

# Global Phase-Out of Bomb-Grade Uranium

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The NPPP engages in research, debate, and public education to ensure that civilian applications of nuclear technology do not foster the spread of nuclear weapons to states or terrorist groups.

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# Civilian HEU = Bomb-Grade Uranium

| <i>Type of Uranium</i>                              | <i>Enrichment</i> |
|---|-------------------|
| Natural   | 0.7%              |
| LEU fuel for nuclear powerplants                    | 3.5%              |
| Military HEU in nuclear weapons                     | 93.3%             |
| Civilian HEU fuel for research reactors             | 93.3%             |
| Civilian HEU targets for medical isotope production | 93.3%             |

# **Easy to Make a Hiroshima-type Atomic Bomb from HEU**

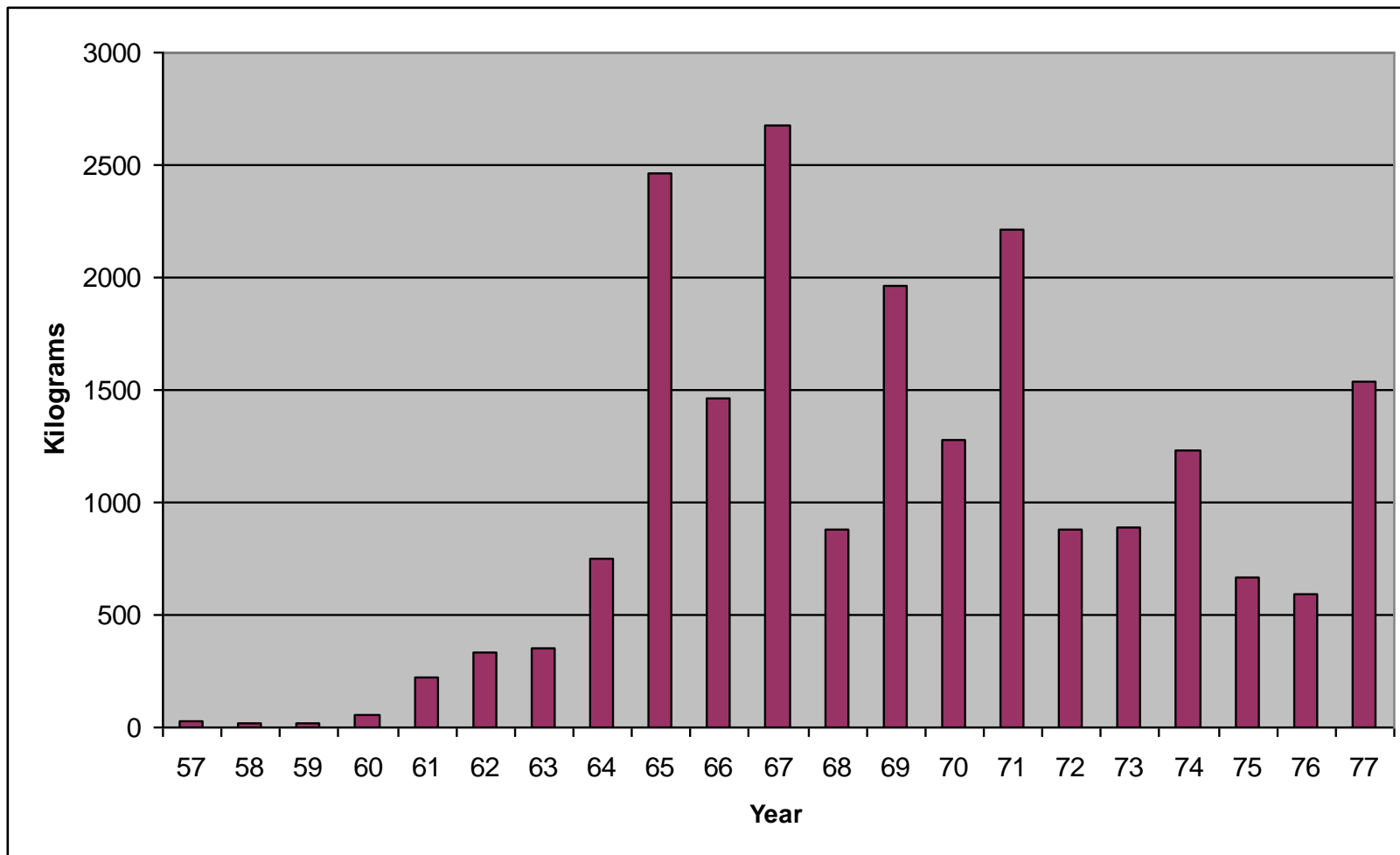
“With modern weapons-grade uranium . . . terrorists, if they had such material, would have a good chance of setting off a high-yield explosion simply by dropping one half of the material onto the other half. . . . Even a high school student could make a bomb in short order.”

-- Luis Alvarez, Manhattan Project Scientist  
*Adventures of a Physicist* (Basic Books, 1987), p. 125

Table 1. Critical Specifications for HEU/Natural-Uranium-Reflected Spheres.

| Case Number | Ref. Number | Reflector Thickness (in) | Maximum Measured Multiplication | Extrapolated Critical Mass (kg U) | Extrapolated Critical Mass (kg $^{235}\text{U}$ ) |
|-------------|-------------|--------------------------|---------------------------------|-----------------------------------|---|
| 1           | 1           | 3.925                    | 0.0060 <sup>(a)</sup>           | 19.74                             | na  |
|             | 2           | 3.925                    | 167                             | 19.83±0.5%                        | na  |
|             | 3           | 3.93                     | na                              | 19.82±0.5%                        | na  |
|             | 4           | 3.93                     | 167                             | na                                | 18.61 ± 0.09                                      |
| 2           | 1           | 3.525                    | 0.0188 <sup>(a)</sup>           | 20.47                             | na  |
|             | 2           | 3.525                    | 53                              | 20.6±1%                           | na  |
|             | 3           | na                       | na                              | na                                | na  |
|             | 4           | 3.52                     | 53                              | na                                | 19.2 ± 0.2  |
| 3           | 1           | 1.761                    | 0.0071 <sup>(a)</sup>           | 26.45                             | na  |
|             | 2           | 1.76                     | 141                             | 26.6±0.5%                         | na  |
|             | 3           | 1.742                    | na                              | 26.56±0.5%                        | na  |
|             | 4           | 1.742                    | 141                             | na                                | 24.96±0.12  |
| 4           | 1           | 0.695                    | 0.0064 <sup>(a)</sup>           | 36.41                             | na  |
|             | 2           | 0.695                    | 156                             | 36.3±0.5%                         | na  |
|             | 3           | 0.683                    | na                              | 36.53±0.5%                        | na  |
|             | 4           | 0.683                    | 156                             | na                                | 34.31 ± 0.17                                      |

# HEU Exports: 1950s-1970s

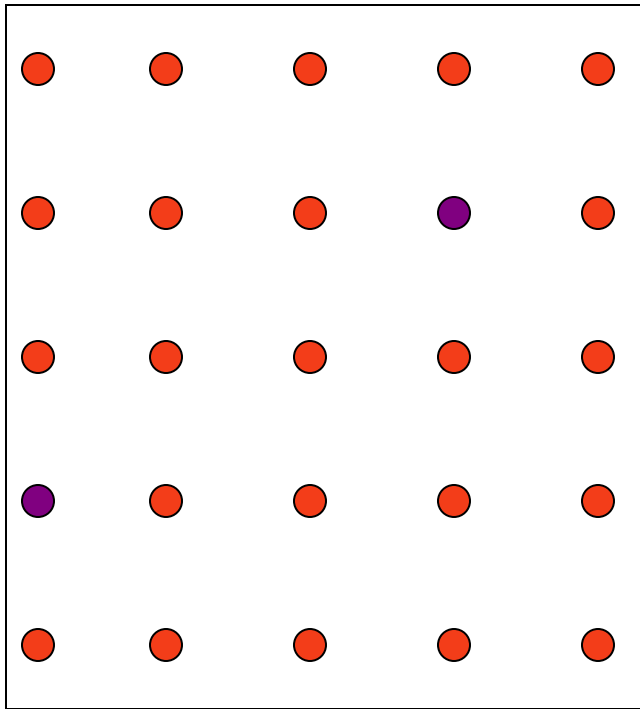




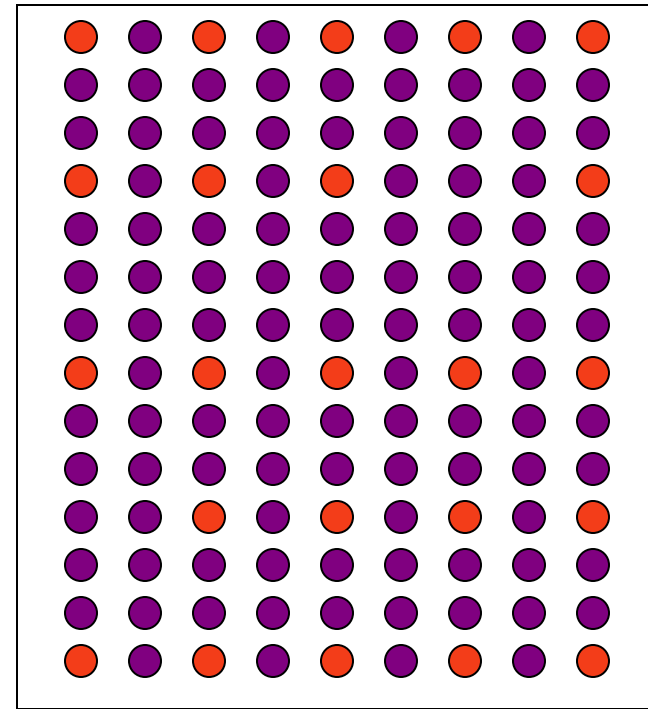
**Figure 1 Critical mass of a uranium sphere surrounded by a 5-cm beryllium "neutron reflector" as a function of uranium-235 enrichment.**



# RERTR Converts Fuel and Targets from HEU to LEU: Higher Uranium Density Enables Lower Enrichment



**HEU: 93.3%-enriched**



**LEU: 19.9%-enriched**

**Key:**    ● = U-235  
             ● = U-238



# Progress on HEU Phase-Out

- 1978: RERTR for LEU fuel (later expanded to LEU targets for medical isotope production).
- 1980s: Russian copycat program for exported reactors.
- 1986: U.S. NRC orders conversion of domestic reactors.
- **Almost all research reactors built since 1980 use LEU.**
- **74 research reactors worldwide have converted to LEU or shut down, of 200 now within GTRI scope.**
- **Medical isotopes (Mo-99) are made w/o HEU in Australia, Argentina, and – as of this year – South Africa (the first large-scale production).**

# Problem #1: HEU Still Used at Facilities Within Scope of RERTR

- Research reactors that use the most HEU have not yet converted:

| <u>USA</u>                     | <u>Europe</u> | <u>Russia et al.</u> |
|--------------------------------|---------------|----------------------|
| ATR                            | HFR-ILL       | SM-3                 |
| HFIR                           | FRM-II        | MIR.M1               |
| MURR                           | BR-2          | WWR-M                |
| NBSR                           | Orphee        | IVV-2M               |
| MIT                            |               | Etc.                 |
| <hr/>                          |               |                      |
| <i>HEU (kgs/yr)</i> <b>250</b> | <b>130</b>    | <b>300+</b>          |

- 90% of medical isotopes still made with HEU.

# **Problem #2: HEU in Non-Weapons Activities Outside Scope of RERTR**

- Critical assemblies
- Pulsed reactors
- Naval propulsion
- Ice-breaking ship propulsion
- Floating reactors (potential)
- Space reactors (potential)

# Most HEU Commerce Continues

| <b>Nuclear Activity</b>              | <b>Kgs Used per Year</b>                   | <b>Kgs in Lifetime Cores</b> |
|--------------------------------------|--|------------------------------|
| Research Reactors                    | 750  |                              |
| Medical Isotope Targets              | 50   |                              |
| Naval Propulsion                     | 3,000                                      |                              |
| Ice-Breaking Ship Propulsion         | ~250                                       |                              |
| Critical Assemblies                  |  | ~10,000                      |
| Pulsed Reactors                      |  | ~2,000                       |
| <b>TOTAL</b>                         | <b>~4,000</b>                              | <b>~12,000</b>               |
|                                      | <b>(Of which, only 800 in RERTR scope)</b> |                              |
|                                      |  |                              |
| <b>Reduced by Conversion to Date</b> | <b>280</b>                                 |                              |
| <b>Reduced by Shutdown to Date</b>   | <b>450</b>                                 | <b>~1000s</b>                |

# HEUphaseout.org

## Global HEU Phaseout

NPPP POLICY RESEARCH PROJECT - UNIVERSITY OF TEXAS AT AUSTIN

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This year-long [Nuclear Proliferation Prevention Project](#) research project — led by Prof. Alan J. Kuperman and involving 14 University of Texas at Austin graduate students in nuclear engineering and global policy studies — explores the technical and political prospects and challenges of reducing worldwide non-weapons usage of highly enriched uranium (HEU). Most previous research and policy initiatives in this area have focused on the use of HEU as fuel for nuclear research reactors and as targets for production of medical isotopes. Our project updates and broadens the scope of past research to cover all remaining non-weapons usage of HEU, including the following: naval propulsion, ice-breaking ship reactors, floating reactors, critical assemblies, pulsed reactors, research reactors, and isotope production.

The research project is funded by the [Nuclear Threat Initiative](#)

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# Field Research in 11 Countries

- Argentina
- Belgium
- Canada
- China
- France
- Germany
- Netherlands
- Norway
- Russia
- South Africa
- USA



# 13 Research Projects

## Past Successes

- Medical Isotope Production in Argentina
- Reactor Fuel and Isotope Production in South Africa

## Continued Progress

- High-Powered Research Reactors in the United States and Europe
- FRM-II in Germany
- *Icebreakers and Floating Reactors in Russia*
- Civilian HEU Use in China

## Ongoing Civilian HEU Use

- Medical Isotope Production in Canada/Russia
- *Medical Isotope Production in Belgium and Netherlands*
- Research Reactors in Russia
- Critical Assemblies in Russia

## Ongoing Military HEU Use (non-weapons)

- *Naval Propulsion in the United States*
- Naval Propulsion in Russia

## Future Applications

- Space Reactors

# Today's Presentations

## ***Medical Isotope Production in Europe***

Alex Fay

## ***Icebreakers and Floating Reactors in Russia***

Christine Egnatuk

## ***Naval Propulsion in the United States***

Rebecca Ward