot \Delta_C \Delta_V$ . Although the offset does not affect linearity and can be modulated out-of-band through chopping, within the direct tri-level mapping scheme, the non-linear error can only be reduced by two methods that are quite costly: 1) to improve capacitor matching, the area and size of the capacitors have to be increased, introducing the extra area and power cost and 2) to improve  $V_{REFCM}$  accuracy, a better voltage source would be required, which causes extra system complexity, area, and power. Moreover, transistors are harder to turn on when connecting to a voltage near half supply voltage, especially for low supply voltage scenarios.

Thus, to avoid these issues discussed earlier, the proposed design implements pseudotri-level feedback through capacitor splitting, as shown in Fig. 9 and more detailed in Fig. 14. As shown in Fig. 14, in each unit cell, by driving two capacitors using one PFD output and the other's complement ( $D_{OP}$  and  $\overline{D_{OP}}$ , or  $D_{OM}$  and  $\overline{D_{OM}}$ ), the mid-level feedback is achieved by analog averaging, thus realizing three DAC levels. Comparing with the conventional tri-level mapping, the need for a mid-level reference voltage is replaced by splitting each



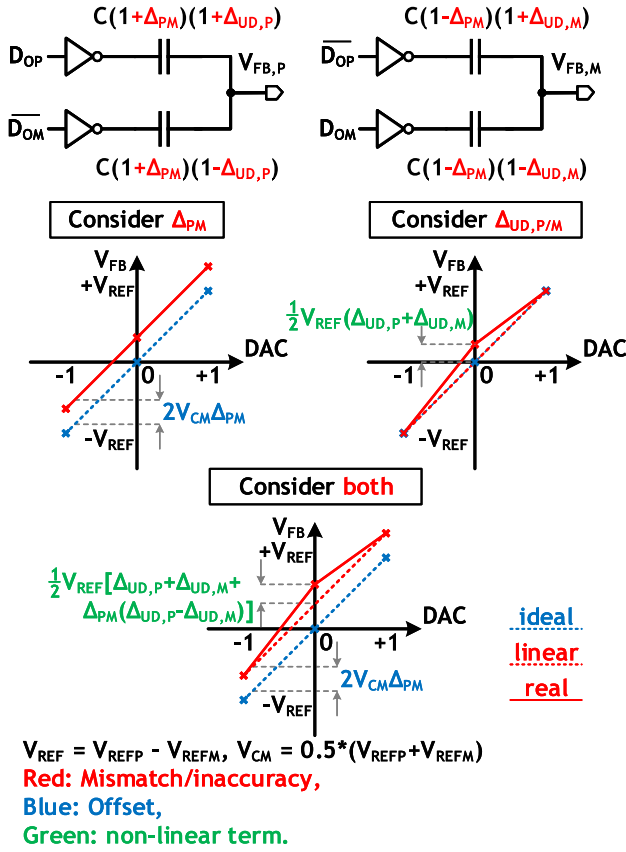


Fig. 14. Illustrations of the pseudotri-level DAC through capacitor splitting (top) and the transfer curves with offset/nonlinear terms due to different capacitor mismatch cases (bottom).

of the differential capacitors into two capacitors each side. Now with four capacitors in one DAC slice, the mismatch between capacitors becomes relatively complicated. To better illustrate the effect of each mismatch, we first separate the mismatches into two categories: 1) mismatch between differential capacitors ( $\Delta_{PM}$ ) and 2) the mismatch between the split unit capacitors ( $\Delta_{UD,P/M}$ ). We discuss each of them separately and then analyze the overall effect when combining the two mismatch categories. The corresponding transfer curves are shown in Fig. 14 bottom as labeled.

1) *Mismatch Between Differential Capacitors ( $\Delta_{PM}$ ):* When  $\Delta_{PM} \neq 0$  while  $\Delta_{UD,P/M} = 0$ , there is no non-linear term but only an offset term  $2V_{CM}\Delta_{PM}$  exist for all three DAC levels, which can be modulated out-of-band through chopping.

2) *Mismatch Between the Split Unit Capacitors ( $\Delta_{UD,P/M}$ ):* When  $\Delta_{PM} = 0$  while  $\Delta_{UD,P/M} \neq 0$ , there is no offset term but a mid-level non-linear term  $V_{REF} \cdot 1/2 \cdot (\Delta_{UD,P} + \Delta_{UD,M})$  shows up.

3) *Considering Both Mismatches:* When  $\Delta_{PM} \neq 0$  and  $\Delta_{UD,P/M} \neq 0$ , the offset term shown in 1) still exists while the non-linear term becomes  $V_{REF} \cdot 1/2 \cdot [\Delta_{UD,P} + \Delta_{UD,M} + \Delta_{PM} \cdot (\Delta_{UD,P} - \Delta_{UD,M})]$ .

As shown in the above-mentioned analysis, although the pseudotri-level DAC scheme requires no explicit  $V_{REFCM}$  as in the conventional tri-level DAC scheme, the mismatch between split unit capacitor still causes mid-level non-linearity. Fortunately, unlike the conventional tri-level DAC

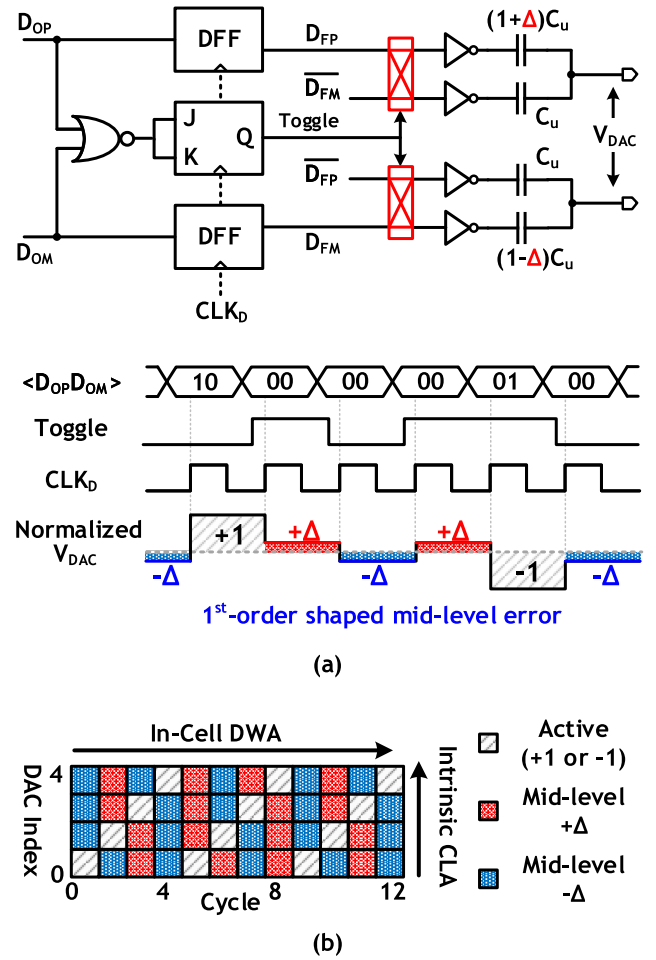


Fig. 15. (a) Illustration of the in-cell DWA implementation of a DAC unit and the timing diagram demonstrating the first-order mid-level mismatch error shaping effect and (b) illustration of the DAC selection pattern under the concurrent DEM in a four-bit DAC example assuming a constant input, only one DAC cell is activated.

scheme where there is no easy way of tackling this problem, this mid-level non-linearity issue in the pseudotri-level DAC scheme can be easily mitigated through the low-cost in-cell DWA, as shown in Fig. 15. With the in-cell DWA, the mid-level mismatch is kept toggling every time it appears and, thus, will be the first-order shaped and prevented from hurting THD. Without the proposed in-cell DWA scheme, the mid-level non-linear error is

$$+\frac{1}{2}V_{ref}[\Delta_{UD,P} + \Delta_{UD,M} + (\Delta_{UD,P} - \Delta_{UD,M}) \cdot \Delta_{PM}]. \quad (2)$$

When the in-cell DWA triggers a toggling, the mid-level non-linear error becomes

$$-\frac{1}{2}V_{ref}[\Delta_{UD,P} + \Delta_{UD,M} + (\Delta_{UD,P} - \Delta_{UD,M}) \cdot \Delta_{PM}] \quad (3)$$

and thus realizing a DWA within each DAC cell.

Comparing with the conventional DWA scheme for multi-bit DAC mismatch error shaping, our proposed scheme does not involve global single-bit DAC element selection, and thus, avoiding complicated logic caused excess delay and

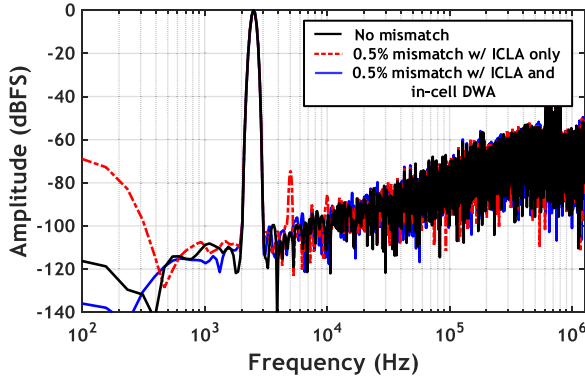


Fig. 16. Simulation result demonstrating the effectiveness of the proposed concurrent DEM scheme.

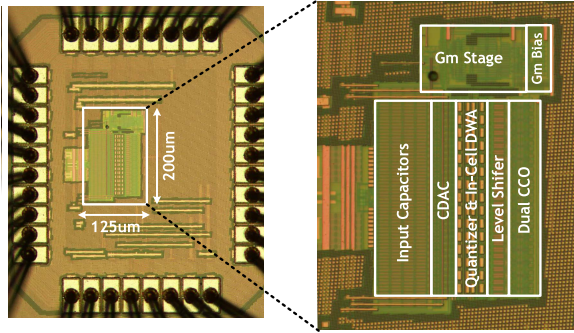


Fig. 17. Die photograph.

area/power issues. Although the proposed in-cell DWA only tackles mismatch errors within one DAC slice rather than a full multi-bit DAC DEM as the conventional DWA scheme, the proposed architecture benefited from the PFD quantizer intrinsically providing a CLA shuffling pattern thanks to its PWM nature, modulating mismatch between DAC cells out of the signal band [26]. Fig. 15 provides an illustration of the concurrent DEM schemes in the readout. In Fig. 15, the capacitor mismatch is shown in a simplified form for simplicity while keeping the generality of the illustration. Despite using only 5-fF unit capacitor, from which the Monte-Carlo simulation shows the unit mismatch error of 0.5% ( $1\sigma$ ), the DEM schemes ensure linearity  $> 14$ b. To demonstrate the effectiveness of the proposed concurrent DEM scheme featuring the in-cell DWA, the capacitor mismatch in the CDAC is modeled and simulated in the system. As shown in Fig. 16, the intrinsic CLA, though capable of modulating the mismatch-induced odd-order harmonic tones into multiples of the VCO free-running frequency, cannot effectively tackle the even-order harmonic tones caused by the mid-level mismatch. With the proposed in-cell DWA, the even-order harmonic mismatch errors are effectively suppressed and the system linearity can be greatly improved.

#### IV. MEASUREMENT RESULTS

A prototype of the proposed VCO-based readout is fabricated in 40-nm LP-CMOS technology. The silicon die photograph is shown in Fig. 17. Thanks to the direct-digitizing topology obviating the separated IA and the mostly digital

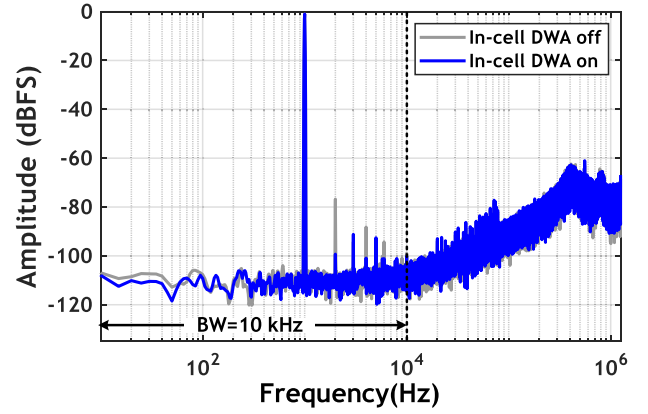


Fig. 18. Measured output spectra with in-cell DWA ON/OFF.

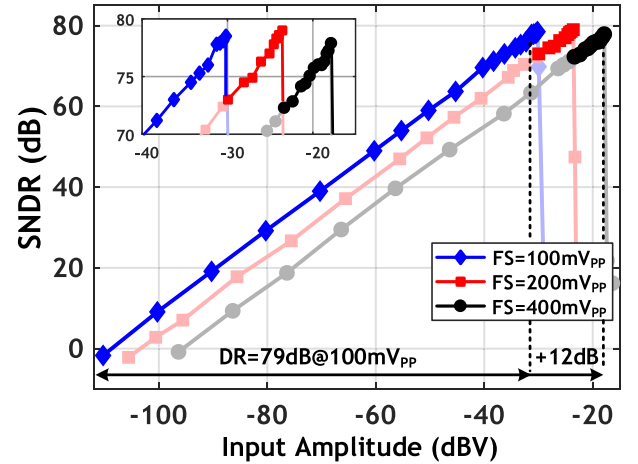


Fig. 19. Measured SNDR versus input amplitude.

scaling-friendly nature of the VCO-based architecture, the proposed readout only occupies an active area of 0.025 mm<sup>2</sup>.

Fig. 18 shows the measured output spectrum with the 1-kHz 90-mVpp signal between the cases of the proposed in-cell DWA being ON and OFF. As shown in Fig. 18, when in-cell DWA is disabled, even-order harmonic tones stand out, limiting SFDR to only 78 dB and SNDR to 73.6 dB. Enabling the in-cell DWA, the second-order harmonic is reduced by 13 dB, along with higher even-order harmonics caused by mid-level mismatch also being greatly reduced. Thanks to the proposed in-cell DWA, an SNDR of 78.5 dB is achieved with an SFDR of 91 dB.

The DR of the readout is measured with each individual VGA gain setup, and the results are shown in Fig. 19. As shown in Fig. 19, for the original nominal setup of 100-mVpp full swing, 79-dB DR is achieved. With the other two gain mode achieving similar DR, the full DR of the readout can be extended to 91 dB which covers the most common artifact when detecting a small signal.

Operating under 0.8-V analog and 0.6-V digital/DAC supplies and at the nominal 100-mVpp mode, the readout prototype consumes 4.68  $\mu$ W when sampling at 2.5 MHz. The dual-VCO loop filter, digital blocks (including PFD, the following logics and samplers) and the capacitive feedback DAC consumes 2.74, 1.16, and 0.78  $\mu$ W, respectively. Fig. 20

TABLE II  
PERFORMANCE SUMMARY AND COMPARISON WITH STATE-OF-THE-ARTS

Specifications	[11]	[10]	[16]	[17]	[20]	[19]	[21]	This work
Architecture	CCIA + OTA CT $\Delta$ $\Sigma$ M	CCIA + OTA CT $\Delta$ $\Sigma$ M	CT $\Delta$ $\Sigma$ M Incremental	Gm-C CT $\Delta$ $\Sigma$ M	Open-loop VCO-ADC	Open-loop VCO-ADC	Closed-loop VCO-ADC	PLL- $\Delta$ $\Sigma$ M
Quantizer Type	1-bit Comparator	SAR	SAR	SAR	VCO- Counter	VCO- XOR-based	VCO- Counter	PFD Array
Technology [nm]	180	40	180	180	40	40	40	40
Active Area [mm <sup>2</sup> ]	0.73	0.113	0.18 <sup>d</sup>	0.55	0.135	0.0145	0.06	<b>0.025</b>
Supply [V]	1.8	1.2	1	1	1.2(A) 0.45(D)	1.2	1.2	0.8(A) 0.6(D)
Power [ $\mu$ W]	1200	7.3	8	6.5	7	17	21	4.68
F <sub>s</sub> [MS/s]	2	0.4	0.001	0.0128	0.003	4.2	1	2.5
Bandwidth [kHz]	1	5	0.5	0.3	0.001-0.2	5	2	10
FS Range [mVpp]	20	200	100	360	100	8	100	100/400
CMRR/PSRR [dB]	134 (DC)/ N/A	N/A	N/A	84	66	97/91	N/A	83/80
DC Offset [mV]	0.007	N/A	N/A	N/A	<1	0.05	0.3	0.05
DR [dB]	N/A	81	90	92.3	N/A	62	76.3	79/91
SNDR [dB]	N/A	78	63.2	84.3	74	61.85	74.9	78.5
SFDR [dB]	N/A	82	73.7	104.7	79	N/A	82	91
IRN PSD [nV/ $\sqrt{Hz}$ ]	3.7	90	71	265	368	32	142	36
FoM <sub>S,SNDR</sub> <sup>a</sup> [dB]	N/A	166.4	141.2	160.9	148.6	146.5	154.7	<b>172</b>
FoM <sub>S,DR</sub> <sup>b</sup> [dB]	N/A	169.4	168	168.9	N/A	146.7	156.1	<b>184.5</b>
PEF <sup>c</sup>	44	87	60.8	676	1399	25.6	625	<b>8.9</b>

a.  $FoM_{S,SNDR} = SNDR + 10 \log_{10}(BW/Power)$

b.  $FoM_{S,DR} = DR + 10 \log_{10}(BW/Power)$

c.  $PEF = v_{n,rms}^2 \cdot \frac{Power}{BW \cdot \frac{\pi}{2} \cdot 4kT \cdot V_T}$

d. Total area of a full neural recording channel

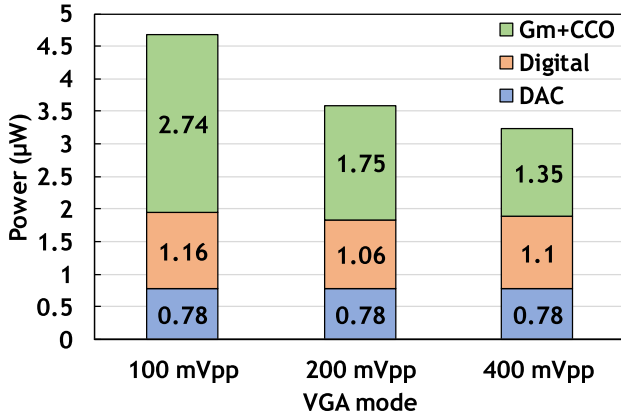


Fig. 20. Power breakdown with VGA mode of 100-/200-/400-mVpp full scale.

shows the power breakdown when operating at the nominal 100-mVpp mode and the two range expansion modes. As can be seen from Fig. 20, the VCO power is reduced considerably when operating under 200-/400-mVpp mode due to the scaled Gm stage maintaining the same loop gain while the feedback factor and the closed-loop gain are adjusted for range expansion, resulting in extra power saving.

The SNDR and SFDR are measured versus input frequency, and the result is shown in Fig. 21. As can be observed from Fig. 21, both the SNDR and SFDR are mostly flat, demonstrating consistent performance across the signal band.

The IRN PSD is 36 nV/ $\sqrt{Hz}$ , leading to a PEF of 8.9. The overall noise performance is dominated by the thermal

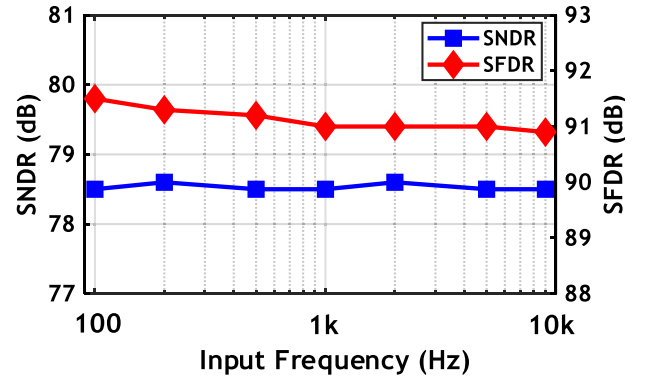


Fig. 21. Measured SNDR/SFDR versus input frequency.

noise of the Gm stage which contributes  $\sim 60\%$  of the total in-band noise. The total in-band quantization noise is designed to be  $\sim 1.8 \mu V_{rms}$ . The CCO noise contribution is greatly suppressed by the Gm stage when being input-referred, and thus, only contributes less than 1%. Chopping induced noise fold back and Gm stage nonlinearity also contributes slightly to the in-band noise floor. Thanks to chopping, the design demonstrates a low dc offset of 50  $\mu V$ . The measured in-band CMRR and PSRR are 83 and 80 dB, respectively. The high CMRR suggests that the design is capable of direct digitizing without needing an IA.

To demonstrate the proposed system's capability for real-world sensor readout, a three-lead on-body ECG recording is conducted, and the recorded waveform is shown in Fig. 22. This measurement uses an on-chest placement for

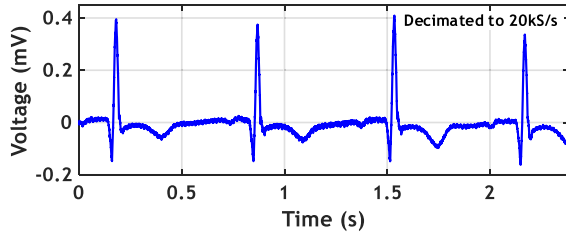


Fig. 22. On-body ECG recorded by the proposed readout.

the electrodes. The signal leads are directly connected to the sensor readout differential input, while the reference electrode is connected to the ground. The waveform shown is post-decimation. Unlike other measurements where  $fs/2$  is used as chopping frequency, the chopping frequency applied for ECG measurement is reduced to  $fs/64$  in order to boost the input impedance of the system.

Table II provides a performance summary and comparison with the state-of-the-art sensor readout circuits. This article achieves a peak Schreier FoM of 172 dB, advancing the highest FoM VCO-based design in [21] by  $50\times$ . The PEF of this article (8.9) also advances the state-of-the-art of sensor readout in [10] by  $10\times$ . Owing to its direct-digitizing and scaling-friendly architecture, its area is only 0.025 mm<sup>2</sup>. It represents the state-of-the-art for both power and area efficiency for readouts with comparable performance, to the best of our knowledge. In summary, this article has demonstrated a useful perspective of designing high-performance VCO-based readout leveraging the PLL- $\Delta\Sigma$  hybrid structure.

## V. CONCLUSION

This article presented an energy and area efficient VCO-based sensor readout circuit that leverages the hybrid PLL- $\Delta\Sigma$  structure. The VCO-based loop filter, along with multi-PFD structure, achieves first-order noise shaping and efficient use of VCO phase information for multi-bit quantization. The multi-bit CDAC feedback accuracy is guaranteed by a concurrent DEM scheme incorporating the intrinsic CLA from the VCO integrator's PWM nature and a simple in-cell DWA scheme tackling the tri-level DAC's mid-level error. To provide the capability of large artifact tolerance, a VGA mode is achieved by variable input capacitor and Gm. This article achieves the best FoM and the smallest area among all VCO-based sensor readout reported, and definitely stands among the state-of-the-art sensor readout circuits, providing another valuable solution for IoT sensor readout.

## APPENDIX SYSTEM LOOP ANALYSIS

As discussed in Section II-B, the proposed first-order  $\Delta\Sigma$  loop consists of a VCO-based phase integrator, a multi-PFD phase quantizer, and a feedback CDAC, where  $K_{INT}$ ,  $K_{PFD}$ , and  $K_{DAC}$  represents the gain of those three major blocks, respectively.

Since the VCO-based phase integrator uses a VCO, i.e., a Gm stage followed by a CCO, to conduct phase integration

based on input and feedback information within one sampling period, the  $K_{INT}$  can be further expanded as

$$\begin{aligned} K_{INT} &= K_{VCO} \cdot T_S \cdot 2\pi \\ &= Gm \cdot K_{CCO} \cdot T_S \cdot 2\pi \end{aligned} \quad (4)$$

where  $K_{VCO} = Gm \cdot K_{CCO}$  is the VCO tuning gain,  $T_S$  is the sampling period, and  $2\pi$  is the frequency-to-phase conversion factor.

The multi-PFD phase quantizer translates input phase difference of the dual CCO into output quantization levels and a 15-stage ring CCO followed by 15 PFDs essentially creates 30 quantization levels for the  $-2\pi \sim 2\pi$  phase range for each CCO output. Thus,

$$\begin{aligned} K_{PFD} &= \frac{\text{total number of quantization levels}}{\text{phase range}} \\ &= \frac{30}{4\pi}. \end{aligned} \quad (5)$$

The feedback CDAC can be viewed to have two functions: 1) converting the digital output back to an analog voltage and 2) closing the loop to feedback this analog voltage. Thus, the gain of this feedback stage can be separated into the corresponding two parts,  $K_{D-V}$  and  $\beta$ , where  $K_{D-V}$  is the digital-to-analog conversion gain which is the full-swing reference voltage divided by the total quantization levels and  $\beta$  is the feedback factor. Thus,  $K_{DAC}$  can be expressed as

$$\begin{aligned} K_{DAC} &= K_{D-V} \cdot \beta \\ &= \frac{V_{FS}}{30} \cdot \beta. \end{aligned} \quad (6)$$

Therefore, the loop gain of the proposed system is derived as

$$\begin{aligned} \text{Loop Gain} &= K_{INT} \cdot K_{PFD} \cdot K_{DAC} \\ &= (K_{VCO} \cdot T_S \cdot 2\pi) \cdot \left(\frac{30}{4\pi}\right) \cdot \left(\beta \cdot \frac{V_{FS}}{30}\right). \end{aligned} \quad (7)$$

## ACKNOWLEDGMENT

The authors would like to thank the Taiwan Semiconductor Manufacturing Company (TSMC) University Shuttle Program, especially Dr. E. Soenen, Dr. A. Roth, and Dr. M. Kinyua, for their help on the chip fabrication.

## REFERENCES

- [1] R. F. Yazicioglu, S. Kim, T. Torfs, H. Kim, and C. V. Hoof, "A 30  $\mu$ W analog signal processor ASIC for portable biopotential signal monitoring," *IEEE J. Solid-State Circuits*, vol. 46, no. 1, pp. 209–223, Jan. 2011.
- [2] K. Abdelhalim, L. Kokarotseva, J. L. Velazquez, and R. Genov, "915-MHz FSK/OOK wireless neural recording SoC with 64 mixed-signal FIR filters," *IEEE J. Solid-State Circuits*, vol. 48, no. 10, pp. 2478–2493, Oct. 2013.
- [3] Y.-P. Chen *et al.*, "An injectable 64 nW ECG mixed-signal SoC in 65 nm for arrhythmia monitoring," *IEEE J. Solid-State Circuits*, vol. 50, no. 1, pp. 375–390, Jan. 2015.
- [4] K. A. Ng *et al.*, "A wireless multi-channel peripheral nerve signal acquisition system-on-chip," *IEEE J. Solid-State Circuits*, vol. 54, no. 8, pp. 2266–2280, Aug. 2019.



- [5] R. Wu, K. A. A. Makinwa, and J. H. Huijsing, "A chopper current-feedback instrumentation amplifier with a 1 mHz  $1/f$  noise corner and an AC-coupled ripple reduction loop," *IEEE J. Solid-State Circuits*, vol. 44, no. 12, pp. 3232–3243, Dec. 2009.
- [6] M. A. P. Pertijs and W. J. Kindt, "A 140 dB-CMRR current-feedback instrumentation amplifier employing ping-pong auto-zeroing and chopping," *IEEE J. Solid-State Circuits*, vol. 45, no. 10, pp. 2044–2056, Oct. 2010.
- [7] Q. Fan, F. Sebastiano, J. H. Huijsing, and K. A. A. Makinwa, "A 1.8  $\mu$ W 60 nV/ $\sqrt{\text{Hz}}$  capacitively-coupled chopper instrumentation amplifier in 65 nm CMOS for wireless sensor nodes," *IEEE J. Solid-State Circuits*, vol. 46, no. 7, pp. 1534–1543, Jul. 2011.
- [8] F. M. Yaul and A. P. Chandrakasan, "A noise-efficient 36 nV/ $\sqrt{\text{Hz}}$  chopper amplifier using an inverter-based 0.2-V supply input stage," *IEEE J. Solid-State Circuits*, vol. 52, no. 11, pp. 3032–3042, Nov. 2017.
- [9] N. V. Helleputte *et al.*, "A 345  $\mu$ W multi-sensor biomedical SoC with bio-impedance, 3-channel ECG, motion artifact reduction, and integrated DSP," *IEEE J. Solid-State Circuits*, vol. 50, no. 1, pp. 230–244, Jan. 2015.
- [10] H. Chandrakumar and D. Marković, "A 15.2-ENOB 5-kHz BW 4.5- $\mu$ W chopped CT  $\Delta\Sigma$ -ADC for artifact-tolerant neural recording front ends," *IEEE J. Solid-State Circuits*, vol. 53, no. 12, pp. 3470–3483, Dec. 2018.
- [11] H. Jiang, S. Nihtianov, and K. A. A. Makinwa, "An energy-efficient 3.7-nV/ $\sqrt{\text{Hz}}$  bridge readout IC with a stable bridge offset compensation scheme," *IEEE J. Solid-State Circuits*, vol. 54, no. 3, pp. 856–864, Mar. 2019.
- [12] M. Roham *et al.*, "A wireless IC for time-share chemical and electrical neural recording," *IEEE J. Solid-State Circuits*, vol. 44, no. 12, pp. 3645–3658, Dec. 2009.
- [13] N. Sarhangnejad, R. Wu, Y. Chae, and K. A. A. Makinwa, "A continuous-time  $\Sigma\Delta$  modulator with a Gm-C input stage, 120-dB CMRR and -87 dB THD," in *Proc. IEEE Asian Solid-State Circuits Conf.*, Nov. 2011, pp. 245–248.
- [14] G. Singh, R. Wu, Y. Chae, and K. A. A. Makinwa, "A 20bit continuous-time  $\Sigma\Delta$  modulator with a Gm-C integrator, 120 dB CMRR and 15 ppm INL," in *Proc. ESSCIRC (ESSCIRC)*, Sep. 2012, pp. 385–388.
- [15] D. De Dorigo *et al.*, "Fully immersible subcortical neural probes with modular architecture and a delta-sigma ADC integrated under each electrode for parallel readout of 144 recording sites," *IEEE J. Solid-State Circuits*, vol. 53, no. 11, pp. 3111–3125, Nov. 2018.
- [16] B. C. Johnson *et al.*, "An implantable 700  $\mu$ W 64-channel neuromodulation IC for simultaneous recording and stimulation with rapid artifact recovery," in *Proc. Symp. VLSI Circuits*, Jun. 2017, pp. C48–C49.
- [17] J. Bang, H. Jeon, M. Je, and G. Cho, "6.5  $\mu$ W 92.3 dB-DR biopotential-recording front-end with 360mVpp linear input range," in *Proc. IEEE Symp. VLSI Circuits*, Jun. 2018, pp. 239–240.
- [18] R. Mohan, S. Zaliasl, G. G. E. Gielen, C. V. Hoof, R. F. Yazicioglu, and N. V. Helleputte, "A 0.6-V, 0.015- $\text{mm}^2$ , time-based ECG readout for ambulatory applications in 40-nm CMOS," *IEEE J. Solid-State Circuits*, vol. 52, no. 1, pp. 298–308, Jan. 2017.
- [19] C.-C. Tu, Y.-K. Wang, and T.-H. Lin, "A low-noise area-efficient chopped VCO-based CTDSM for sensor applications in 40-nm CMOS," *IEEE J. Solid-State Circuits*, vol. 52, no. 10, pp. 2523–2532, Oct. 2017.
- [20] W. Jiang, V. Hokihiyan, H. Chandrakumar, V. Karkare, and D. Marković, "A  $\pm 50$ -mV linear-input-range VCO-based neural-recording front-end with digital nonlinearity correction," *IEEE J. Solid-State Circuits*, vol. 52, no. 1, pp. 173–184, Jan. 2017.
- [21] C. Tu, Y. Wang, and T. Lin, "A 0.06  $\text{mm}^2$   $\pm 50$  mV range -82 dB THD chopper VCO-based sensor readout circuit in 40nm CMOS," in *Proc. Symp. VLSI Circuits*, Jun. 2017, pp. C84–C85.
- [22] S. Pavan, R. Schreier, and G. C. Temes, *Understanding Delta-Sigma Data Converters*, 2nd ed. Piscataway, NJ, USA: IEEE Press, 2017.
- [23] S. Li *et al.*, "A 0.025- $\text{mm}^2$  0.8-V 78.5 dB-SNDR VCO-based sensor readout circuit in a hybrid PLL- $\Delta\Sigma$ M structure," in *Proc. IEEE Custom Integr. Circuits Conf. (CICC)*, Apr. 2019, pp. 1–3.
- [24] K. Ragab and N. Sun, "A 12-b ENOB 2.5-MHz BW VCO-based 0-1 MASH ADC with direct digital background calibration," *IEEE J. Solid-State Circuits*, vol. 52, no. 2, pp. 433–447, Feb. 2017.
- [25] B. Razavi, *Design of Analog CMOS Integrated Circuits*, 2nd ed. New York, NY, USA: McGraw-Hill, 2017.
- [26] K. Lee, Y. Yoon, and N. Sun, "A scaling-friendly low-power small-area  $\Delta\Sigma$  ADC with VCO-based integrator and intrinsic mismatch shaping capability," *IEEE Trans. Emerg. Sel. Topics Circuits Syst.*, vol. 5, no. 4, pp. 561–573, Dec. 2015.
- [27] S. Li, A. Mukherjee, and N. Sun, "A 174.3-dB FoM VCO-based CT  $\Sigma\Delta$  modulator with a fully-digital phase extended quantizer and tri-level resistor DAC in 130-nm CMOS," *IEEE J. Solid-State Circuits*, vol. 52, no. 7, pp. 1940–1952, Jul. 2017.
- [28] Y. Yoon, K. Lee, S. Hong, X. Tang, L. Chen, and N. Sun, "A 0.04- $\text{mm}^2$  0.9-mW 71-dB SNDR distributed modular AS ADC with VCO-based integrator and digital DAC calibration," in *Proc. IEEE Custom Integr. Circuits Conf. (CICC)*, Sep. 2015, pp. 1–4.
- [29] M. Park and M. H. Perrott, "A 78 dB SNDR 87 mW 20 MHz bandwidth continuous-time  $\Delta\Sigma$  ADC with VCO-based integrator and quantizer implemented in 0.13  $\mu\text{m}$  CMOS," *IEEE J. Solid-State Circuits*, vol. 44, no. 12, pp. 3344–3358, Dec. 2009.
- [30] L. Shen, N. Lu, and N. Sun, "A 1V 0.25  $\mu\text{W}$  inverter-stacking amplifier with 1.07 noise efficiency factor," *IEEE J. Solid-State Circuits*, vol. 53, no. 3, pp. 896–905, Mar. 2018.
- [31] L. Shen, A. Mukherjee, S. Li, X. Tang, N. Lu, and N. Sun, "A 0.6-V tail-less inverter stacking amplifier with 0.96 PEF," in *Proc. Symp. VLSI Circuits*, Jun. 2019, pp. C144–C145.
- [32] S. Wang, C. M. Lopez, M. Ballini, and N. V. Helleputte, "Leakage compensation scheme for ultra-high-resistance pseudo-resistors in neural amplifiers," *Electron. Lett.*, vol. 54, no. 5, pp. 270–272, 2018.
- [33] H. Chandrakumar and D. Marković, "An 80-mVpp linear-input range, 1.6-G $\Omega$  input impedance, low-power chopper amplifier for closed-loop neural recording that is tolerant to 650-mVpp common-mode interference," *IEEE J. Solid-State Circuits*, vol. 52, no. 11, pp. 2811–2828, Nov. 2017.
- [34] B. Drost, M. Talegaonkar, and P. K. Hanumolu, "Analog filter design using ring oscillator integrators," *IEEE J. Solid-State Circuits*, vol. 47, no. 12, pp. 3120–3129, Dec. 2012.



**Wenda Zhao** (S'16) received the B.S. degree from Peking University, Beijing, China, in 2016, and the M.S. degree in engineering from The University of Texas at Austin, Austin, TX, USA, in 2019, where he is currently pursuing the Ph.D. degree.

His current research interests include power-efficient sensor readouts and data converters, and ultra-low-power compressive sensing techniques for Internet-of-Things applications.

Mr. Zhao received May-4th Scholarship and the Outstanding Undergraduate Thesis Award from Peking University in 2015 and 2016, respectively. He also received Analog Devices Outstanding Student Designer Award in 2018.

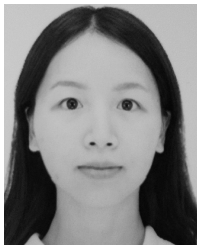


**Shaolan Li** (S'12–M'18) received the B.Eng. degree (Hons.) from The Hong Kong University of Science and Technology (HKUST), Hong Kong, in 2012, and the Ph.D. degree from The University of Texas at Austin (UT Austin), Austin, TX, USA, in 2018.

He held intern positions at Broadcom Corporation, Sunnyvale, CA, USA, and Freescale Semiconductor (now NXP Semiconductors, Inc.), Tempe, AZ, USA, from 2013 to 2014. He was a Post-Doctoral Researcher with UT Austin, from 2018 to 2019.

He is currently an Assistant Professor with the School of Electrical and Computer Engineering, Georgia Institute of Technology, Atlanta, GA, USA. His current research interests include low-power data converters, synthesizable mixed-signal circuits, and sensor interfaces.

Dr. Li received the Academic Achievement Medal from HKUST in 2012. He also received the HKUST Undergraduate Scholarship from 2010 to 2012 and the UT Austin Cockrell School of Engineering Fellowship in 2017. He received the IEEE Solid-State Circuits Society (SSCS) Pre-Doctoral Achievement Award from 2017 to 2018. He serves on the Technical Program Committee of the ACM/IEEE Design Automation Conference (DAC). He is also a Reviewer of the IEEE JOURNAL OF SOLID-STATE CIRCUITS, the IEEE TRANSACTIONS ON CIRCUITS AND SYSTEM—I, REGULAR PAPERS, the TRANSACTIONS ON CIRCUITS AND SYSTEM—II: EXPRESS BRIEFS, and the IEEE SENSOR JOURNAL.



**Biying Xu** received the B.S. degree in electronics and information engineering from Zhejiang University, Hangzhou, China, in 2014, and the Ph.D. degree from the Department of Electrical and Computer Engineering, The University of Texas at Austin, Austin, TX, USA, in 2019.

Her research interests include physical design automation for digital, analog, and mixed-signal integrated circuits.



**Xiangxing Yang** (S'18) received the B.S. degree in electronics engineering from the University of Electronic Science and Technology of China, Chengdu, China, in 2016. He is currently pursuing the Ph.D. degree with the Department of Electrical and Computer Engineering, The University of Texas at Austin, Austin, TX, USA.

His research interests include analog- and mixed-signal circuit design for edge computing.



**Xiyuan Tang** (S'17–M'19) received the B.Sc. degree (Hons.) from the School of Microelectronics, Shanghai Jiao Tong University, Shanghai, China, in 2012, and the M.S. and Ph.D. degrees in electrical engineering from The University of Texas at Austin, Austin, TX, USA, in 2014 and 2019 respectively.

He was a Design Engineer with Silicon Laboratories, Austin, TX, USA, from 2014 to 2017, where he was involved in the receiver design. He is currently a Post-Doctoral Researcher with The University of Texas at Austin. His research interests include digitally assisted data converters, low-power mixed-signal circuits, and analog data processing.



**Linxiao Shen** (S'17) received the B.S. degree from Fudan University, Shanghai, China, in 2014. He is currently pursuing the Ph.D. degree in electrical and computer engineering with The University of Texas at Austin (UT Austin), Austin, TX, USA, with a focus on the design of energy-efficient sensor readout circuits, mainly for biomedical applications.

He was an Intern with Silicon Laboratories Inc., Austin, TX, USA, in 2018, where he was involved in low-power *RC* oscillator design.

Mr. Shen was a recipient of the Samsung Fellowship in 2011, the National Scholarship in 2012, the IEEE Solid-State Circuits Society (SSCS) Predoctoral Achievement Award in 2019, and the Graduate Continuing Fellowship from UT Austin in 2019.



**Nanshu Lu** received the B.E. degree from Tsinghua University, Beijing, China, and the Ph.D. degree from Harvard University, Cambridge, MA, USA.

She was a Beckman Post-Doctoral Fellow with the University of Illinois at Urbana-Champaign, Champaign, IL, USA. She is currently a Temple Foundation Endowed Associate Professor with The University of Texas at Austin (UT Austin), Austin, TX, USA. She has authored or coauthored more than 80 journal articles with more than 11 000 citations. Her research concerns the mechanics, materials, manufacture, and human integration of soft electronics.

Dr. Lu has received the NSF CAREER Award and multiple DOD young investigator awards. She was the founding Associate Editor of *Soft Robotics*. She has been named 35 innovators under 35 by MIT Technology Review, five great innovators on campus, and five world-changing women at UT Austin.



**David Z. Pan** (S'97–M'00–SM'06–F'14) received the B.S. degree from Peking University, and the M.S. and Ph.D. degrees from the University of California at Los Angeles (UCLA), Los Angeles, CA, USA. From 2000 to 2003, he was a Research Staff Member with the IBM Thomas J. Watson Research Center, Yorktown Heights, NY, USA. He is currently the Engineering Foundation Professor with the Department of Electrical and Computer Engineering, The University of Texas at Austin, Austin, TX, USA. His research interests include IC physical design, design

for manufacturability, reliability, security, machine learning, and acceleration, and design/computer-aided design (CAD) for emerging technologies. He has published over 350 journal articles and refereed conference articles. He holds eight U.S. patents. He has graduated over 30 Ph.D. and post-doctors, who are now holding key academic and industry positions.

Dr. Pan is a fellow of the The International Society for Optics and Photonics (SPIE). He has received a number of awards for his research contributions, including the ACM/SIGDA Outstanding New Faculty Award in 2005, the NSF CAREER Award in 2007, the UCLA Engineering Distinguished Young Alumnus Award in 2009, the Semiconductor Research Corporation (SRC) 2013 Technical Excellence Award, the University of Texas at Austin Recognizing Asian & Asian American Faculty & Staff Instilling Strength and Excellence (RAISE) Faculty Excellence Award in 2014, 17 best paper awards at premier venues, including the SRC Techcon in 1998, 2007, 2012, and 2015, respectively, the Design, Automation and Test in Europe Conference (DATE) 2009, IEEE International Conference on IC Design and Technology (ICICDT) 2009, the Asia and South Pacific Design Automation Conference (ASPDAC) Award in 2010, the IBM Research 2010 Pat Goldberg Memorial Best Paper Award, the International Symposium on Physical Design (ISPD) 2011, the ASPDAC 2012, the International Conference On Computer Aided Design (ICCAD) 2013, the ISPD 2014, the SPIE 2016, the IEEE International Symposium on Hardware Oriented Security and Trust (HOST) 2017, the ACM Great Lakes Symposium on VLSI (GLSVLSI) 2018, the VLSI Integration 2018, the Design Automation Conference (DAC) 2019, the Communications of the ACM Research Highlights in 2014, the DAC Top 10 Author in Fifth Decade, the ASPDAC Frequently Cited Author Award, the SRC Inventor Recognition Award three times, the IBM Faculty Award four times, the Cadence Academic Collaboration Award in 2019, and many international CAD contest awards, among others. He has served on the executive and program committees of many major conferences. He was the ICCAD 2019 General Chair, the ASPDAC 2017 Program Chair, the DAC 2014 Tutorial Chair, and the ISPD 2008 General Chair. He has served as a Senior Associate Editor for the *ACM Transactions on Design Automation of Electronic Systems*, an Associate Editor for the *IEEE TRANSACTIONS ON COMPUTER AIDED DESIGN OF INTEGRATED CIRCUITS AND SYSTEMS*, the *IEEE TRANSACTIONS ON VERY LARGE SCALE INTEGRATION SYSTEMS*, the *IEEE TRANSACTIONS ON CIRCUITS AND SYSTEMS (TCAS)—PART I*, the *IEEE TCAS—PART II*, the *IEEE Design & Test, Science China Information Sciences*, the *Journal of Computer Science and Technology*, and the IEEE CAS Society Newsletter.



**Nan Sun** (S'06–M'11–SM'16) received the B.S. degree (Hons.) from the Department of Electronic Engineering, Tsinghua University, Beijing, China, in 2006, and the Ph.D. degree from the School of Engineering and Applied Sciences, Harvard University, Cambridge, MA, USA, in 2010.

He is currently a Temple Foundation Endowed Associate Professor with the Department of Electrical and Computer Engineering, The University of Texas at Austin (UT Austin), Austin, TX, USA.

His current research interests include analog, mixed-signal, and RF-integrated circuits, miniature spin resonance systems, magnetic and image sensors, and micro-scale and nano-scale solid-state platforms (silicon ICs and beyond) to analyze biological systems for biotechnology and medicine.

Dr. Sun was a recipient of the NSF Career Award in 2013 and the Jack Kilby Research Award at UT Austin in 2015 and 2016, respectively. He was the AMD Endowed Development Chair from 2013 to 2017. He serves on the Technical Program Committee of the IEEE Custom Integrated Circuits Conference and the IEEE Asian Solid-State Circuit Conference. He is currently the Distinguished Lecturer of the IEEE Circuits and Systems Society. He serves as an Associate Editor for the *IEEE TRANSACTIONS ON CIRCUITS AND SYSTEMS—I: REGULAR PAPERS* and as a Guest Editor for the *IEEE JOURNAL OF SOLID-STATE CIRCUITS*.