

Xiuling Li

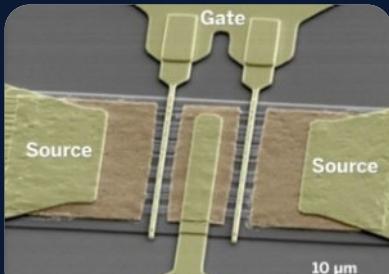
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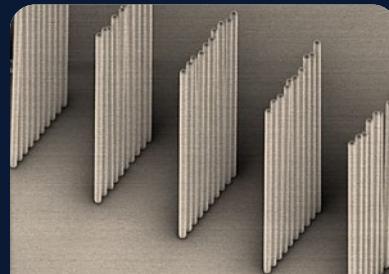
Research Interests:

Nanostructured Materials and Devices

- Semiconductor materials and devices
- Nanotechnology
- Metal-assisted chemical etching (**MacEtch**)
- Self-rolled-up membrane (**S-RuM**)
- Metalorganic chemical vapor deposition (**MOCVD**)
- Wide and ultra-wide bandgap semiconductors
- III-N and β - Ga_2O_3
- III-V compound semiconductor
- Power electronics
- RFIC miniaturization
- van der Waals epitaxy of 2D TMDCs
- Nanoelectronics
- Nanophotonics
- Bionanotechnology



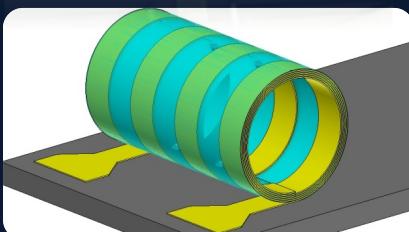
GaAs/AlGaAs NW HEMT



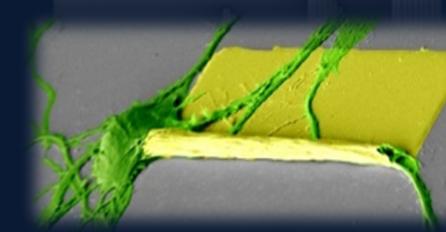
InAs nanowire on Si



InP FinFET



Rolled-up Inductor



guiding axon growth
by S-RuM



Rolled-up transformer

Current Projects

- ❑ Tunable III-nitride Nanostructures for N≡N and C-H Bond Activation (ARO MURI)
- ❑ β - Ga_2O_3 based electronics (NSF)
- ❑ S-RuM nanotech for miniaturization of passive electronic components (ERC, Illinois)
- ❑ S-RuM for DNA storage (SRC/NSF)
- ❑ MOCVD growth of III-V and III-N; soon Ga_2O_3 .
- ❑ Metal-assisted chemical Etching of semiconductors



THE UNIVERSITY OF
TEXAS
AT AUSTIN

GOAL OF OUR RESEARCH:

to address the ever-present need of reducing the Size, Weight, Power, and Cost (SWaP-C) of devices.

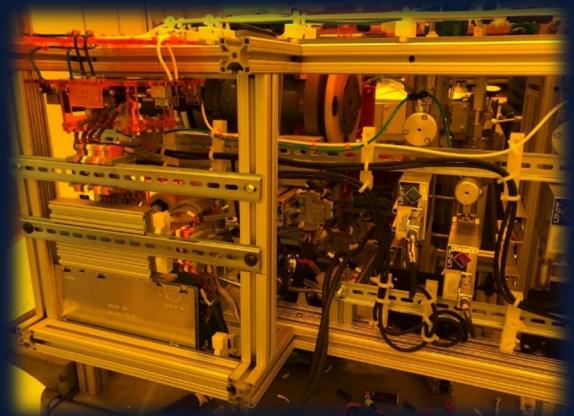
OUR APPROACH:

to create nanostructures that enable new device concepts and new science discoveries, in a compatible & scalable fashion.

Metal-assisted chemical Etching

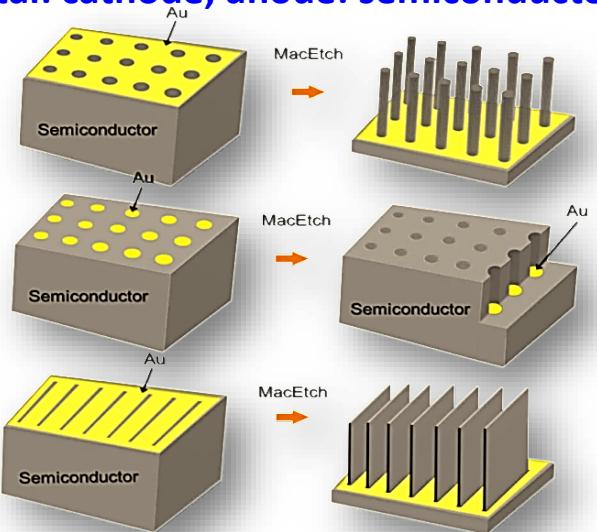
Not Your Ordinary Etch

Defying text definition of chemical etch, MacEtch is an anisotropic, plasma-free, damage-free etching method that could potentially replace or improve dry etch for various electronics, photonics, energy, and bio-sensing applications.



- Poly
- Amorphous
- Single
- Ga_2O_3
- SiC
- GaN
- InP
- AlGaAs
- InGaAs
- GeAs
- Ge
- Si

- Variation:** *Inverse-MacEtch*, magnetic-field guided *h-MacEtch*, *SAC-MacEtch*, *UV-MacEtch*, *VP-MacEtch* (vapor phase)
- Mechanism:** local electrochemical reaction (metal: cathode; anode: semiconductor)

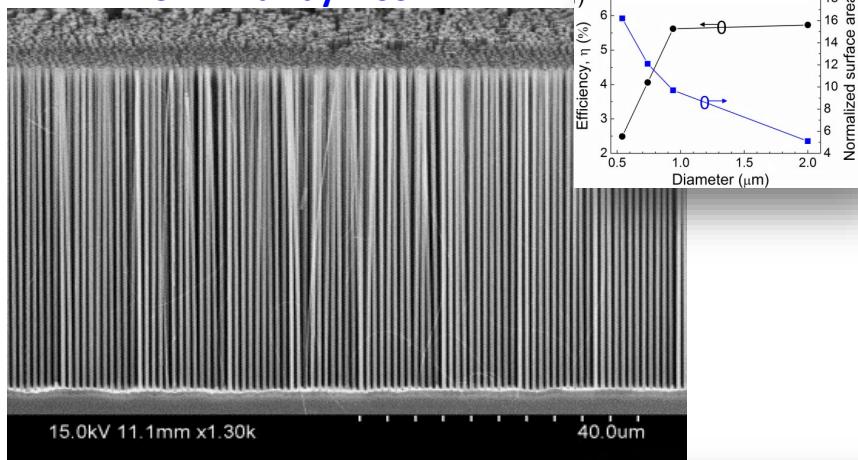


Selected Publications :

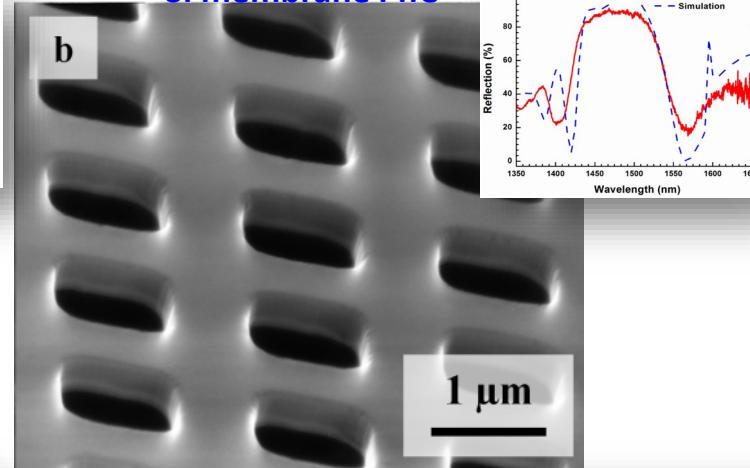
- Li and Bohn, *APL* **2000**;
- Chun et al. *APL*, **2008**; Chern et al. *Nano Lett.* **2010**;
- DeJarlid et al. *Nano Lett.* **2011**; Shin et al., *IEEE J. Photovoltaics* **2011**;
- Li, *COSSMS*, **2012** (review); Balasundaram et al. *Nanotech.* **2012**;
- Shin et al. *Nanotech.* **2012**;
- Mohseni et al. *JAP*, **2013**; Kim et al. *Nano Lett.* **2014**. Song et al. *IEEE EDL* **2016**.
- Kim et al. *Adv. Func. Mater.* **2017**; Kong et al. *ACS Nano* **2017**.
- J. Kim et al. *ACS Appl. Mater. Interfaces* **2018, 2019**
- M. Kim et al. *ACS Nano* **2018**;
- Huang et al. *ACS Nano* **2019**.
- Michaels et al. *Adv. Func. Mater.* **2020**;
- Chan et al. *J. Vac. Sci. Technol. A* **2021**.

Metal-assisted chemical Etching (MacEtch) of Semiconductor: Plasma-free, high aspect ratio, clean, versatile 3D nanostructures

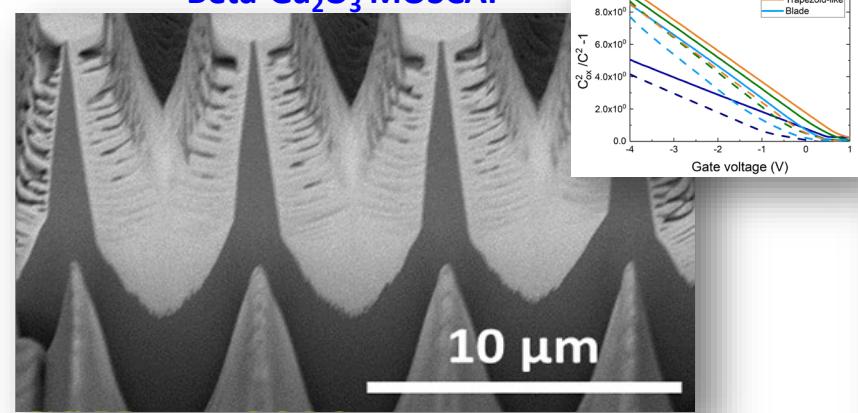
Si NW array: 100: 1 HAR



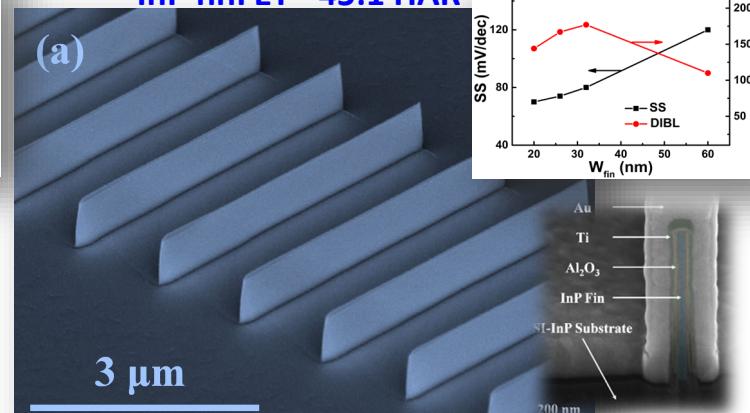
Si membrane PhC



Beta-Ga₂O₃ MOSCAP



InP finFET - 45:1 HAR



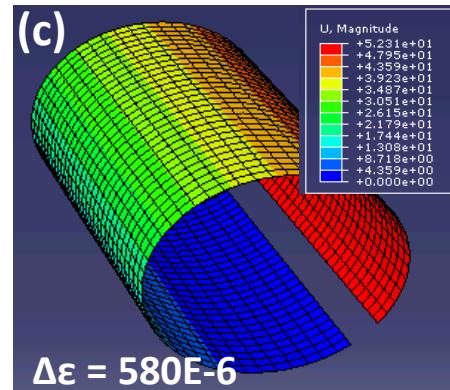
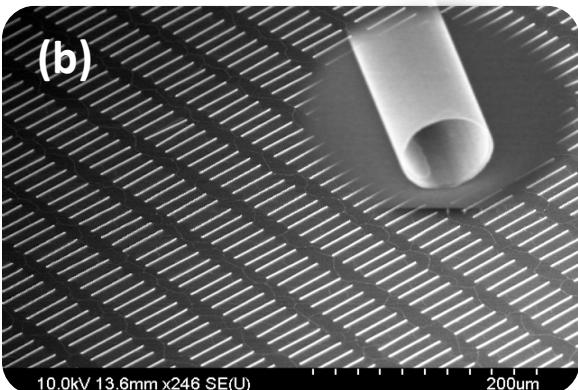
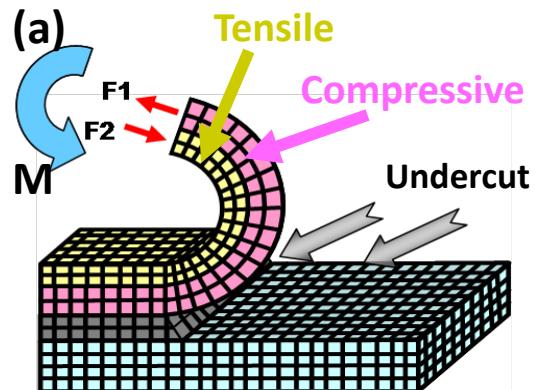
- Material versatility: Si, Ge, III-As, III-P, GaN, SiC, Ga₂O₃ homo- hetero-junctions, single, poly

Self-rolled-up Membrane (S-RuM) Nanotechnology

There is practically no limit upon the complexity or configuration of L-C circuits which can be made in the manner of S-RuM, all with one single lithography step.

Strain-induced Self-Rolled-up Membrane (S-RuM):

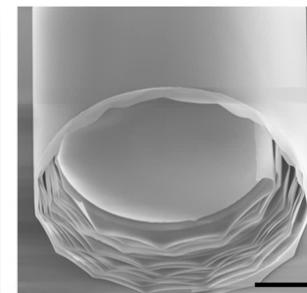
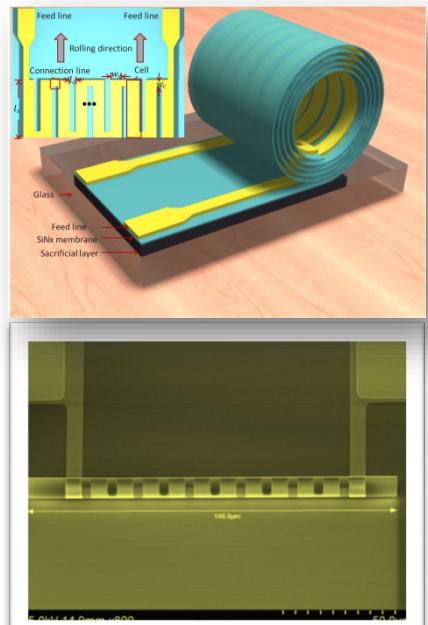
Extreme SWaP Electronics, Photonics, Plasmonics, and Neuron Cell Guidance and DNA storage



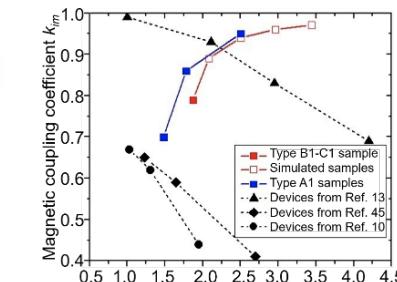
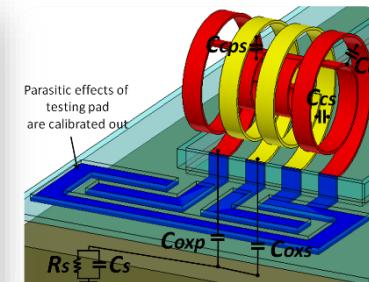
Related publications:

- Chun and Li, IEEE Tnano, 2008; Li, J. Phys. D 2008.
- Chun et al. JCG, 2008; APL, 2010; Nano Lett. 2010.
- Miao, Chun and Li, Springer, 2011.
- Li, Adv. Opt. Photonics, 2012.
- Huang et al. Nano Lett. 2012; Nano Lett. 2014.
- Froeter et al. Nanotech 2013; ACS Nano 2014.
- Yu et al. Sci. Rep. 2015; APL 2015.
- Huang et al. Nature Electron. 2018.
- Michaels et al. Adv. Mater. Interfaces 2019.
- Sang et al. Nanotech 2019.
- Huang et al. Science Advances 2020.
- Yang, Kraman, et al. Adv. Func. Mater. 2020.

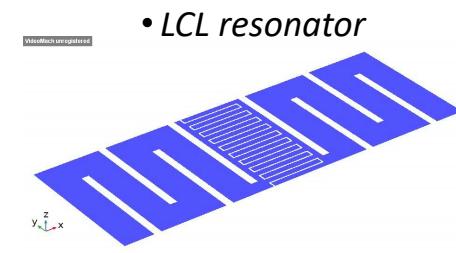
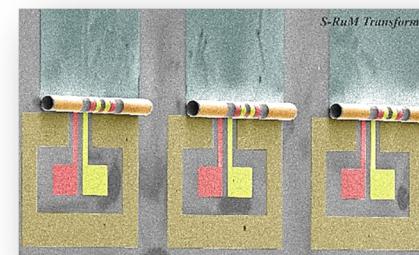
Applications:
inductor, capacitor, transformer,
neuron cell growth, DNA storage



• *Science Adv. 2020.*

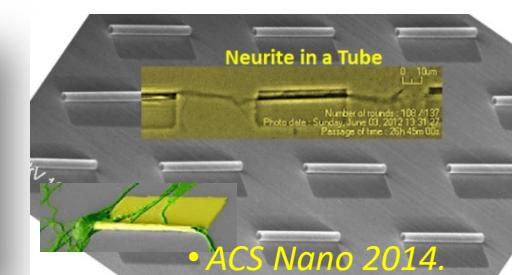


• *Nature Electron. 2019.*



• *LCL resonator*

• *AFM 2020.*



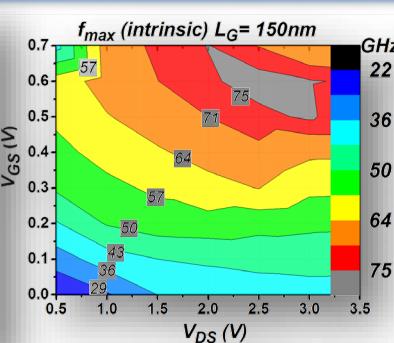
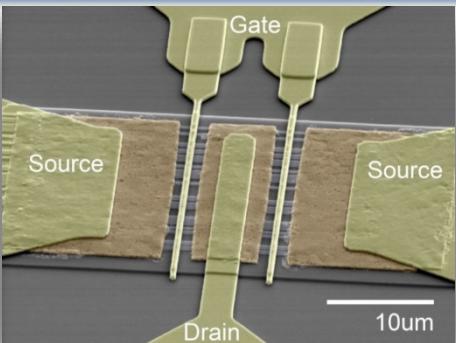
• *ACS Nano 2014.*

MOCVD Broad Area and Selective Epitaxy

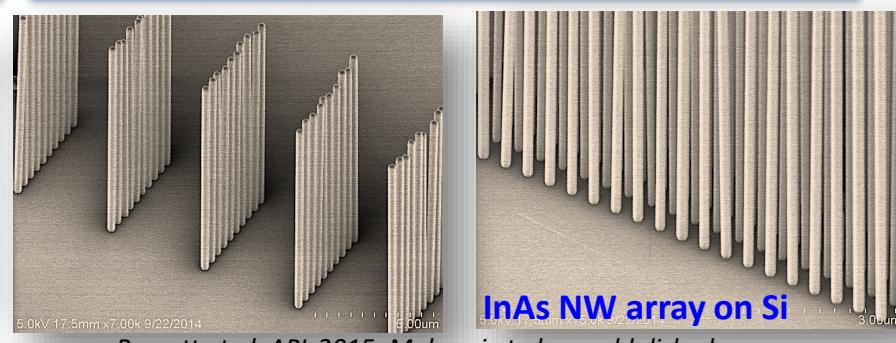
By developing new epitaxial growth concepts and paradigms, we have created and will continue to explore new device architectures to enable advanced performance.

III-V Nanowires: towards High Performance Electronics and Quantum Technology

MOCVD selective lateral epi: self-aligned, defect-free, transferable, monolithic 3D HMET

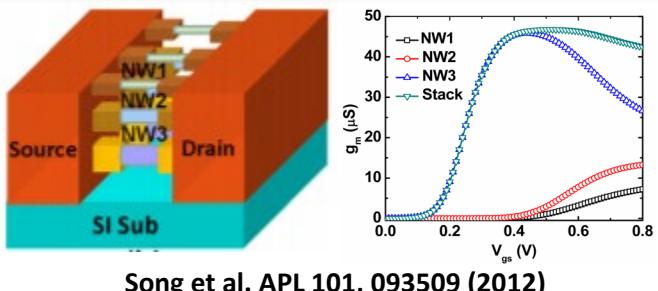


Heterogeneous integration of III-V NW on Si

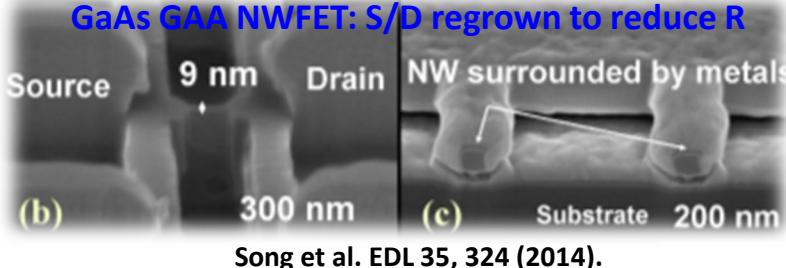


Fortuna et al. Nano Lett. 2005; EDL 2009; Miao et. al. EDL 2011; Nano Lett. 2013; 2015; Zhang et al. Nano Lett. 2014, EDL 2015.

III-V NWFETs: GAA vertical stack

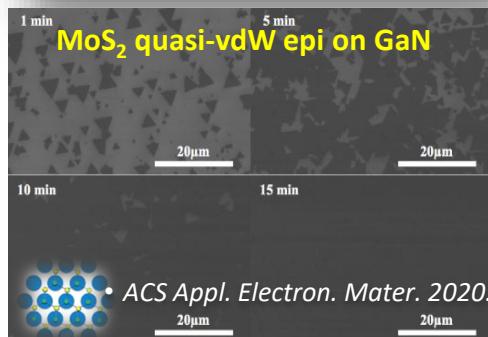
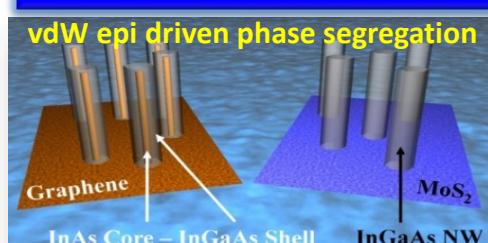


Song et al. APL 101, 093509 (2012)

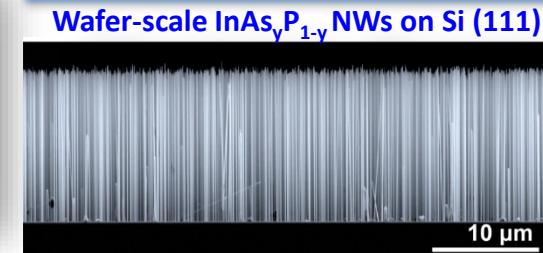


Song et al. EDL 35, 324 (2014).

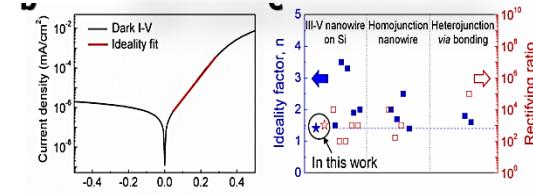
vdW epi: III-V/2D



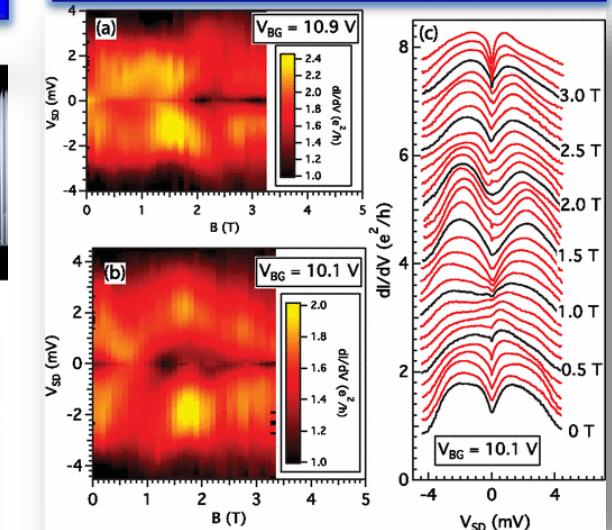
Seed-free, pattern-free direct epitaxy



High quality heterojunction



InAs NW-NbN: hybridizing Majorana fermions



Finck et al. Phys. Rev. Lett. 110, 126406 (2013).